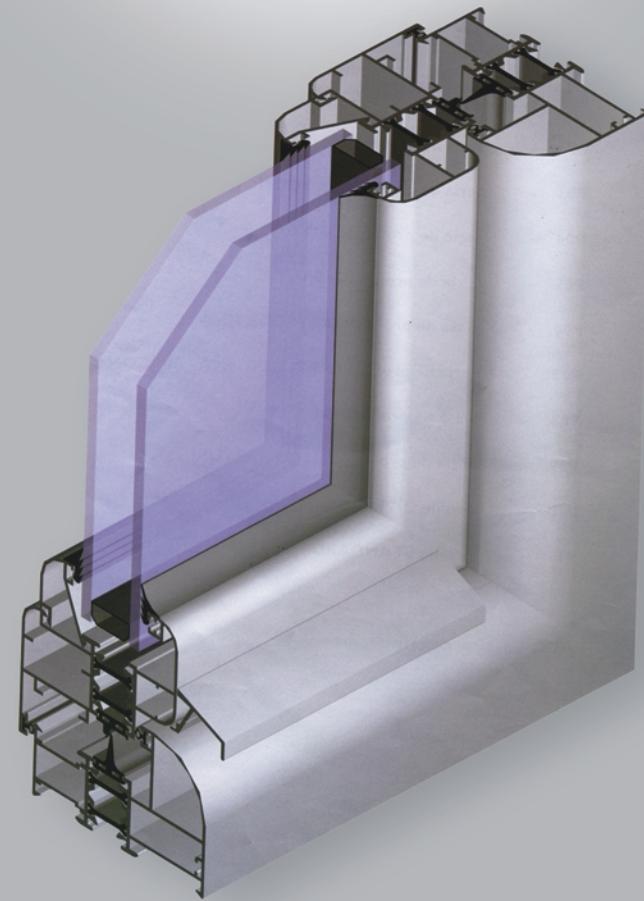
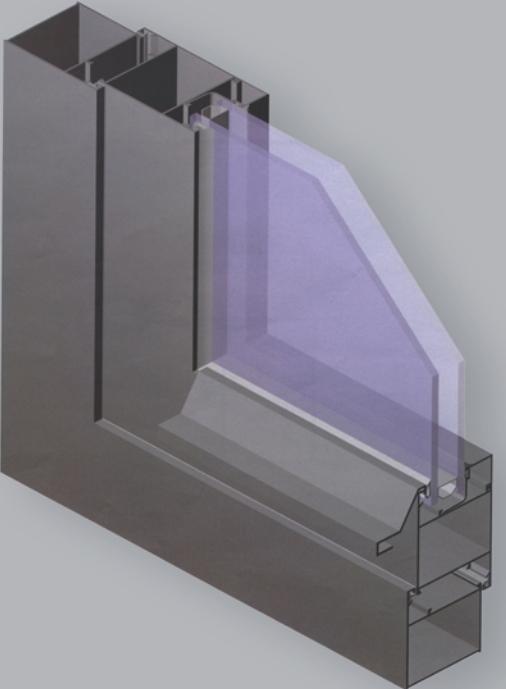




BIAL
ALUMINIU SRL

membru al BIAT GROUP ROMANIA



BIAL ALUMINIU S.R.L.

Adresa: STR. LT. MAJ .AV. TĂNASE BANCIU; nr . 2
POPEŞTI LEORDENI, Jud ILFOV

Tel.: 021 4921032; 021 4921034; Fax: 021 4921192
e-mail: office@bial.ro
www.biatgroup.ro

2007
Catalog de profile și accesorii
Profiles & Accessories Catalog

Stimați clienți,



SR EN ISO 9001:2001
Nr. 788

Societatea Bi-AL ALUMINIU produce și comercializează o gamă largă de profile extrudate la cald din aliaje de aluminiu, vopsite cu pulbere în câmp electrostatic, cu destinație comercială, utilizate la tâmplărie metalică, confecții metalice și în alte domenii.

Societatea noastră are o fabrică modernă în POPEŞTI LEORDENI, precum și magazine de prezentare și desfacere în orașele: București, Constanța, Slatina, Bacău, Cluj, Iași, Pitești, Craiova, Ploiești, Suceava, Galați, Baia Mare, Râmnicu Vâlcea, Târgu-Jiu, Târgoviște, Buzău, Drobeta Turnu Severin, Brașov.

Profilele sunt fabricate prin procedee tehnologice moderne (turnare continuă cu răcire zonală, extrudare la cald de precizie ridicată cu prese hidraulice automate comandate prin computer, tratament termic în cupor cu ciclu complet automatizat, vopseire cu vopsea pulbere în câmp electrostatic pe o linie automată dotată cu roboți, etc.) care asigură stabilitatea procesului de producție și calitatea constantă. Sistemul de management al calității certificat conform SR EN ISO 9001:2001 și personalul de specialitate de înaltă calificare sunt garanția obținerii unor produse de foarte bună calitate.

Toate produsele noastre sunt fabricate din aliaje de înaltă puritate de tip AlMgSi, din mărcile EN AW-6060(6063), conform SR EN 573-3, produse de ALRO Slatina pentru care se garantează compoziția chimică. După extrudare, profilele sunt tratate termic pentru uniformizarea, stabilizarea și mărirea caracteristicilor mecanice, precum și pentru eliminarea tensiunilor interne. Caracteristicile mecanice minime obținute corespund stării de livrare T6 conform SR EN 515 și sunt, conform SR EN 755-2, următoarele:

Rezistență la rupere Rm	190...215 MPa
Limita de curgere Rp0.2	150...170 MPa
Alungirea la rupere A50	min 6%
Duritatea Webster	10...12

Condițiile tehnice de inspecție și de livrare sunt conforme cu **SF 1-2001, SR EN 755-1 și SR EN 12020-1:2001**. Profilele sunt vopsite, după o pregătire chimică corespunzătoare a suprafețelor, cu vopsea pulbere în câmp electrostatic, în culorile comandate de client, dar se pot livra și profile eloxate sau natur.

Profilele fabricate de noi au toate caracteristicile tehnice, conform standardelor internaționale pentru acest tip de produse, astfel:

- Utilizarea aliajelor de calitate și a tratamentelor termice corecte asigură caracteristicile mecanice garantate;
- Grosimea minimă a peretelui de **1,2 mm** asigură rezistență și rigiditatea necesară, precum și posibilitatea asamblărilor cu șuruburi autofiletante;
- Extrudarea de precizie ridicată asigură toleranțe foarte mici pentru dimensiunile secțiunii transversale, la linearitate și planitate, asigurând montajul corect și îmbinarea perfectă;
- Tratamentul chimic al suprafețelor printr-o tehnologie modernă și ecologică de conversie chimică, aplicarea unei vopsiri de calitate superioară cu pulbere poliesterică în câmp electrostatic și grosimea stratului de vopsea de minim **60...80 mm** (sau a stratului eloxat de **15 mm**) asigură aderență și rezistență peliculei pe o durată de minim 10 ani, fără apariția decolorării sau exfolierii peliculei;
- Fabricarea îngrijită, controlul de calitate sever și un ambalaj corespunzător care protejază produsele pe timpul transportului și depozitării elimină posibilitatea deformării sau zgâriierii lor.

Noi punem la dispoziția Dvs. atât seriile de profile produse de Bi-AL, conform catalogului, cât și întreaga gamă de accesorii de la producători specializați: feronerie, garnituri, elemente de asamblare, chituri și masticuri de etansare, etc. Deasemenea punem la dispoziția constructorilor gama completă de mașini, scule și dispozitive pentru executarea corectă, rapidă și de calitate a confecțiilor metalice din profile de aluminiu.

In afara de profilele cuprinse in catalog fabricăm la comandă orice profil din aluminiu cu secțiunea maximă înscrișă într-un cerc cu diametrul de 160 mm.

Specialiștii noștri sunt permanent la dispoziția Dvs. pentru consultanță și informații în orice problemă legată de domeniul nostru de activitate și de necesitățile Dvs. Vă invităm să ne contactați la magazinele noastre de prezentare și desfacere sau prin www.bial.ro și office@bial.ro.

Factory:

POPEŞTI LEORDENI, str. Lt. maj. av. Tănase Banciu nr. 2, jud. Ilfov
Tel. (+4021) 4921032; 4921034, Fax. (+4021) 4921033



SR EN ISO 9001:2001
Nr. 788

Dear clients,

Bi-AL ALUMINIU Company produce and commercialize a variety of aluminum alloy extruded profiles, painted with powder in electrostatic field, trade designation, used in metallic work, metal joinery for architectural applications and other domains.

Our company has a modern factory in **Popesti Leordeni**, inclusive show & selling-out shops in **Bucuresti, Constanta, Slatina, Bacau, Cluj, Iasi, Pitesti, Craiova, Ploiesti, Suceava, Galati, Baia Mare, Ramnicu Valcea, Targu-Jiu, Targoviste, Buzau, Drobeta Turnu Severin, Brasov**.

These profiles are manufactured with an up-to-date process (continuously casting with zonal cooling, high precision hot extruding with automatic hydraulic press computer controlled, ageing treatment in full automation furnace, painting with powder paint in electrostatic field on an automatic line with robots, etc.) which assure the production process stability and the constancy quality.

All our products are made from high pure alloys **AlMgSi** type, **EN AW-6060 (6063)**, according to **SR EN 573-3**, chemical composition guaranteed. After extruder, our profiles are age hardened at 200 °C for homogenization, stabilization and increasing of mechanical characteristics, same as for elimination of internal tensions. The minimal mechanical characteristics obtained answer to delivery status **T6 (SR EN 515)** and are, according to **SR EN 755-2**, as the following:

Tensile strength Rm	195...215 MPa
Elastic limit Rpo.2	150...170 MPa
Elongation A5o	min 6%
Webster hardness units	10...12

Inspection and delivery technical conditions are according to **SF 1-2001** and **SR EN 12020-1:2001**. The profiles are painted, after a corresponding chemical preparation of the surfaces, with powder paint in electrostatic field, with the color ordered by the client, but the profiles can be delivered both anodized and in natural color.

The profiles manufactured by our company have all the technical characteristics, according to the international standards for this type of products, as:

The quality of the alloys used and the adequacy caloric treatments assure the certified mechanical characteristics

The **1,2 mm** minimal wall thickness assure the needed endurance and stiffness, same as the possibility of assembling using self thread screws;

The high precision extrusion assure very small tolerance for the sectional dimensions, linearity, convexity-concavity, assuring the right joint and fitting;

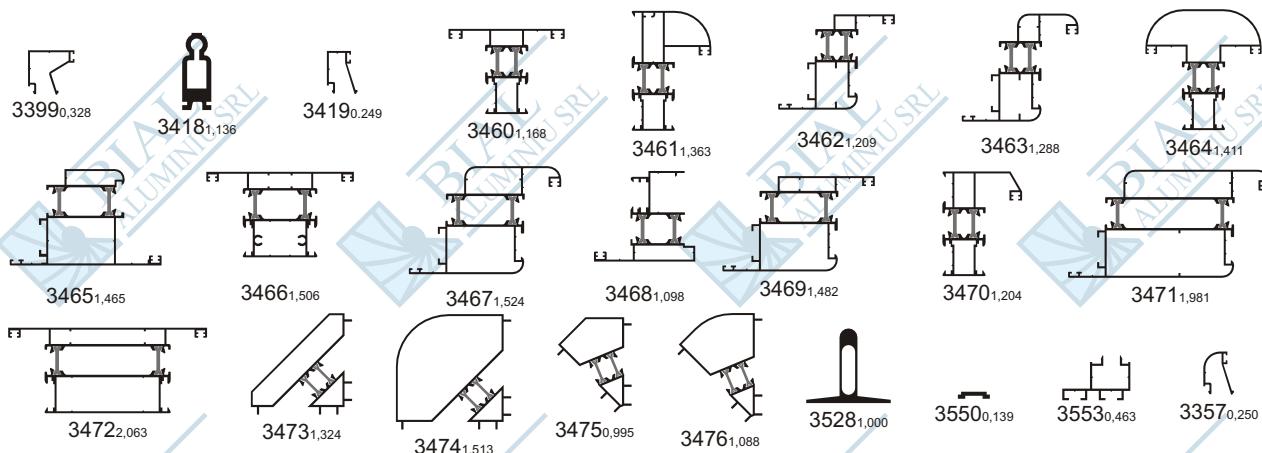
The chemical treatment of the surfaces, using an up-to-date & ecological chemical translation technology, the high quality painting with polyester powder in electrostatic field and the **60...80 µm** minimal painting thickness (or the **15 µm** of the anodized layer) assure the adhesiveness and the endurance of the pellicle for at least 10 years, without discoloration or exfoliation;

Carefully manufactured, sever quality control and a proper packing, that protects the products during the transportation and storage, eliminate the possibility of distortion or scratching.

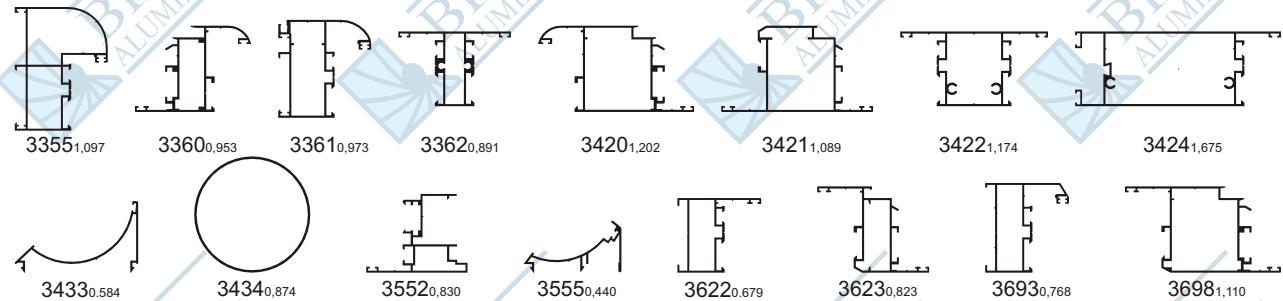
We offer you any profiles system, as in the catalog, but also all the accessories: copper fittings, fixings, assembling elements, lutes, mastic seal etc. Also, we offer for the constructors all the machines, tools and dispositions for the right, quickly and the quality execution of the metal joinery from aluminum profiles. We also can offer you, on demand, any aluminum profile with a maximum section by 160 mm diameter.

Our specialists are all the time at your service for consultation and information in any problem by our activity domain and your needs. You have all our attention and support in order to get a efficacious collaboration. Don't hesitate to visit us on our show & selling-out shops ,on our website www.bial.ro or to contact us by email at office@bial.ro

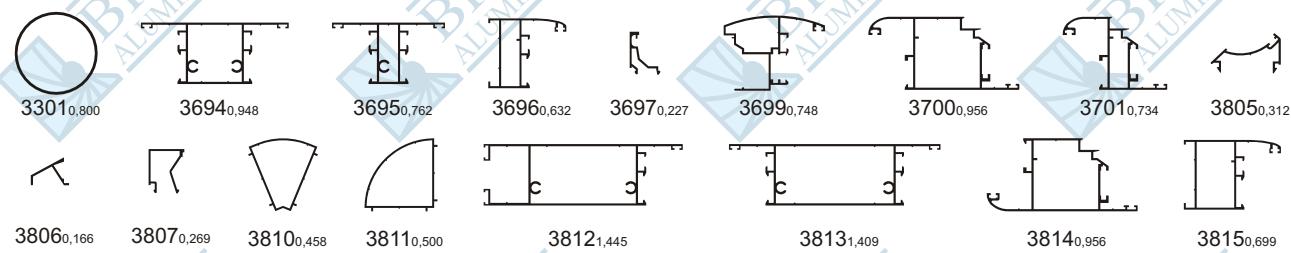
P01 - seria de profile CU BARIERĂ TERMICĂ



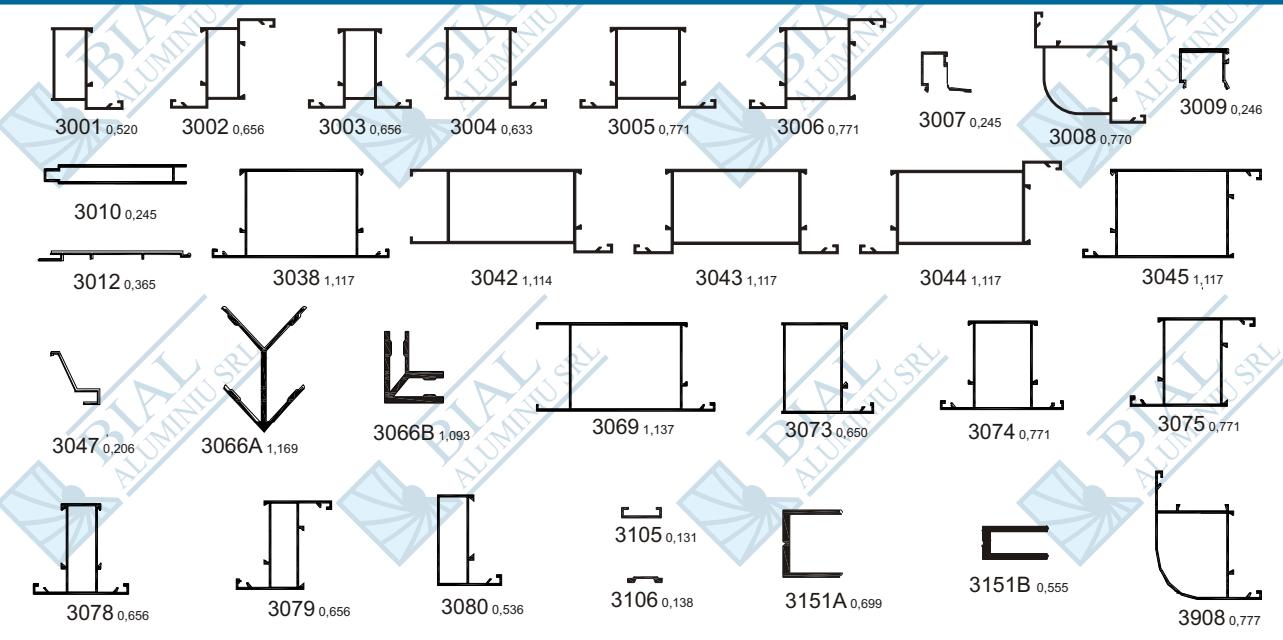
P02 - seria de profile BIAL



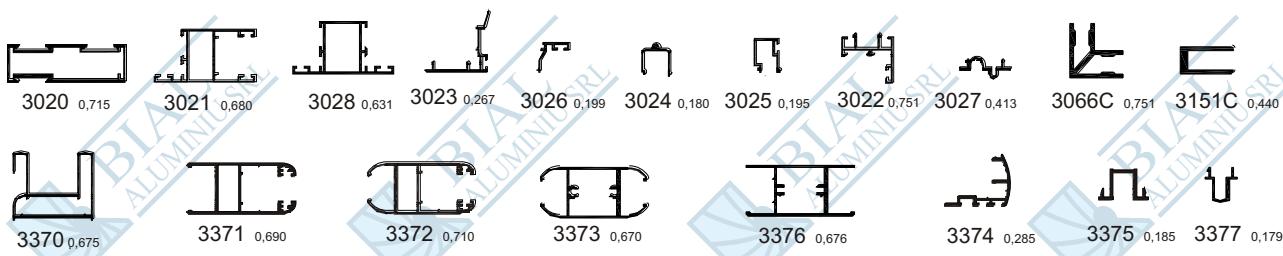
P03 - seria de profile BIAL ECONOMIC



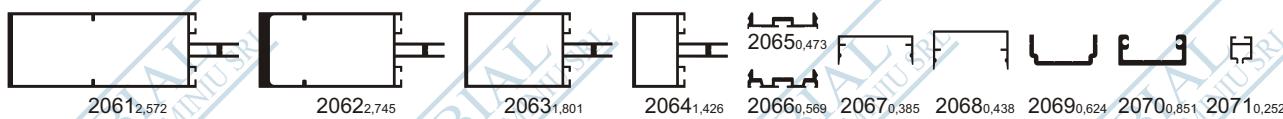
P04 - seria de profile ALDOX



P05 - seria de profile GLISANT



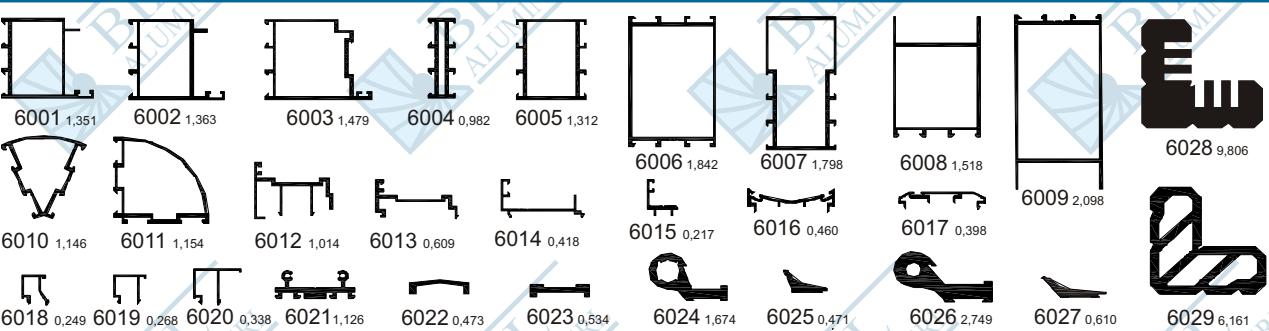
P06 - seria de profile PEREȚI CORTINĂ



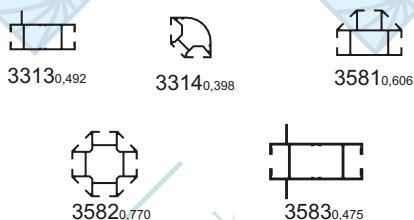
P07 - seria de profile CORTINĂ-SILICON



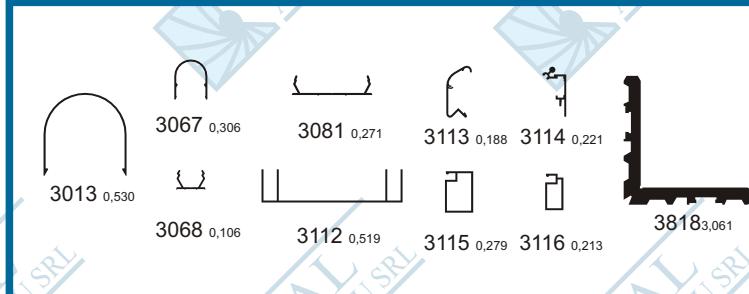
P08 - seria de profile BIAL C 60



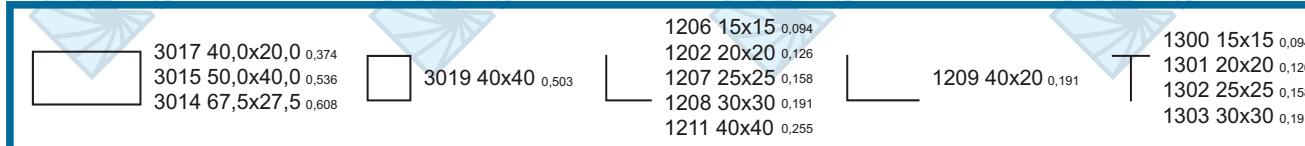
P09 - profile PENTRU RAFTURI



P10 - profile DIVERSE



P11 - profile STANDARD







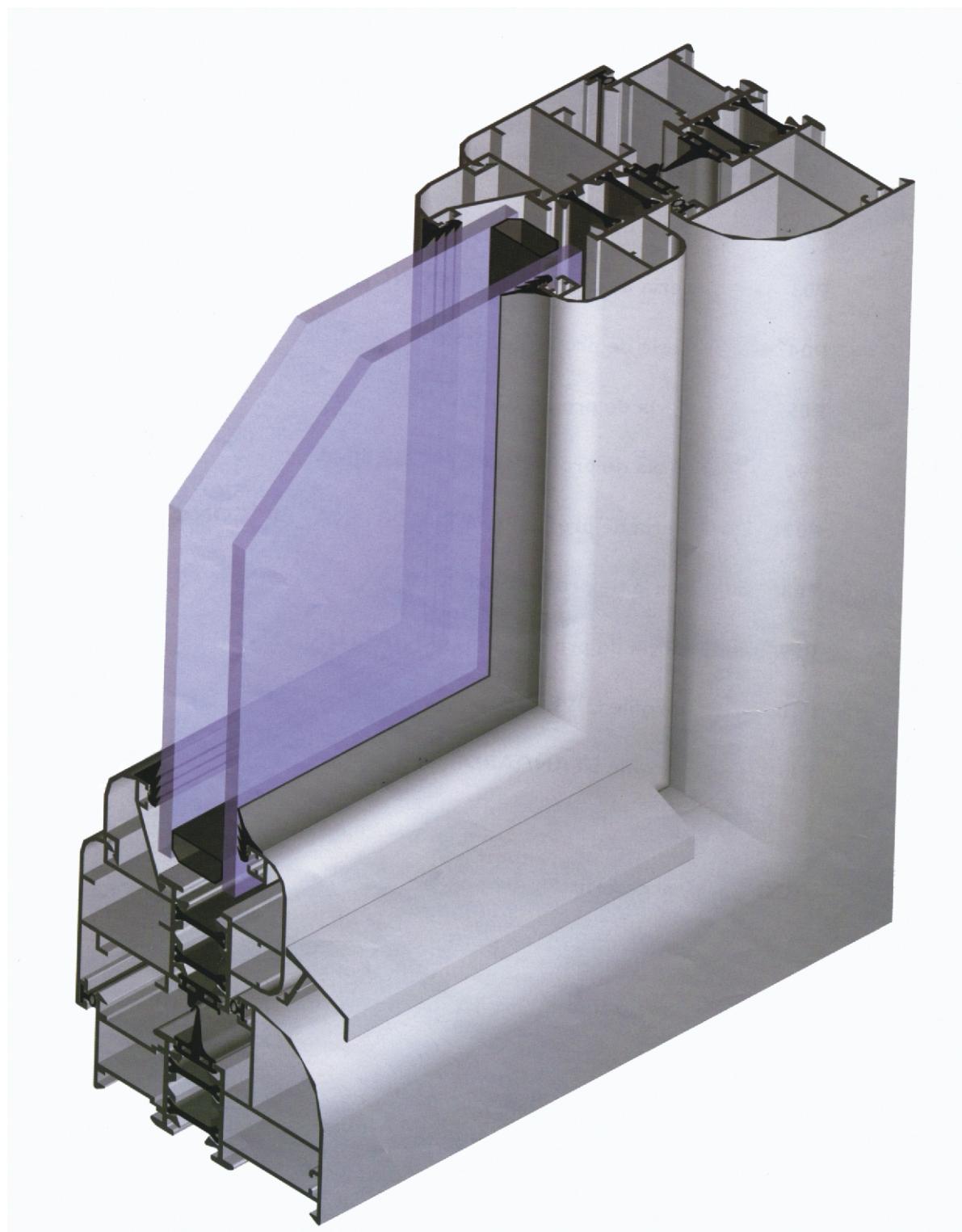
- P01 - **seria de profile CU BARIERA TERMICA**
- P02 - **seria de profile BIAL**
- P03 - **seria de profile BIAL ECONOMIC**
- P04 - **seria de profile ALDOX**
- P05 - **seria de profile GLISANT**
- P06 - **seria de profile PEREȚI CORTINĂ**
- P07 - **seria de profile CU PERETI CORTINA-SILICON**
- P08 - **seria de profile BIAL C 60**
- P09 - **seria de profile PENTRU RAFTURI**
- P10 - **seria de profile DIVERSE**
- P11 - **profile STANDARD**

ACC - **accesorii**

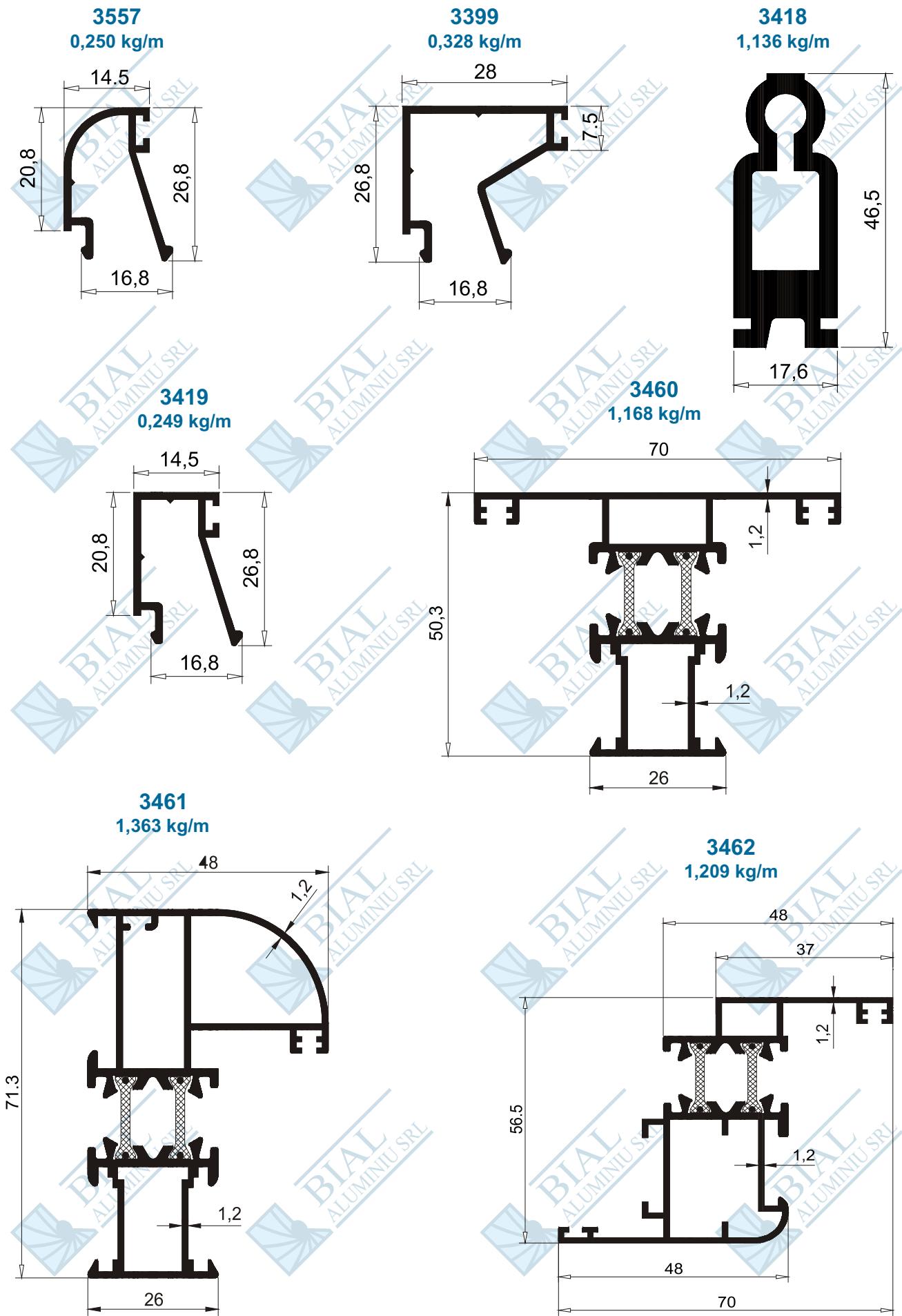
SHP - **magazine**

NOTE:

1. Masa profilelor din catalog este teoretică și se referă la profile natur.
2. Pentru profile vopsite se adaugă în plus 4-5 %.
3. Datorită toleranțelor la grosimea profilelor admise de standard SR EN 12020:2001, masa profilelor poate fi diferită cu 15-30%, funcție de mărimea și configurația profilelor.
4. Pentru a fi siguri că o cantitate de profile este suficientă pentru o anumită construcție, toate calculele și comenziile se vor face în ml (metri liniari) sau la număr de bare.

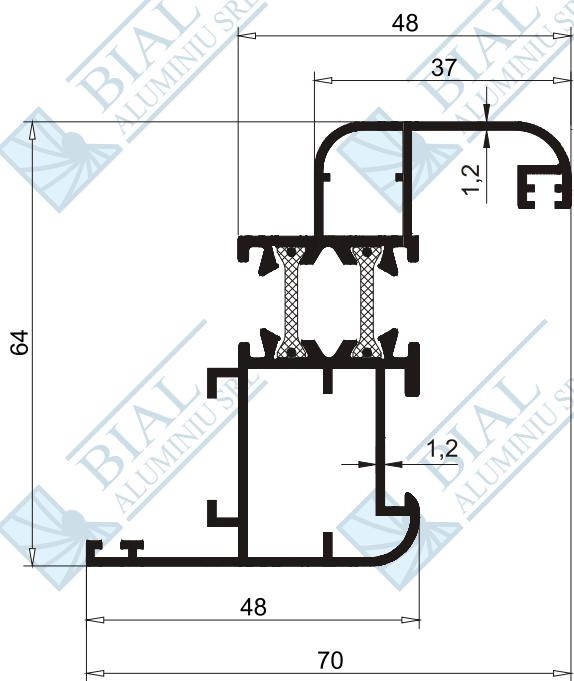


Cod	Denumire profil	Masa unitară (kg/m)	Aria secțiunii (mm ²)	Perimetru total exterior	Pagina
3357	Bagheta	0,250	92,3	151,7	151,7
3399	Baghetă	0,328	121,1	200,3	200,3
3418	Piesă imbinare	1,136	423,6	231,7	146,4
3419	Baghetă	0,249	92,1	151,5	151,5
3460	Teu drept mic	1,168	384,7	556,8	443,4
3461	Toc rotund	1,363	453,2	147,9	674,5
3462	Cercevea dreaptă	1,209	390,2	592,0	439,7
3463	Cercevea rotundă	1,288	418,9	639,7	470,7
3464	Teu rotund	1,411	460,1	709,3	463,3
3465	Teu ușă exterioară	1,465	486,7	722,5	505,1
3466	Teu mare	1,506	532,7	754,7	514,8
3467	Cercevea rotundă mare	1,524	526,4	797,2	556,6
3468	Adaptor	1,098	365,9	533,6	445,4
3469	Cercevea dreaptă mare	1,482	499,6	753,5	525,6
3470	Toc drept	1,204	394,3	578,9	446,2
3471	Cercevea rotundă grea	1,981	695,1	1048,0	678,6
3472	Plinta ușă	2,063	670,2	967,0	638,8
3473	Colț 90° drept	1,324	457,7	636,7	389,9
3474	Colț 90° rotund	1,513	527,8	741,7	442,2
3475	Colț 45° drept	0,995	338,2	467,2	303,0
3476	Colț 45° rotund	1,088	372,4	517,0	327,9
3528	Piesă imbinare	1,000	373,8	252,2	183,0
3550	Sina	0,139	51,7	50,8	50,8
3553	Portperie	0,463	170,9	253,8	253,8

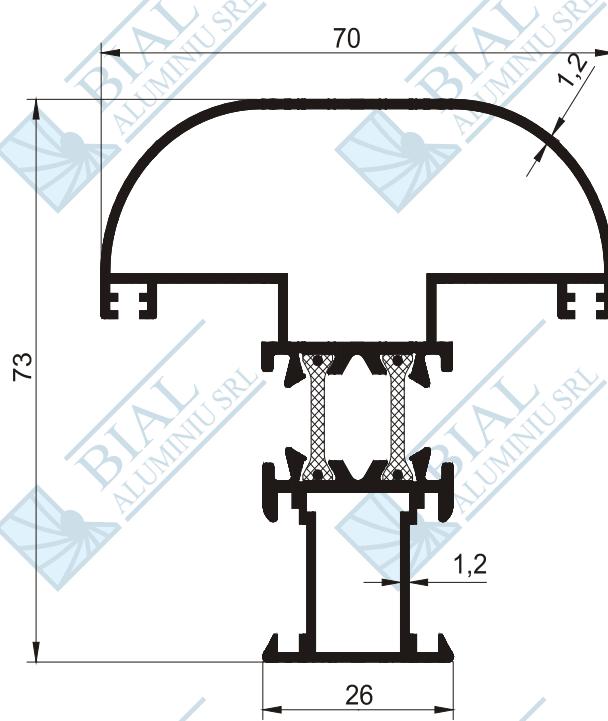




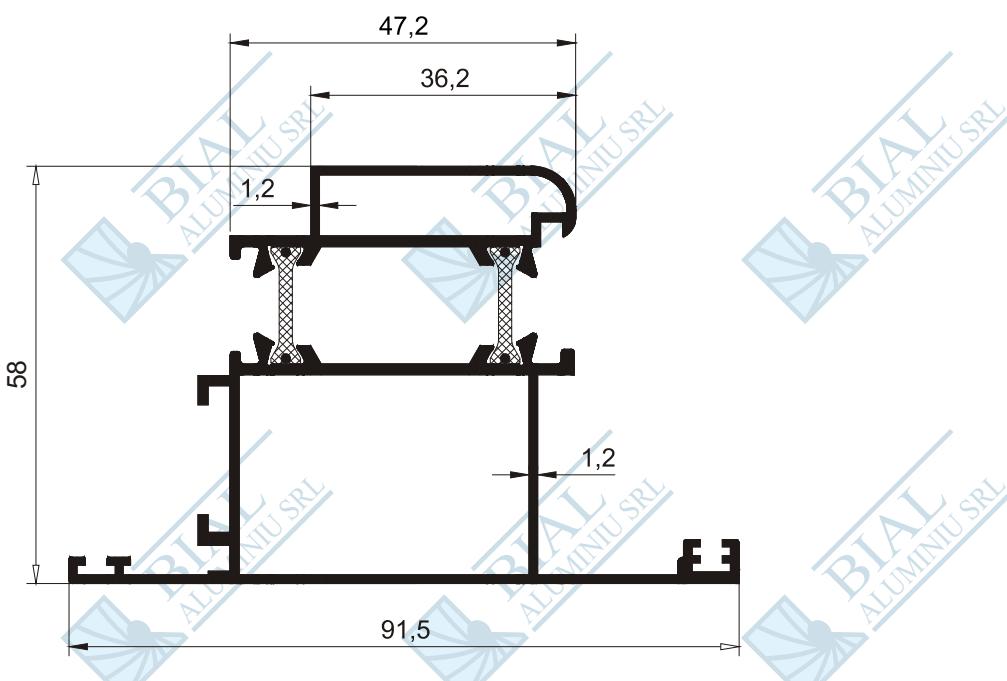
3463
1,288 kg/m

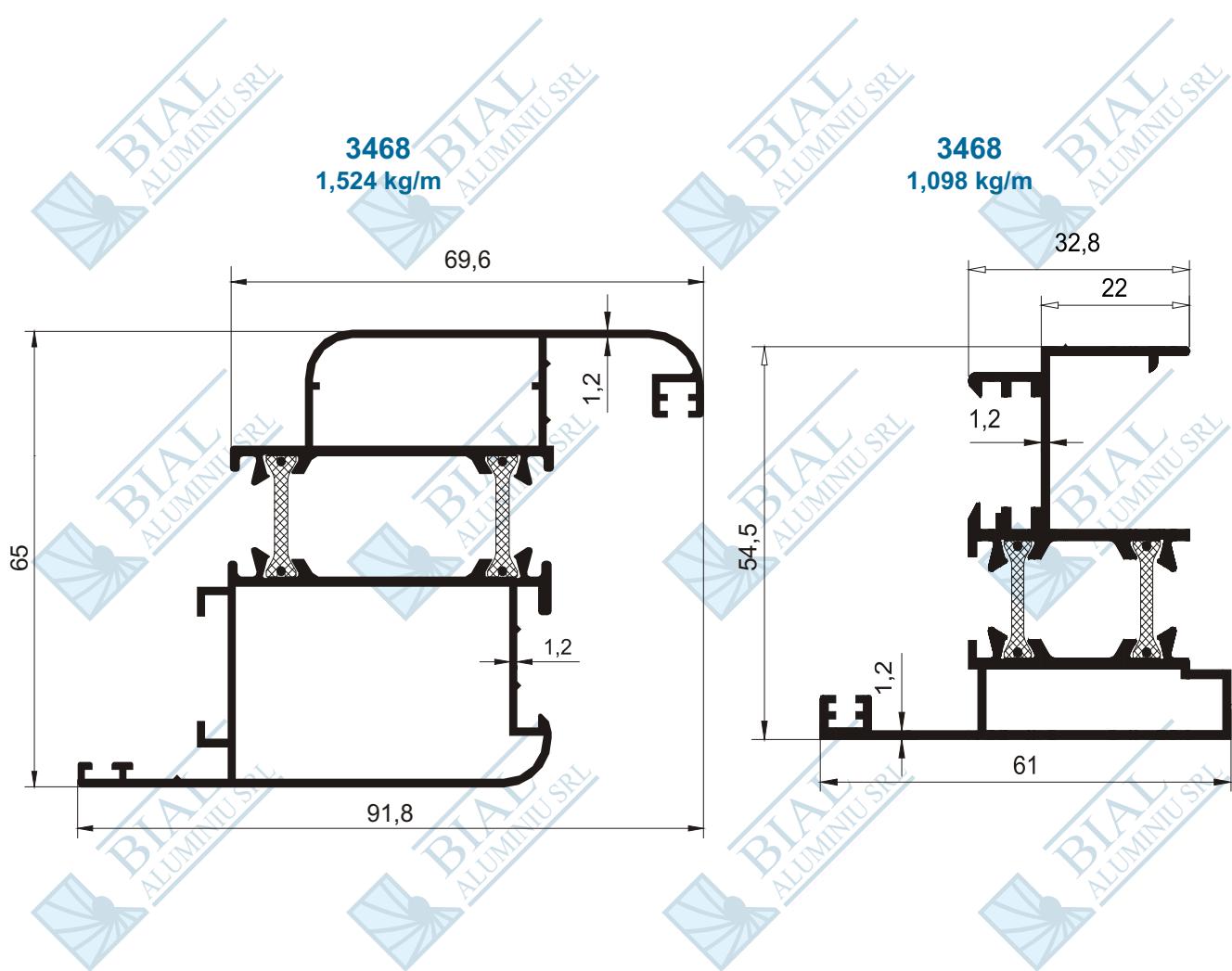
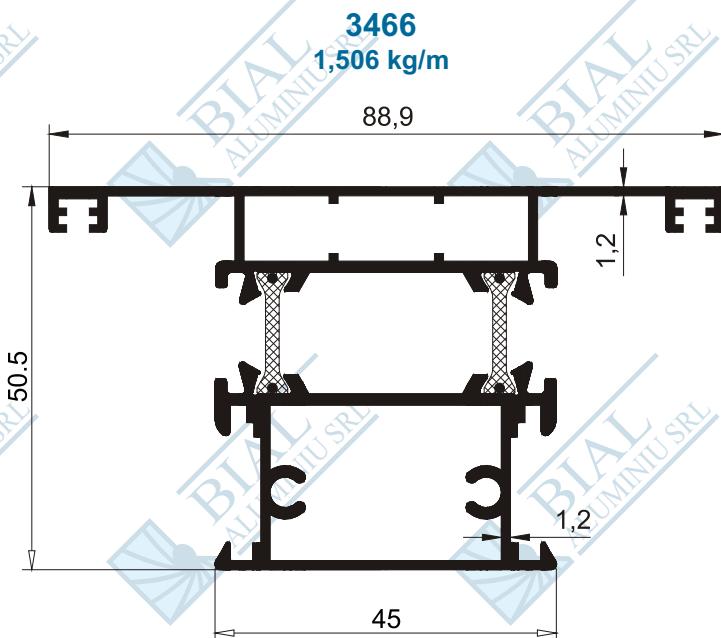


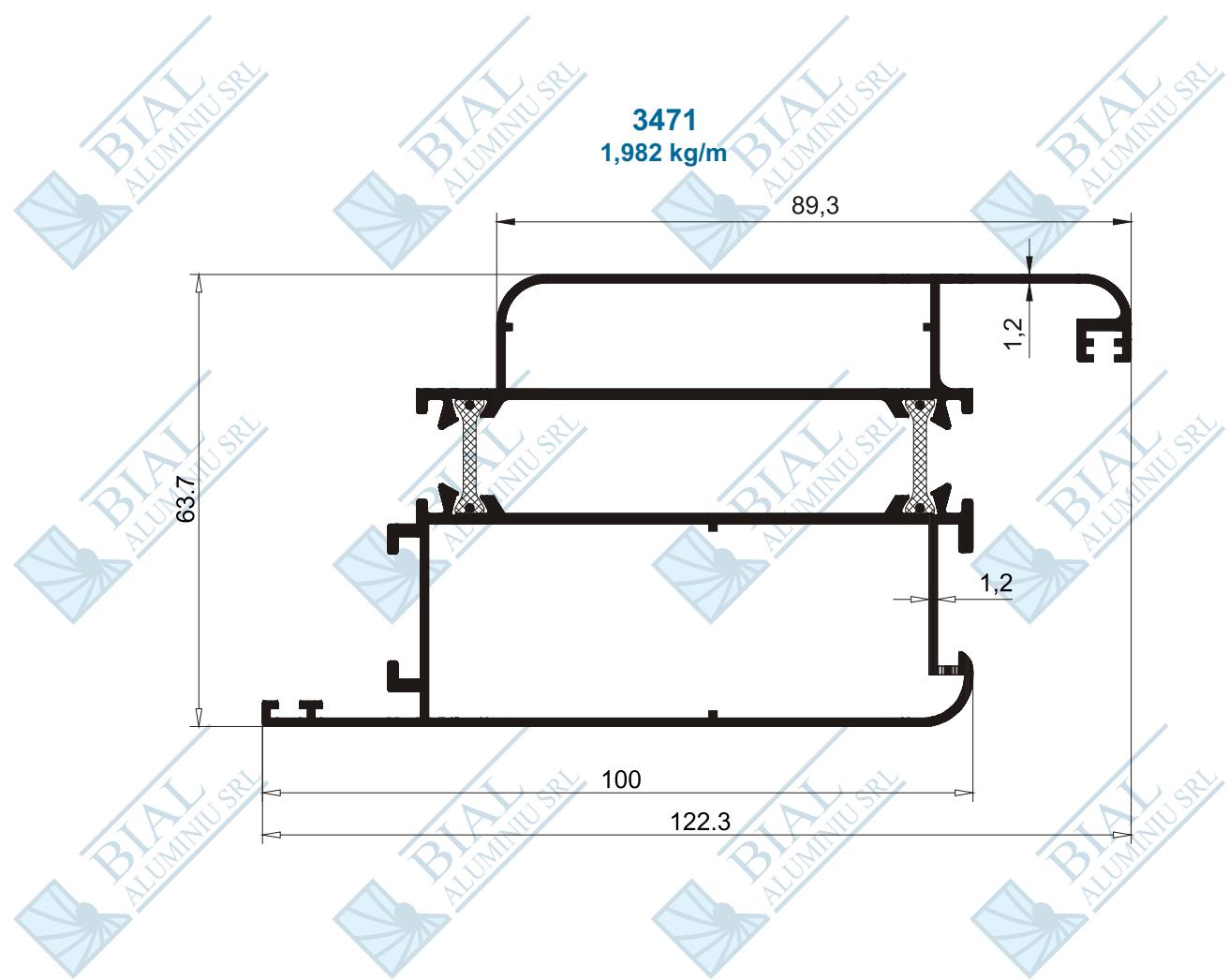
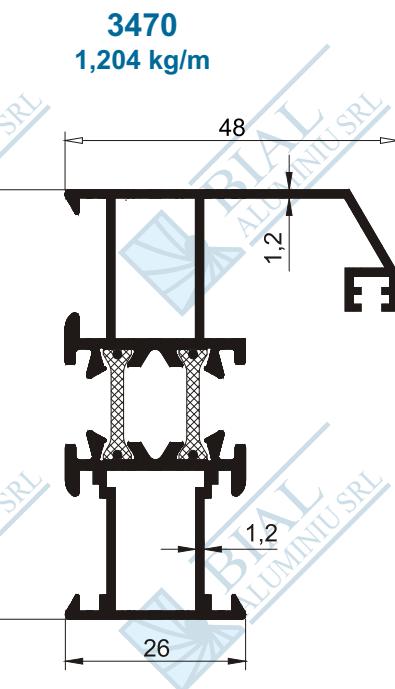
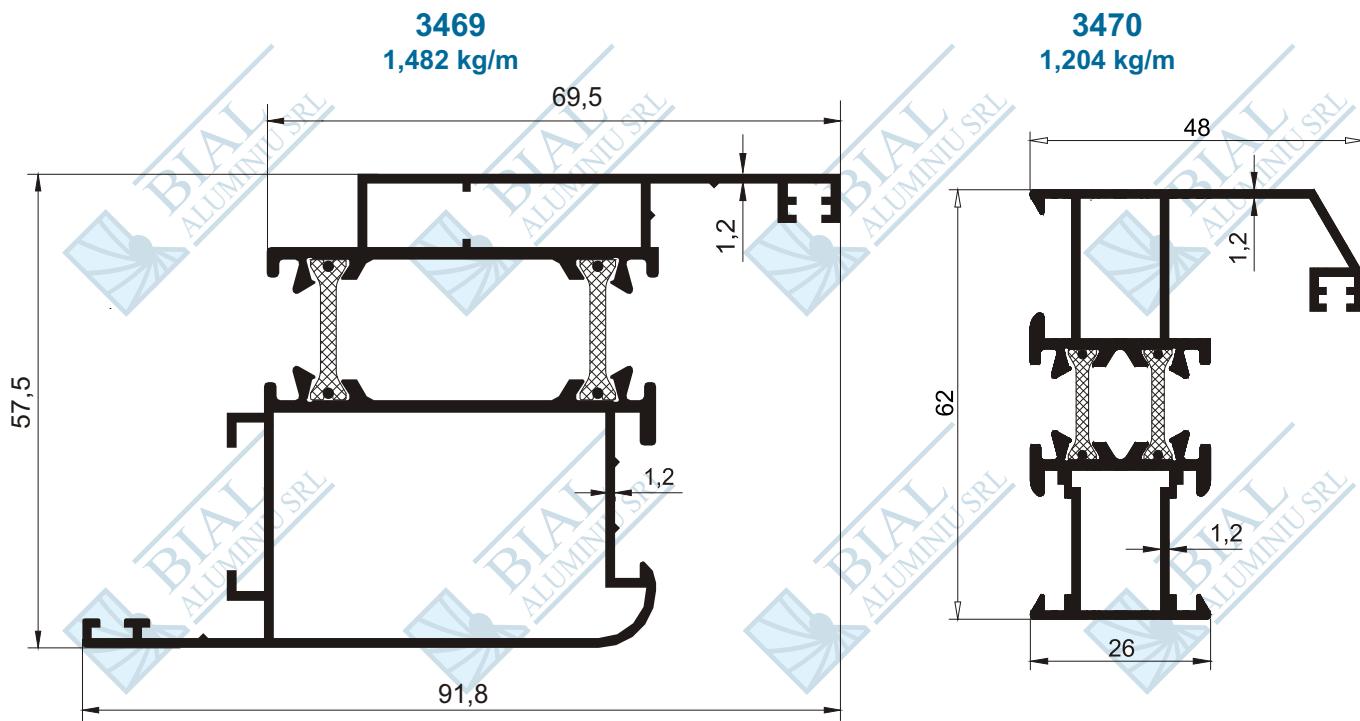
3464
1,411 kg/m

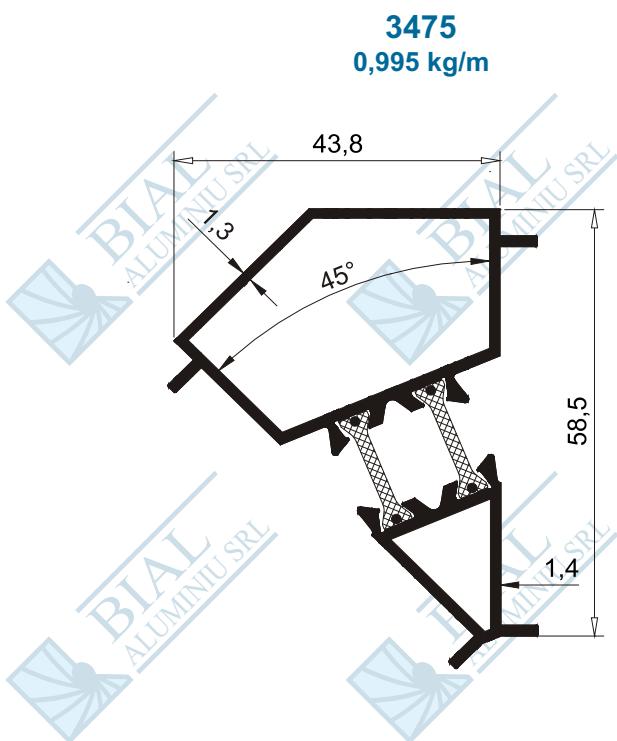
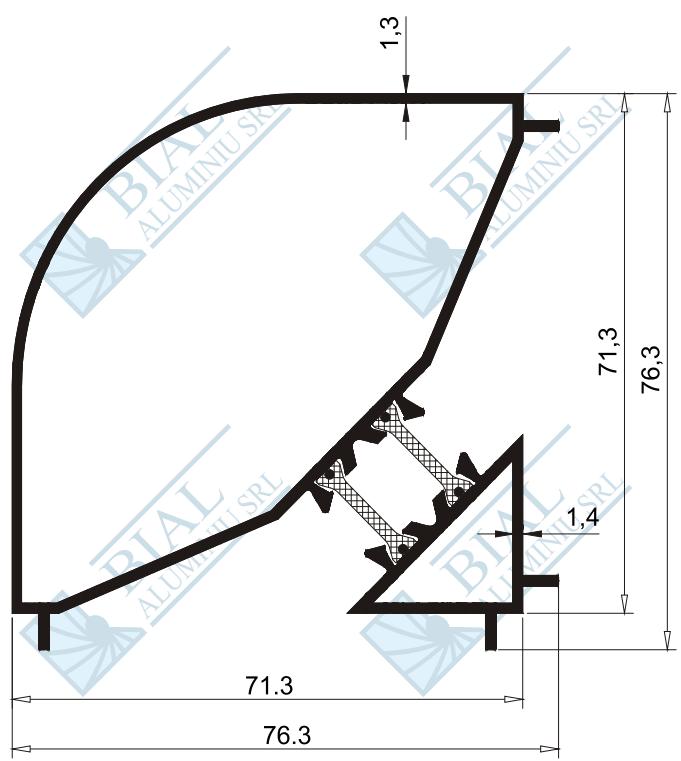
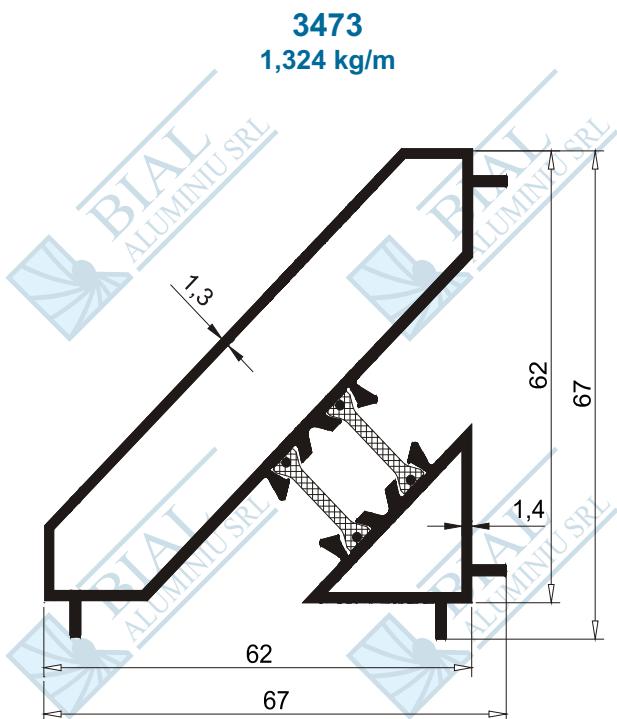
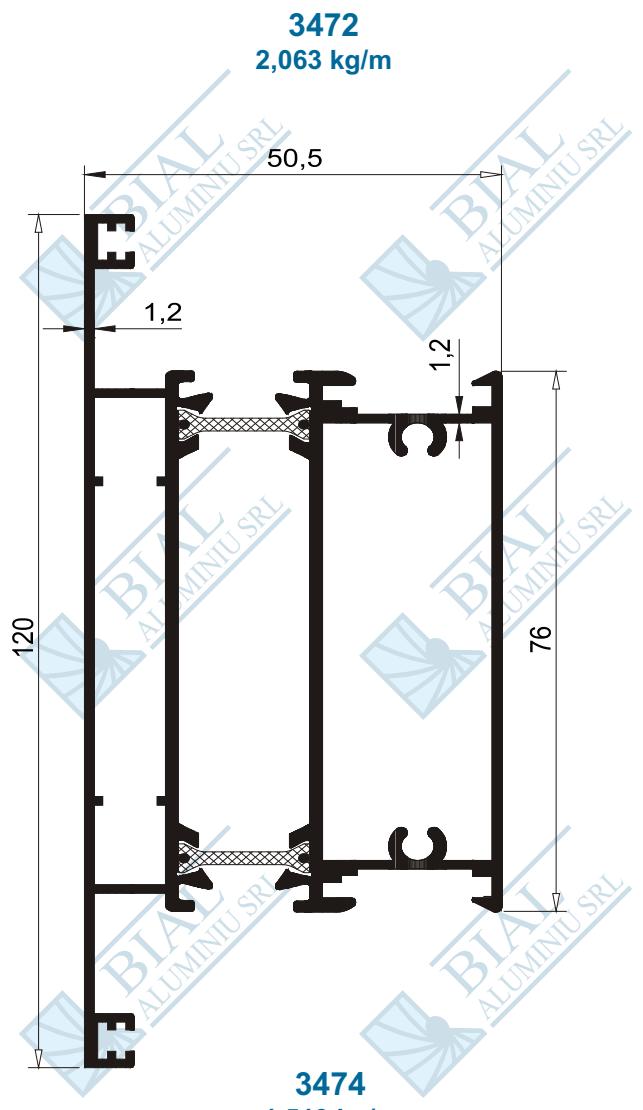


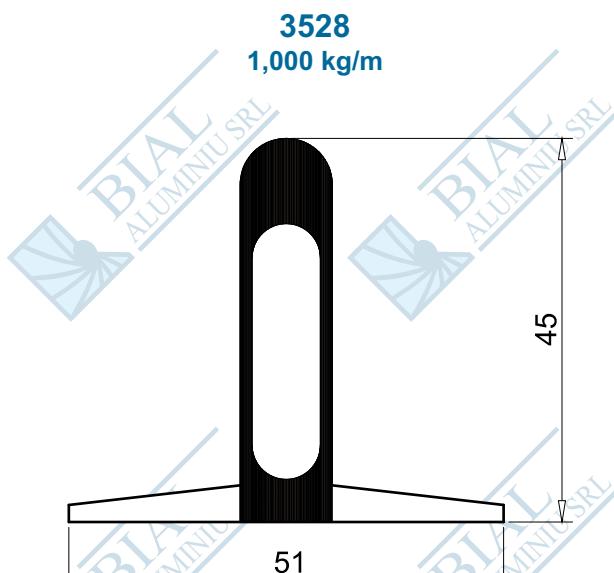
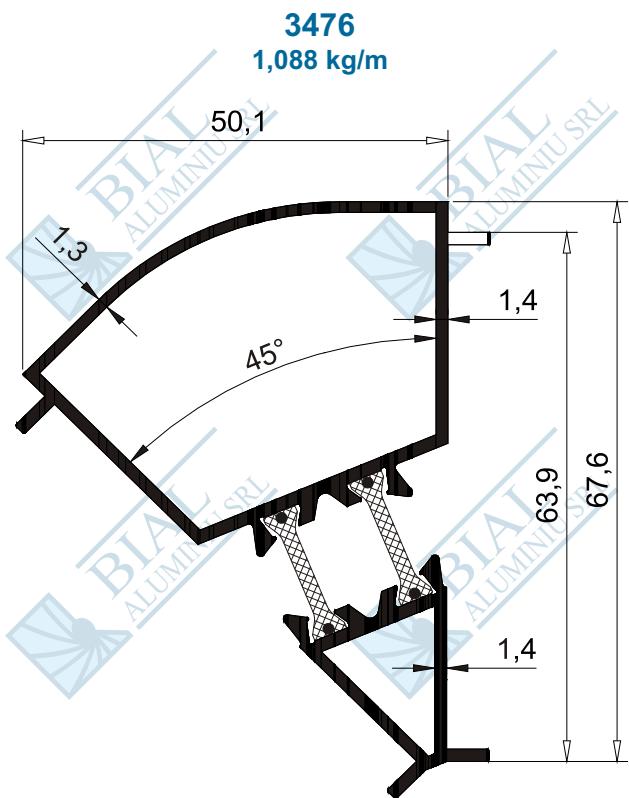
3465
1,465 kg/m





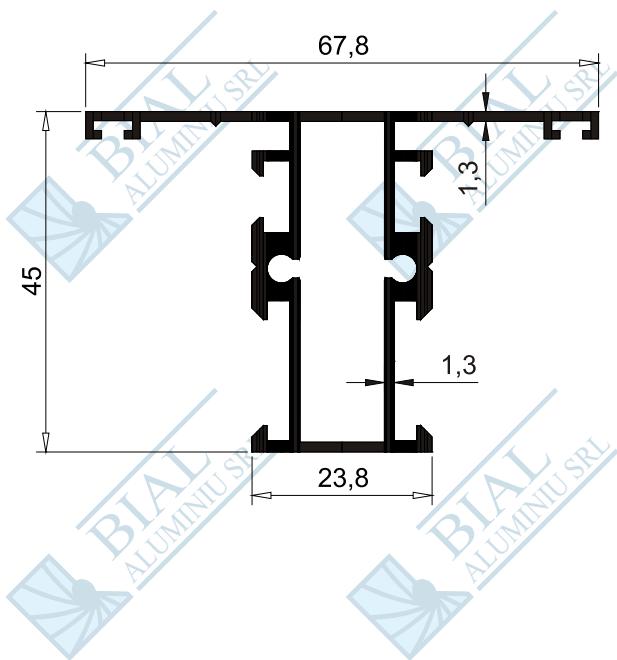
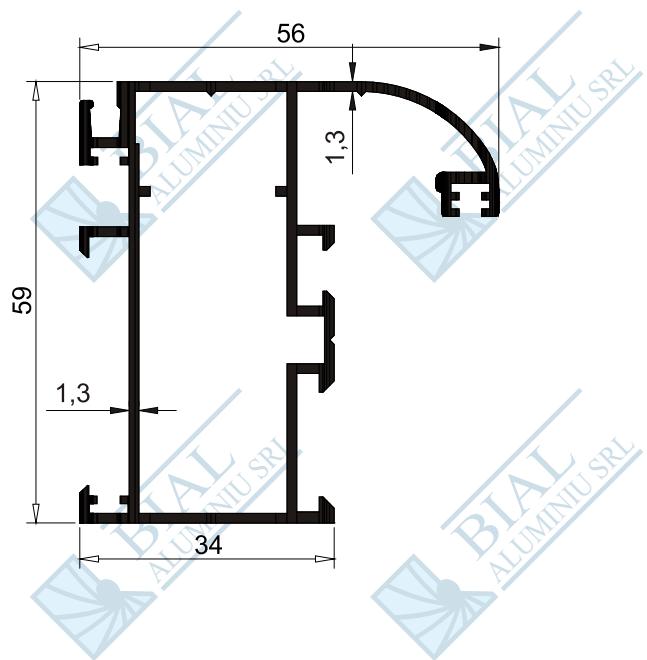
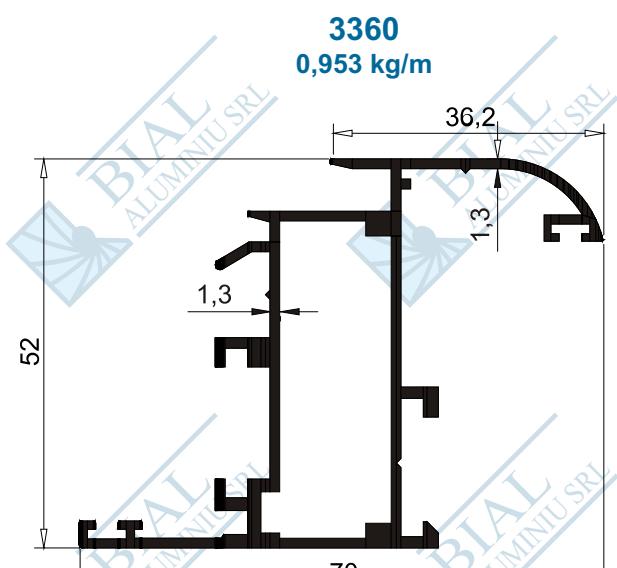
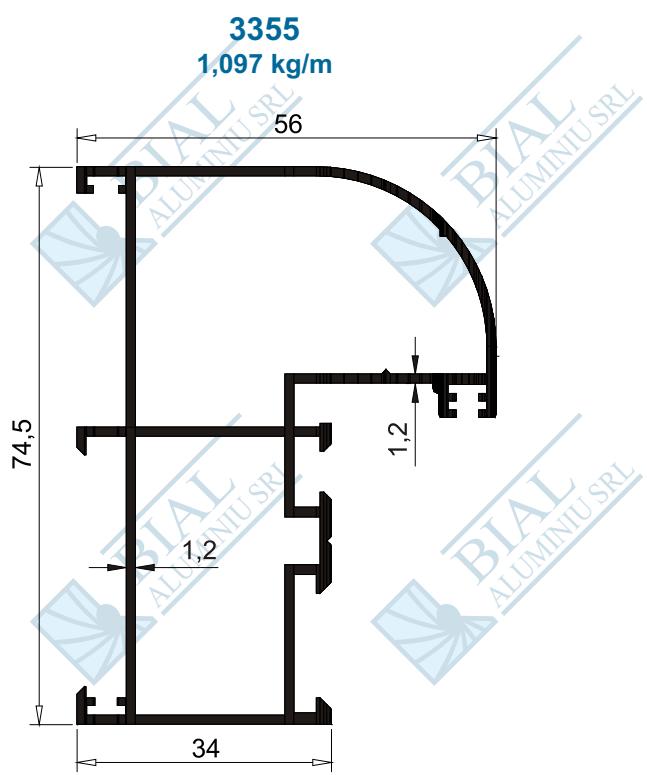


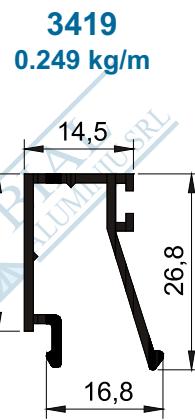
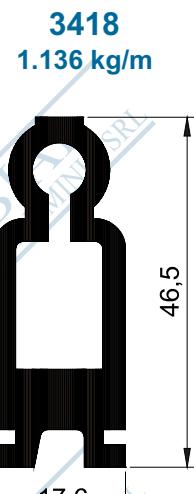
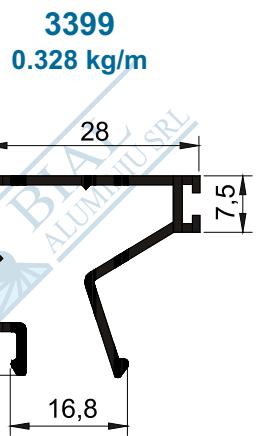
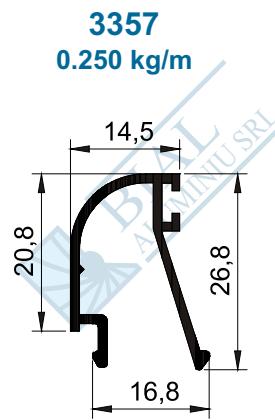




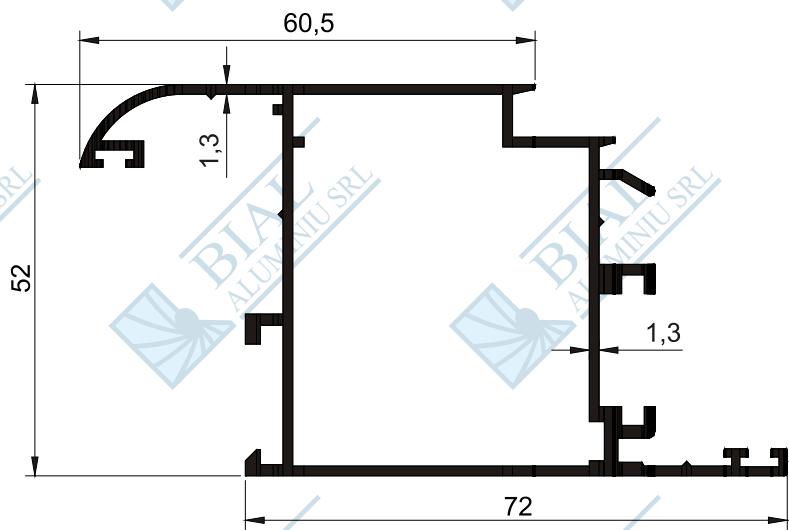


Cod	Denumire profil	Masa unitară (kg/m)	Aria secțiunii (mm ²)	Perimetru (mm)	Pagina
				total	exterior
3355	Toc rotund mare	1,097	404,8	649,2	367,5
3357	Baghetă	0,250	92,3	151,7	151,7
3360	Cercevea rotundă	0,953	351,8	508,8	385,9
3361	Toc rotund	0,973	359,1	556,9	382,3
3362	Teu	0,891	328,0	465,7	338,3
3399	Baghetă	0,328	121,1	200,3	200,3
3418	Piesa imbinare	0,130	423,6	231,7	146,4
3419	Baghetă	0,249	92,1	151,5	151,5
3420	Cercevea rotundă mare	1,202	443,4	612,9	427,5
3421	Teu ușă exterioară	1,089	401,9	580,9	383,3
3422	Teu mare	1,174	433,4	605,6	385,9
3424	Plintă ușă	1,675	618,1	801,3	498,2
3433	Profil colț	0,584	215,7	312,8	312,8
3434	Teava Ø70x1,5	0,874	322,8	430,4	219,9
3528	Piesa imbinare	0,130	373,8	252,2	183,0
3550	Şină	0,130	51,7	50,8	50,8
3552	Adaptor	0,830	306,4	466,3	371,9
3555	Profil colț	0,440	162,4	238,4	238,4
3622	Toc drept mic	0,679	250,5	405,5	280,4
3623	Cercevea dreaptă	0,823	303,8	477,0	349,8
3693	Toc drept	0,768	283,5	465,2	320,1
3698	Cercevea dreaptă mare	1,110	409,7	604,6	410,6

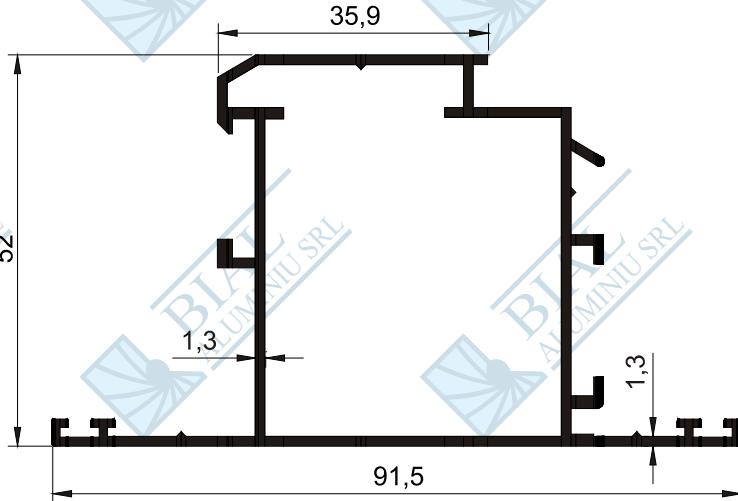


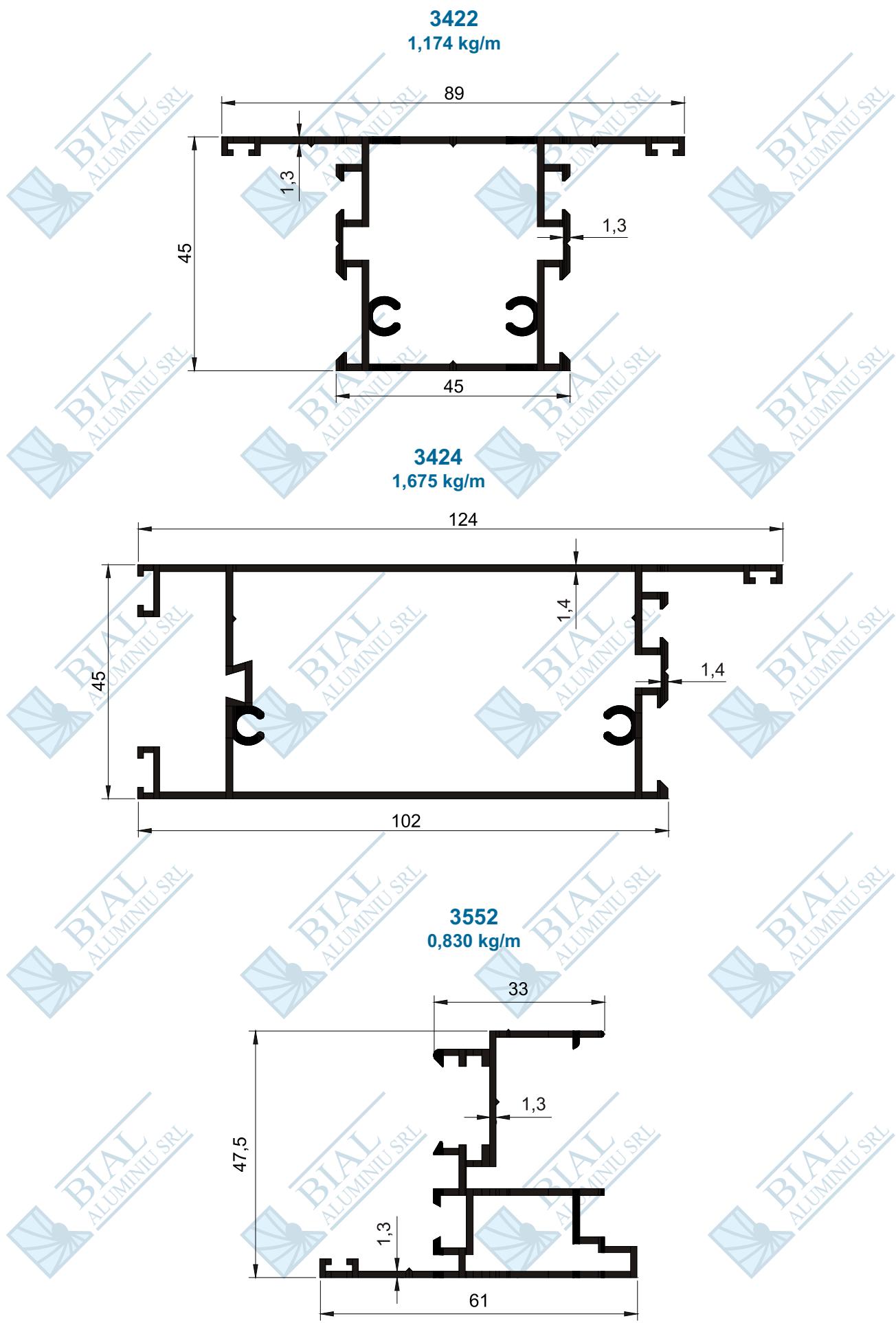


3420
1,202 kg/m



3421
1,089 kg/m

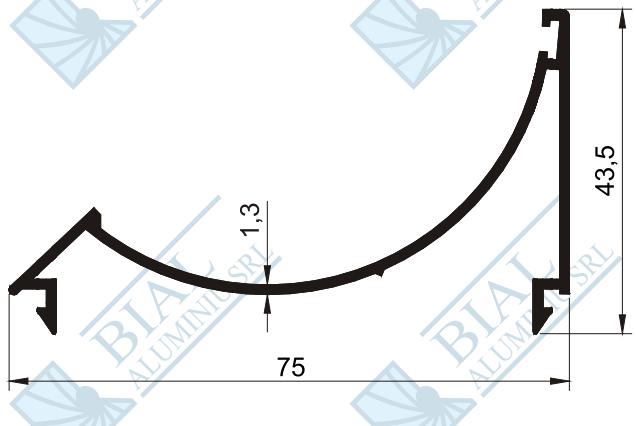






BIAL
ALUMINIU SRL

3433
0,584 kg/m



3434
0,874 kg/m

BIAL
ALUMINIU SRL

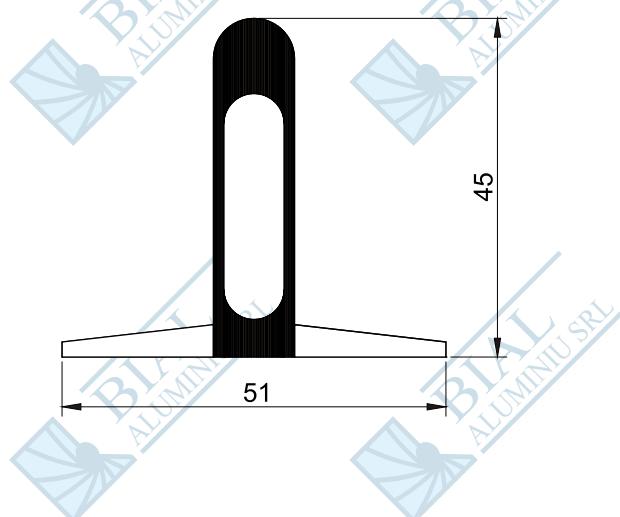
1,5

Ø70



BIAL
ALUMINIU SRL

3528
1.000 kg/m



3555
0,440 kg/m

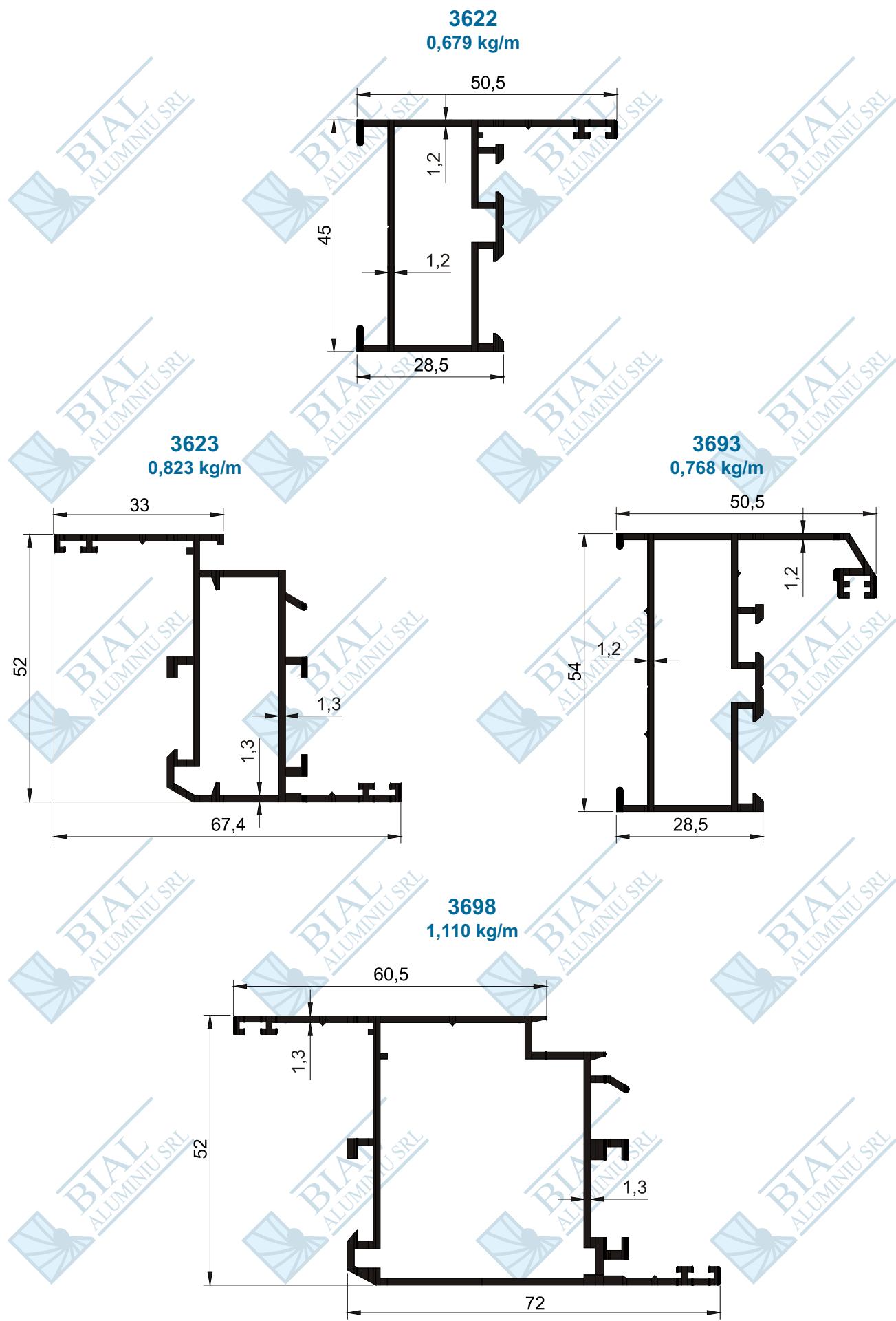
BIAL
ALUMINIU SRL



BIAL
ALUMINIU SRL

3350
0,139 kg/m

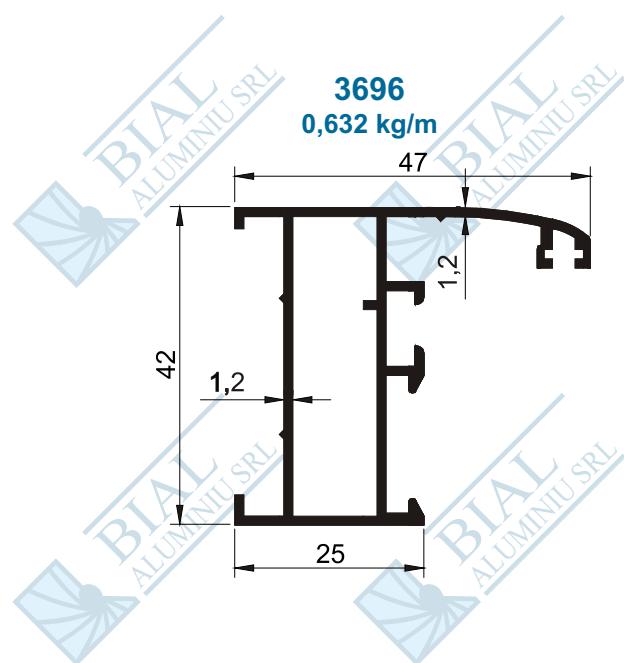
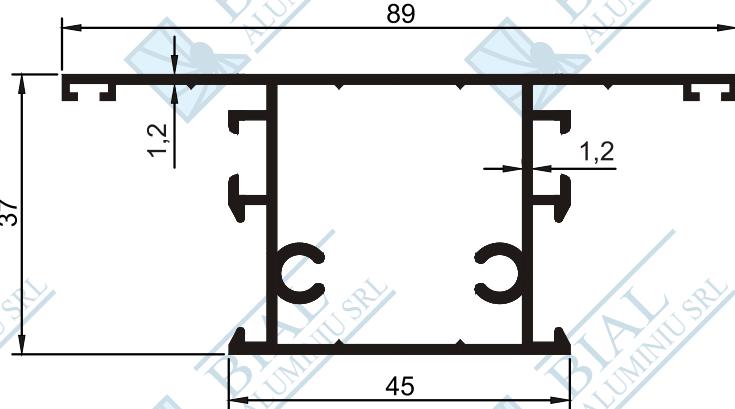
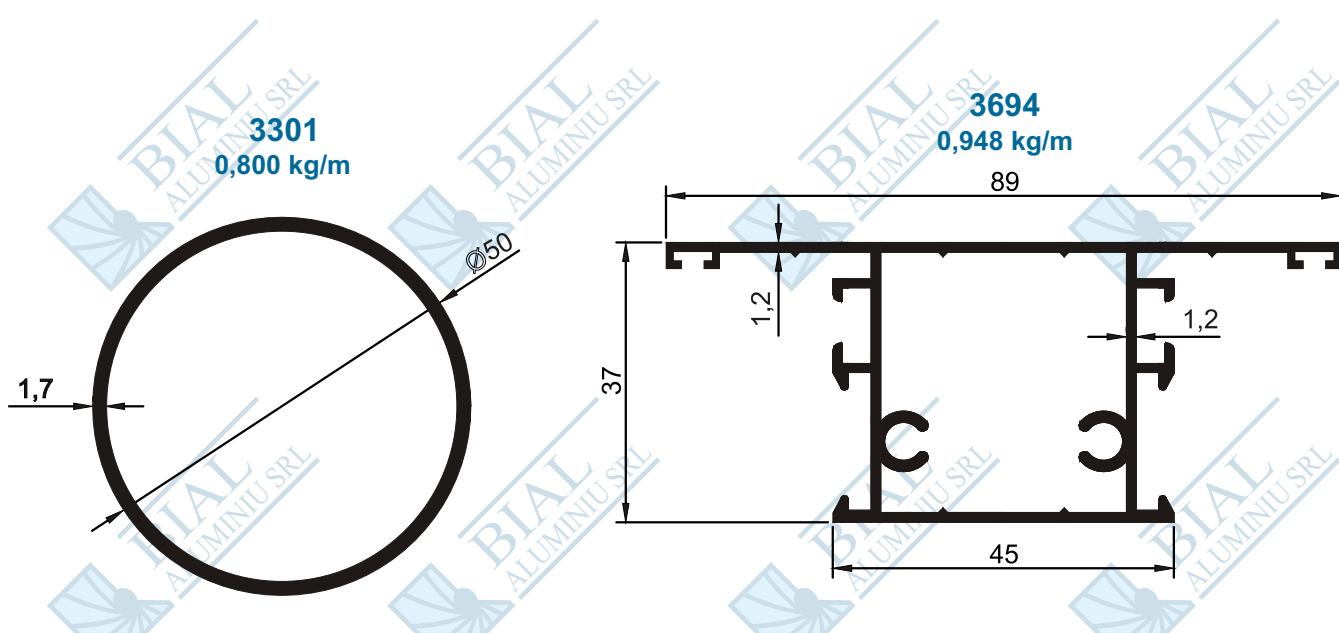


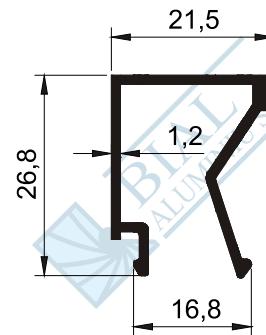
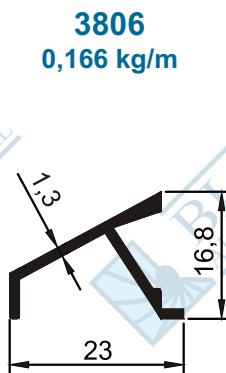
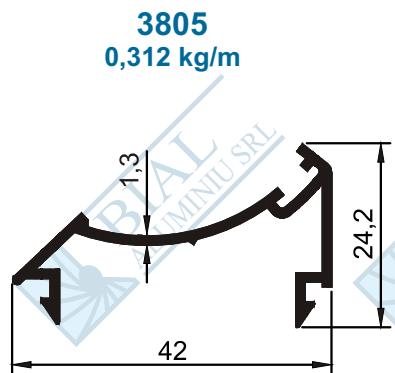
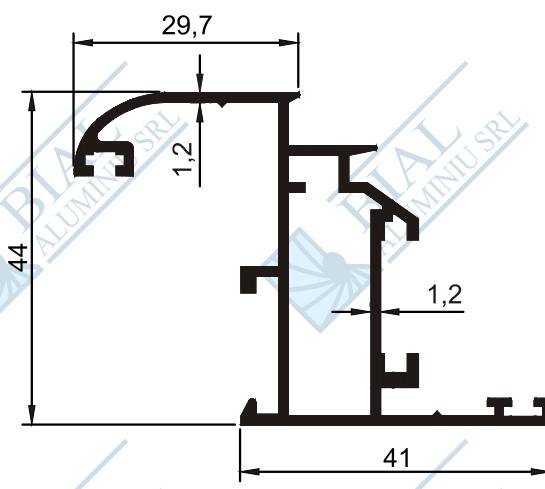
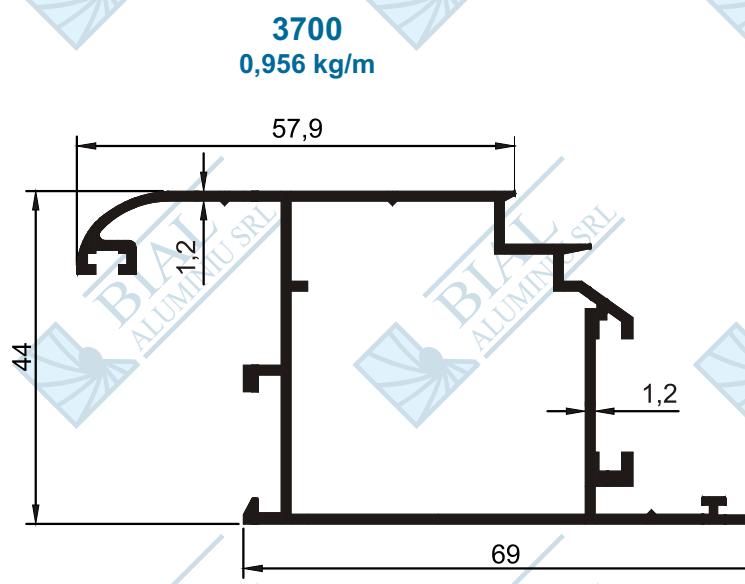
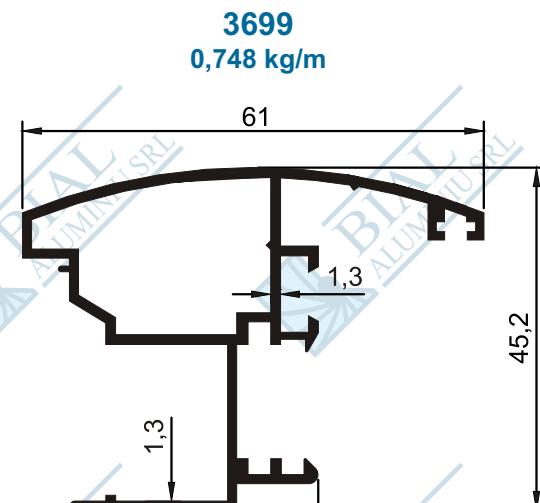
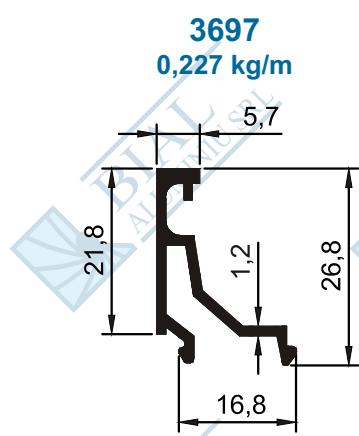
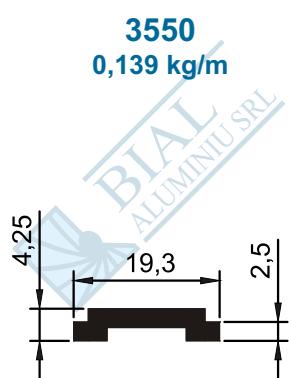


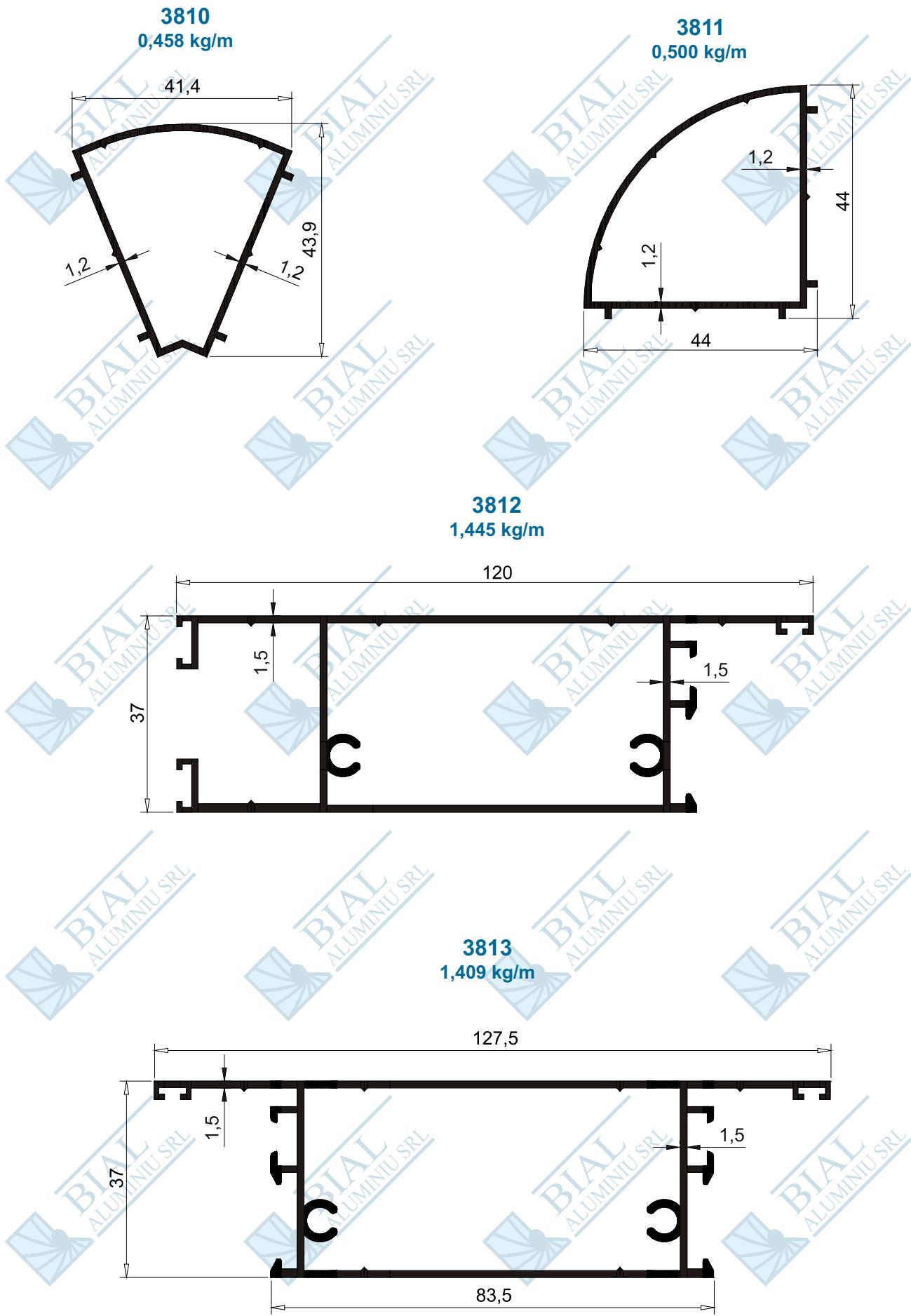


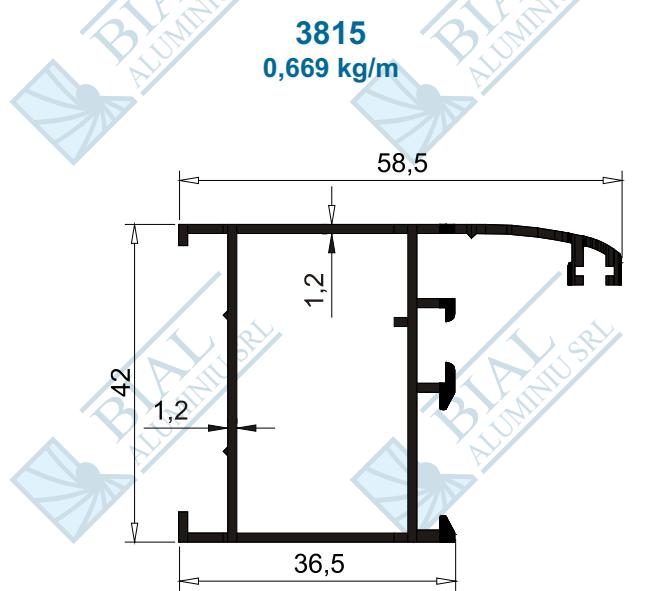
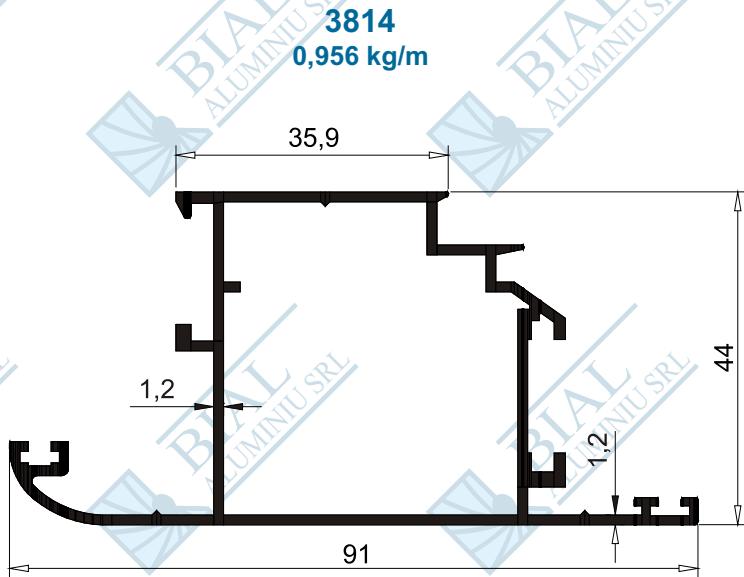


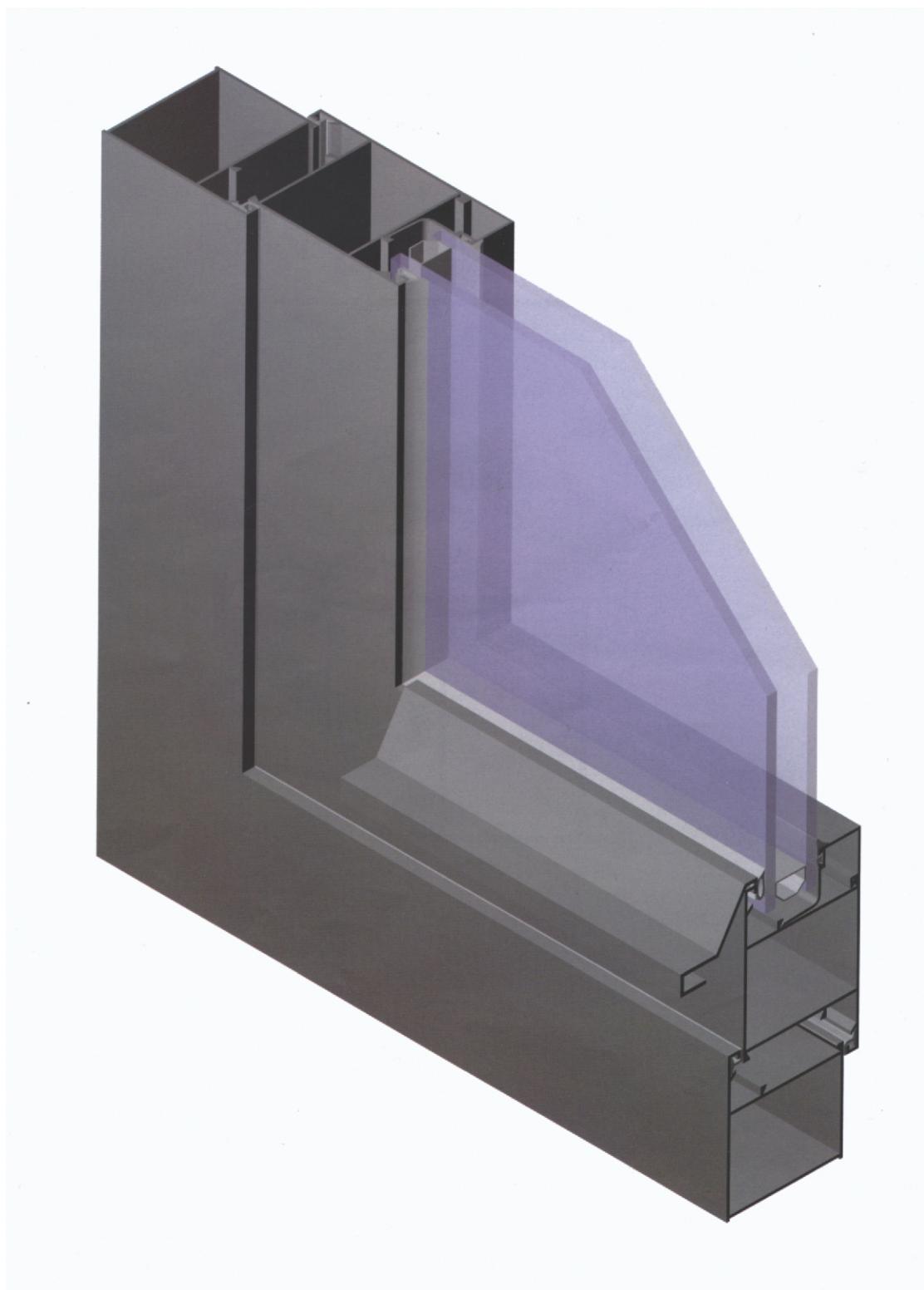
Cod	Denumire profil	Masa unitară (kg/m)	Aria secțiunii (mm ²)	Perimetru (mm) total exterior	Pagina
3301	Teavă Ø50x1,7	0,800	257,8	325,3	P03.2
3550	Șină	0,139	51,7	50,8	P03.3
3694	Teu mare	0,948	349,8	561,2	P03.2
3695	Teu mic	0,762	281,3	443,0	P03.2
3696	Toc rotund mic	0,632	233,5	374,0	P03.2
3697	Baghetă	0,227	83,9	129,6	P03.3
3699	Adaptor	0,748	276,1	433,7	P03.3
3700	Cercevea rotundă mare	0,956	353,0	548,5	P03.3
3701	Cercevea rotundă mică	0,734	270,9	422,5	P03.3
3805	Profil colț	0,312	115,1	180,5	P03.3
3806	Aparatoare apa	0,166	61,5	90,8	P03.3
3807	Baghetă	0,269	99,3	161,3	P03.3
3810	Colț 45°	0,458	169,2	282,7	P03.4
3811	Colț 90°	0,500	184,8	309,4	P03.4
3812	Plintă ușă	1,445	533,2	729,3	483,0
3813	Teu greu	1,409	519,9	712,2	P03.4
3814	Teu ușă exterioară	0,956	353,0	548,4	P03.5
3815	Toc rotund mare	0,699	258,1	415,8	P03.5



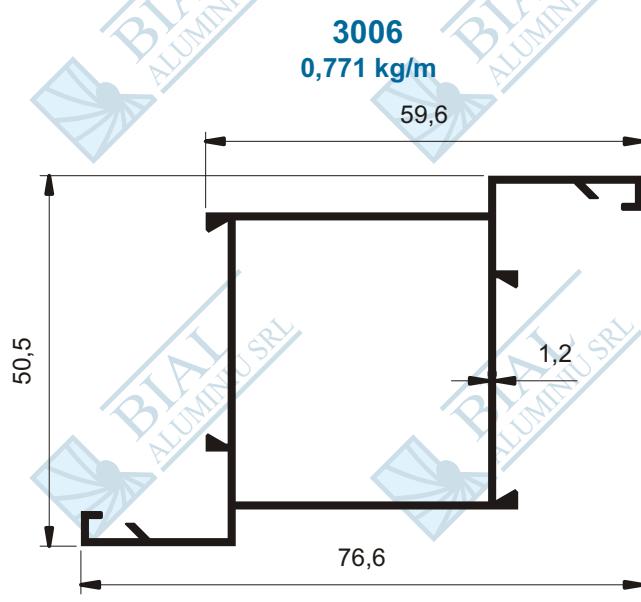
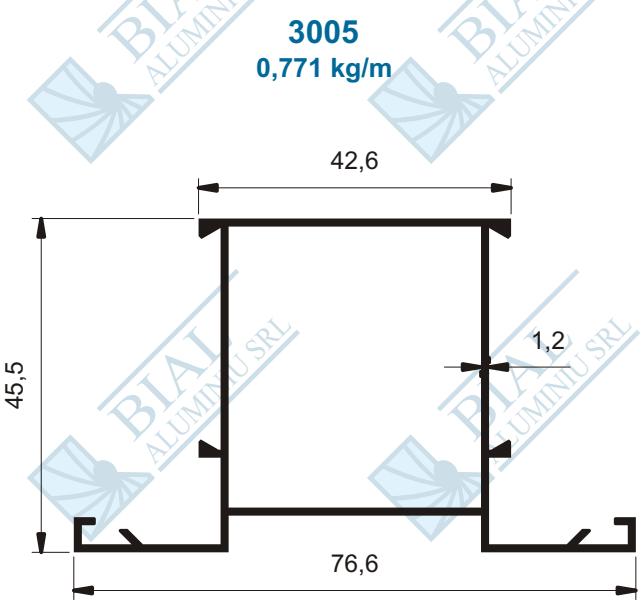
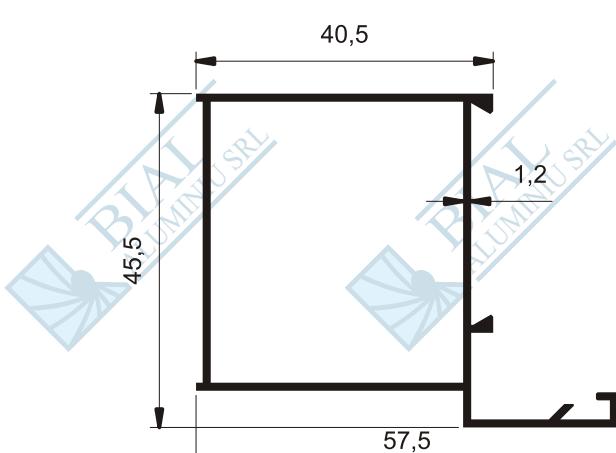
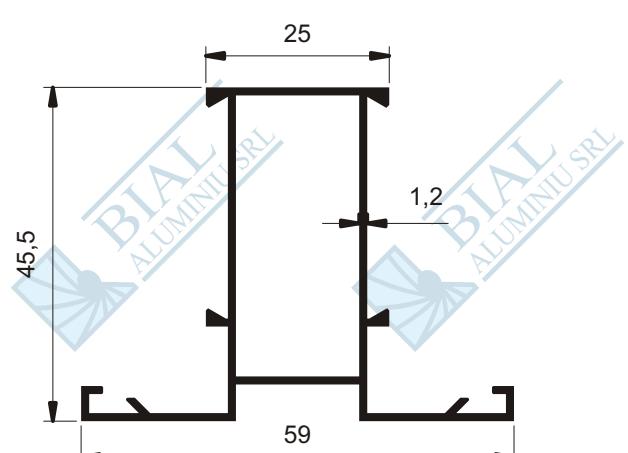
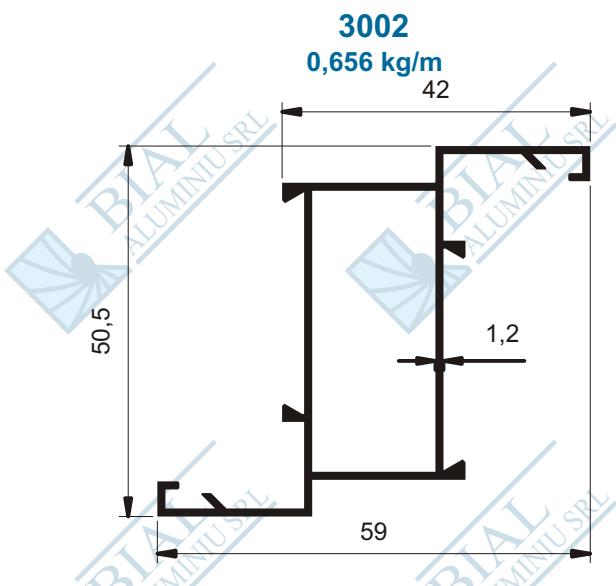
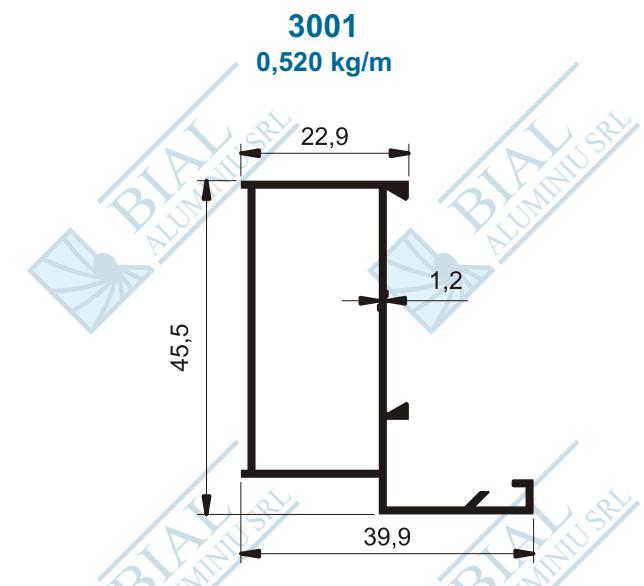


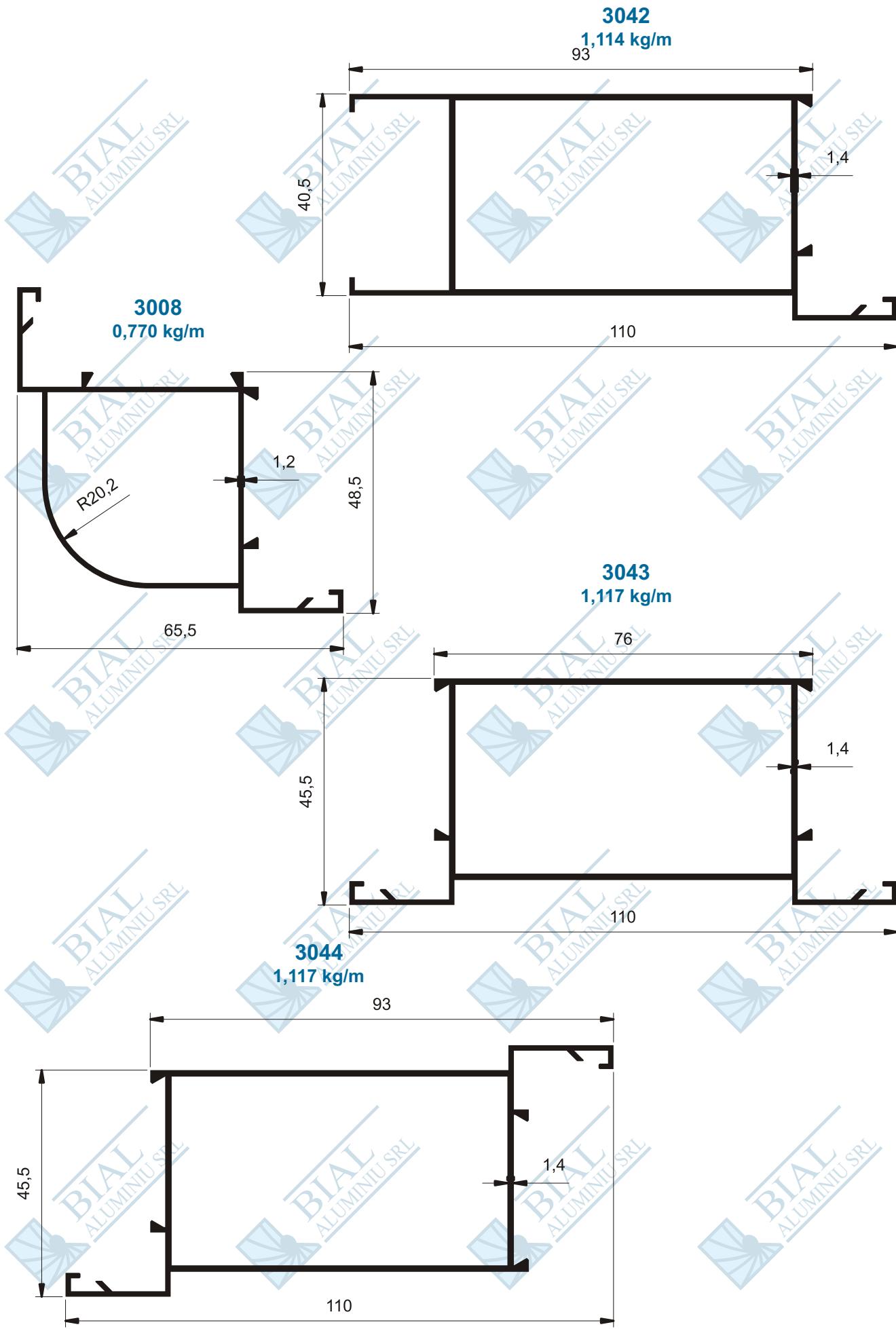


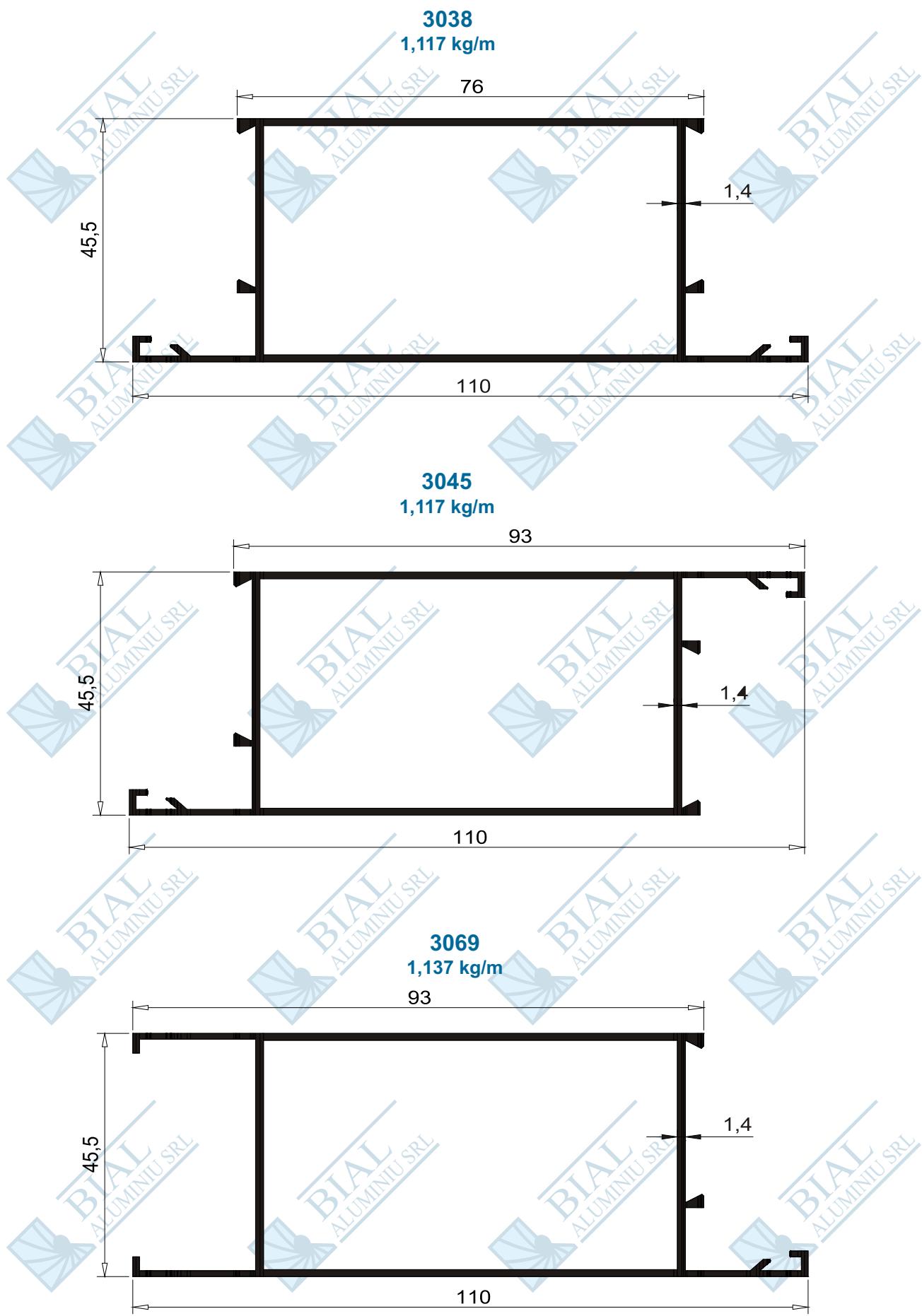


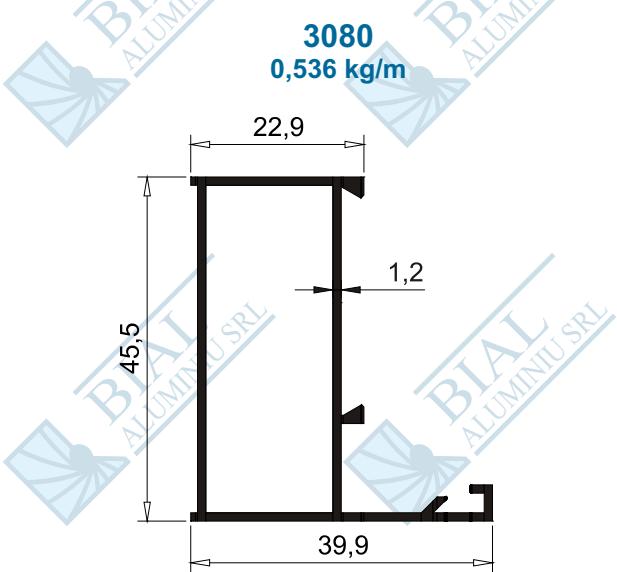
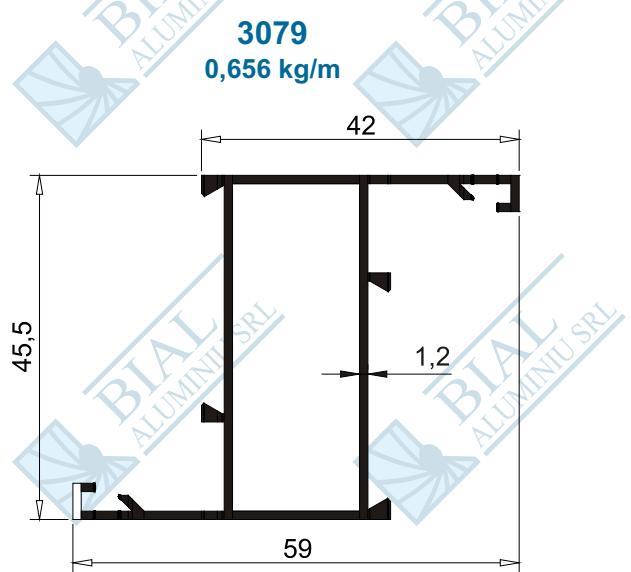
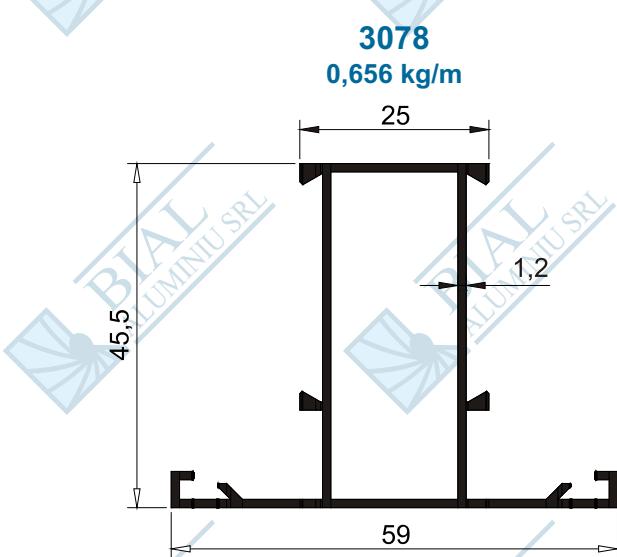
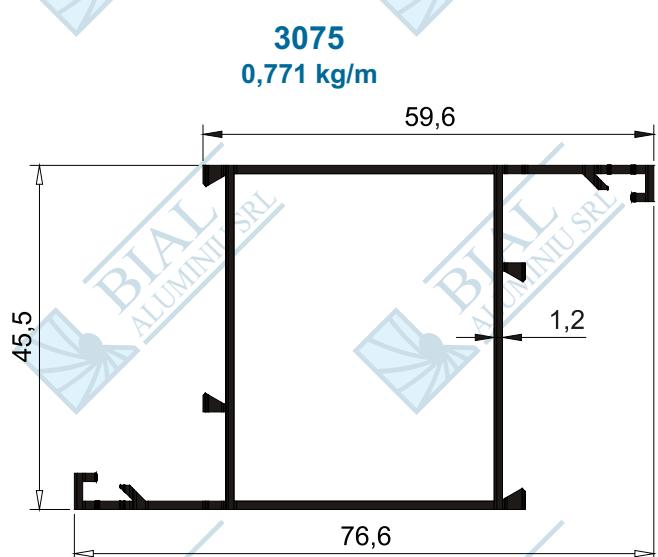
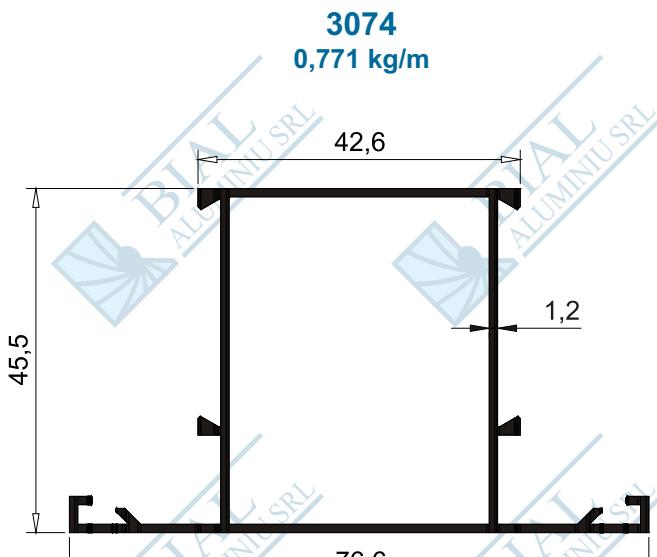
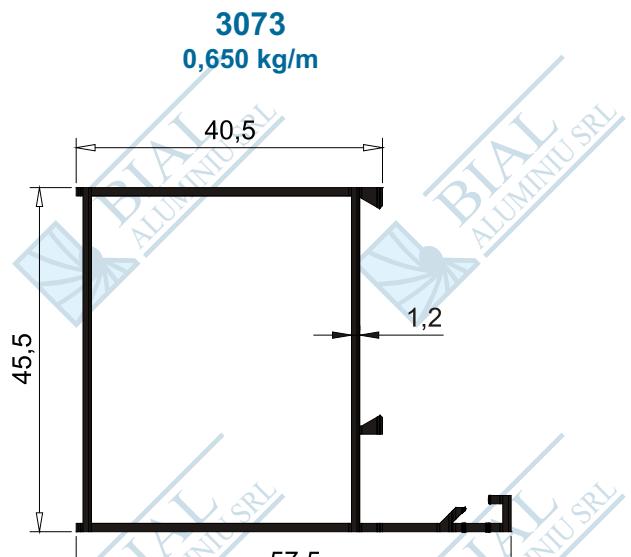


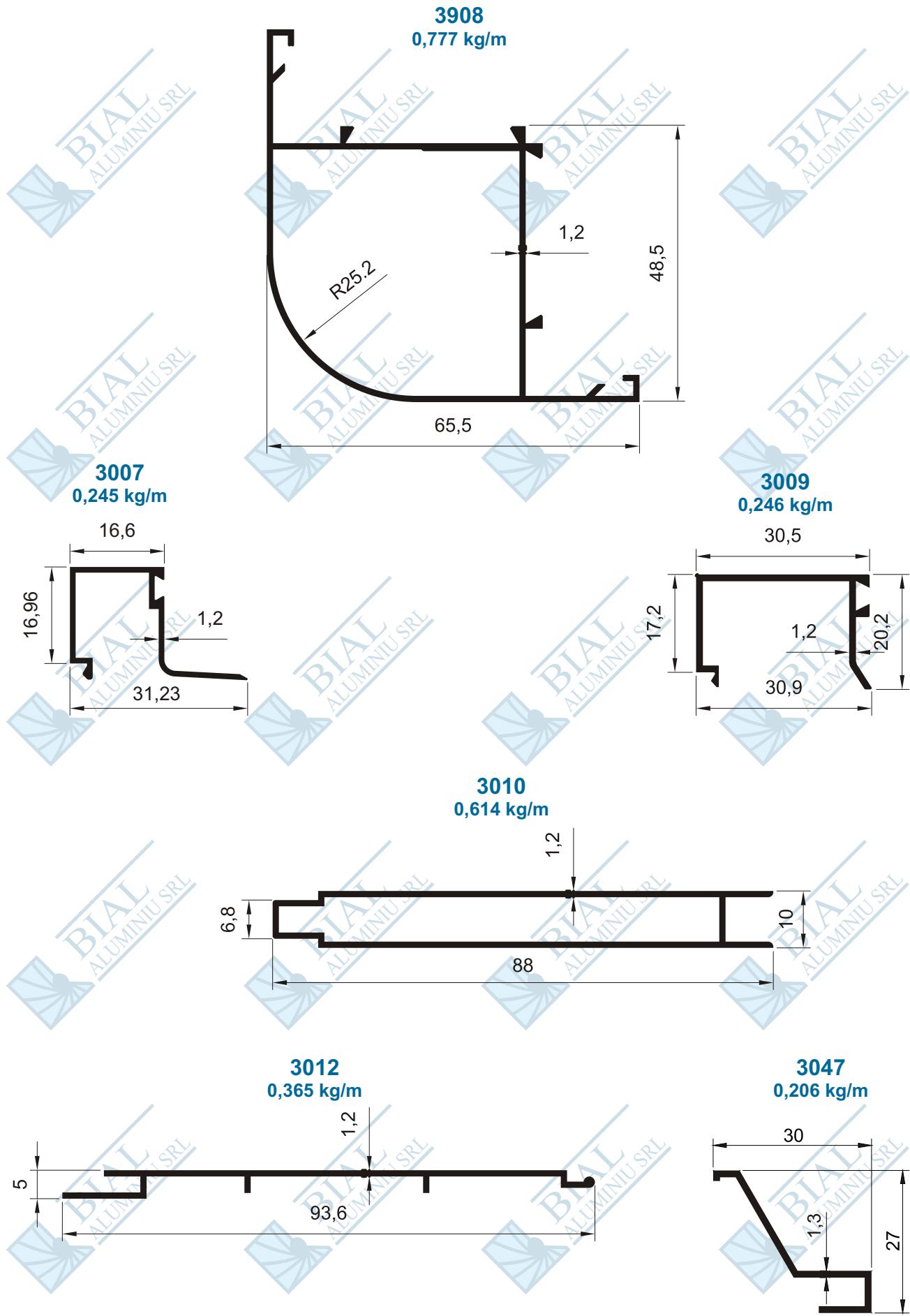
Cod	Denumire profil	Masa unitară (kg/m)	Aria secțiunii (mm ²)	Perimetru total exterior (mm)	Pagina
ALDOX CU ARIPIOARĂ					
3001	Toc mic	0,520	176,6	314,5	204,3
3002	Cercevea mică	0,656	223,1	392,6	282,5
3003	Teu mic	0,656	223,1	392,1	282,5
3004	Toc mare	0,633	215,3	384,9	239,5
3005	Teu mare	0,771	261,8	462,7	317,3
3006	Cercevea mare	0,771	261,8	463,1	317,7
3008	Montant colț	0,770	260,6	460,8	316,4
3042	Plintă ușă	1,114	378,7	603,5	392,9
3043	Teu lat	1,117	377,5	594,7	384,1
3044	Cercevea lată	1,117	377,6	595,1	384,5
ALDOX DREPT					
3038	Toc lat	1,117	379,5	594,7	374,1
3045	Cercevea lată	1,117	379,6	595,1	374,5
3069	Plintă ușă	1,137	386,2	613,5	392,9
3073	Toc mare	0,650	220,8	394,9	239,5
3074	Teu mare	0,777	261,8	462,7	307,3
3075	Cercevea mare	0,777	261,8	463,1	307,7
3078	Teu mic	0,656	223,1	392,3	272,1
3079	Cercevea mică	0,656	223,1	392,6	272,5
3080	Toc mic	0,536	182,1	324,5	204,3
3908	Montat colț	0,777	269,3	476,6	314,2
profile comune ambelor variante					
3007	Baghetă termopan	0,245	75,6	146,9	146,9
3009	Bagheta normală	0,246	90,8	153,3	153,3
3010	Lambriu dublu	0,619	210,3	382,0	211,6
3012	Lambriu simplu	0,365	124,0	226,1	226,1
3047	Aparatoare apa	0,206	74,2	116,7	116,7
3066A	Coltar mare	1,169	431,5	365,7	365,7
3066B	Coltar mijlociu	1,093	404,8	262,0	262,0
3105	Sina exterioare	0,131	48,7	78,6	78,6
3106	Sina interioara	0,138	51,0	50,8	50,8
3151A	Profil U mare	0,699	258,8	203,0	203,0
3151B	Profil U mijlociu	0,555	205,6	184,4	184,4

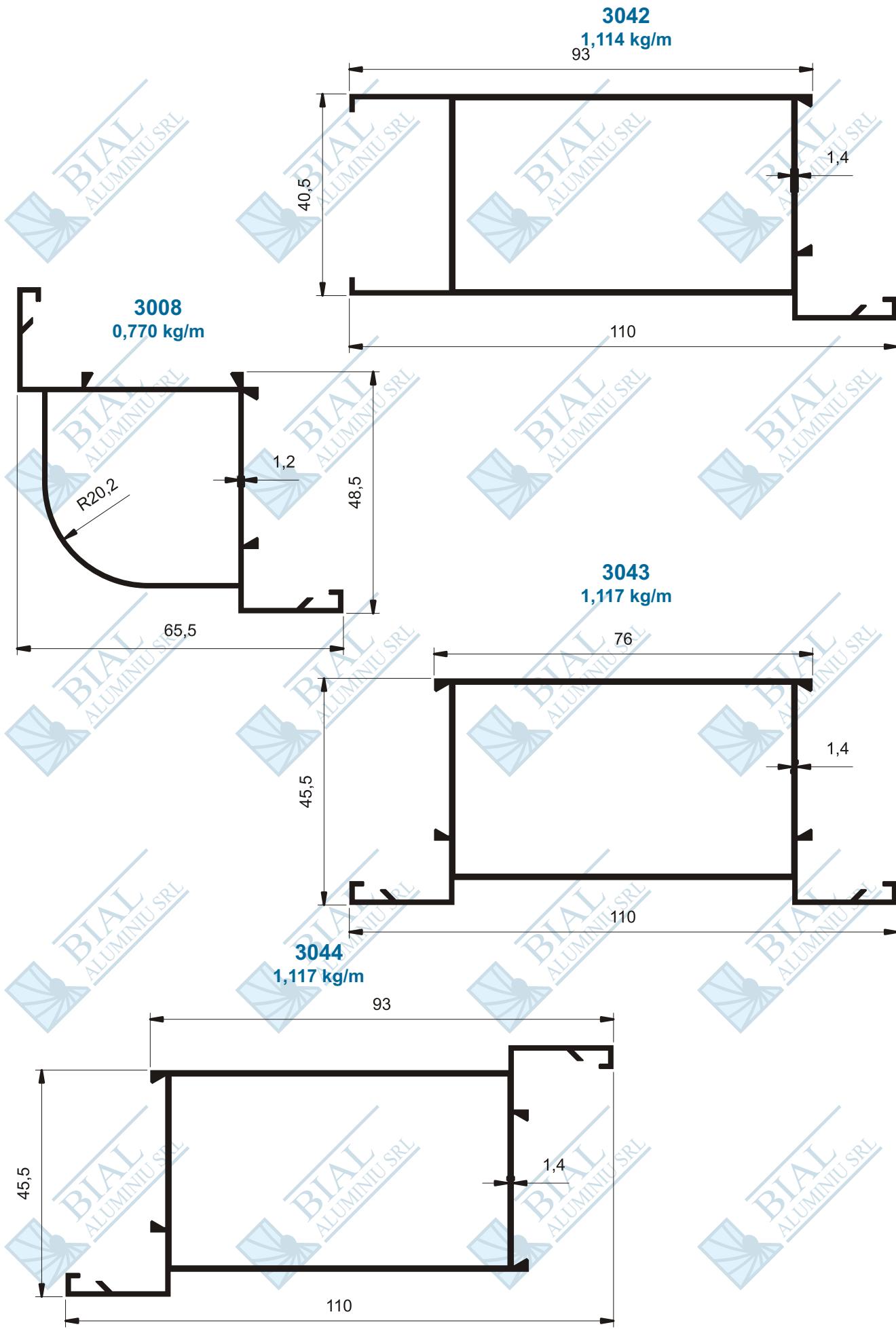


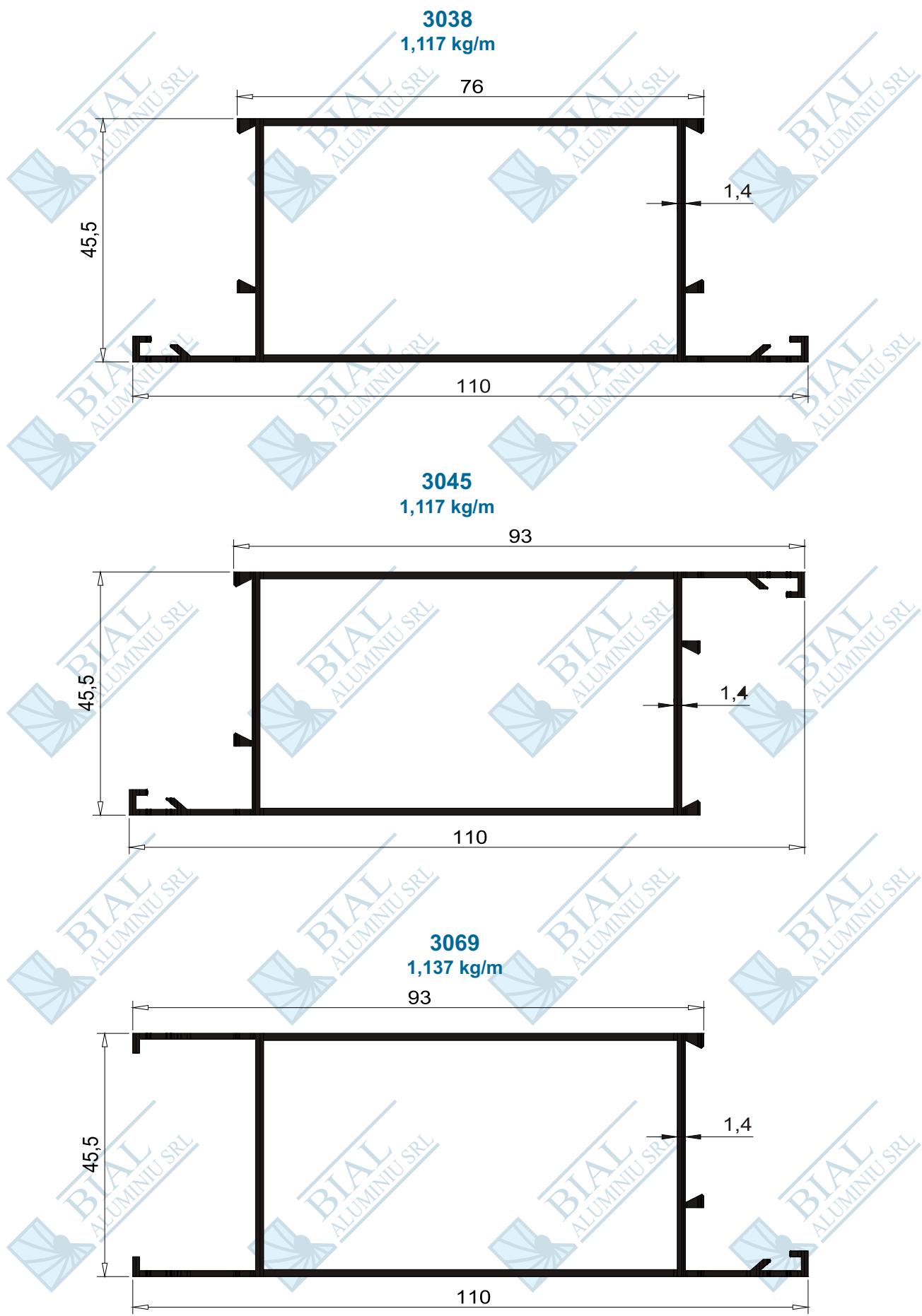






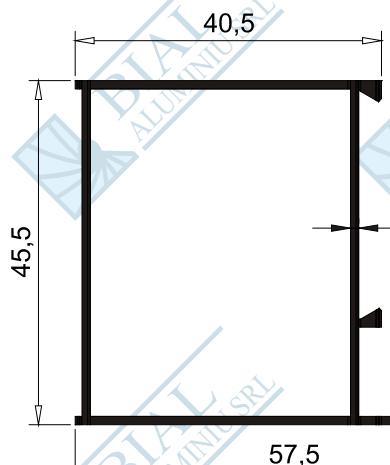




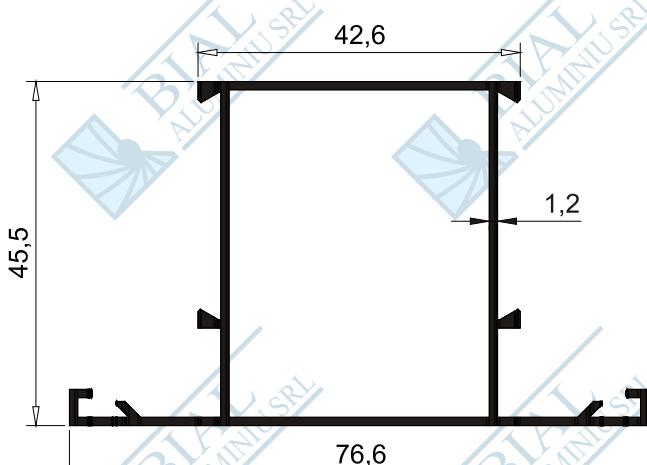




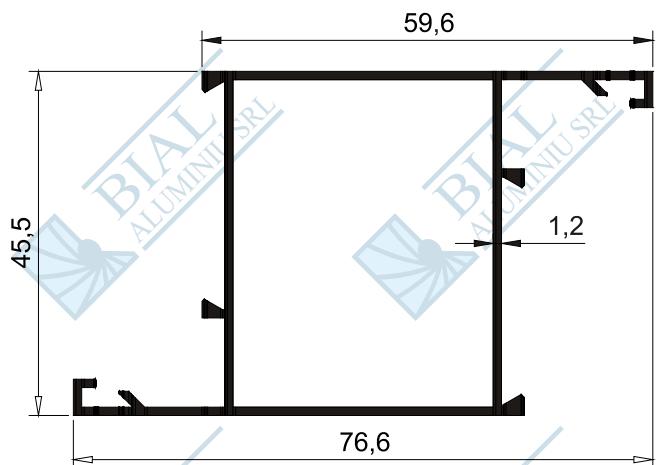
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0,650 kg/m



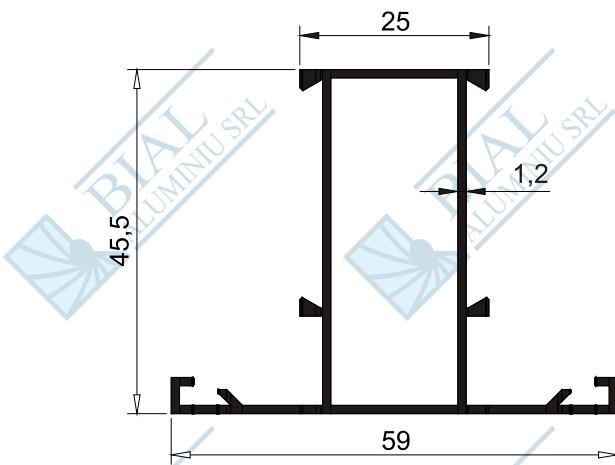
3074
0,771 kg/m



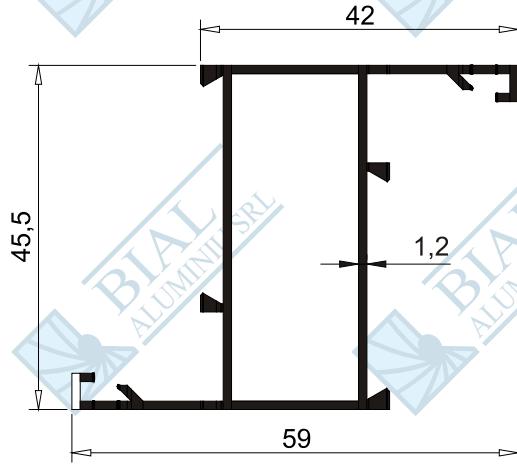
3075
0,771 kg/m



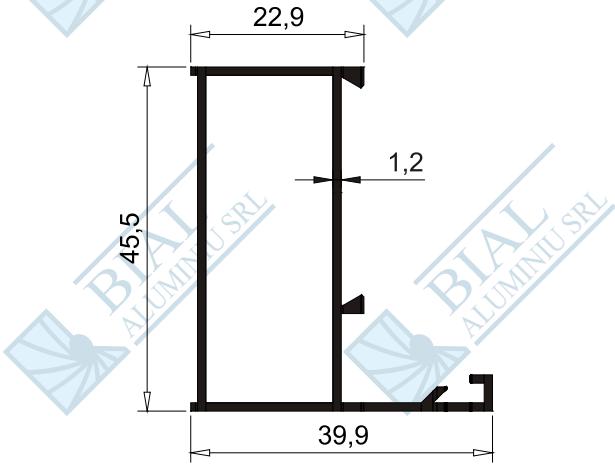
3078
0,656 kg/m

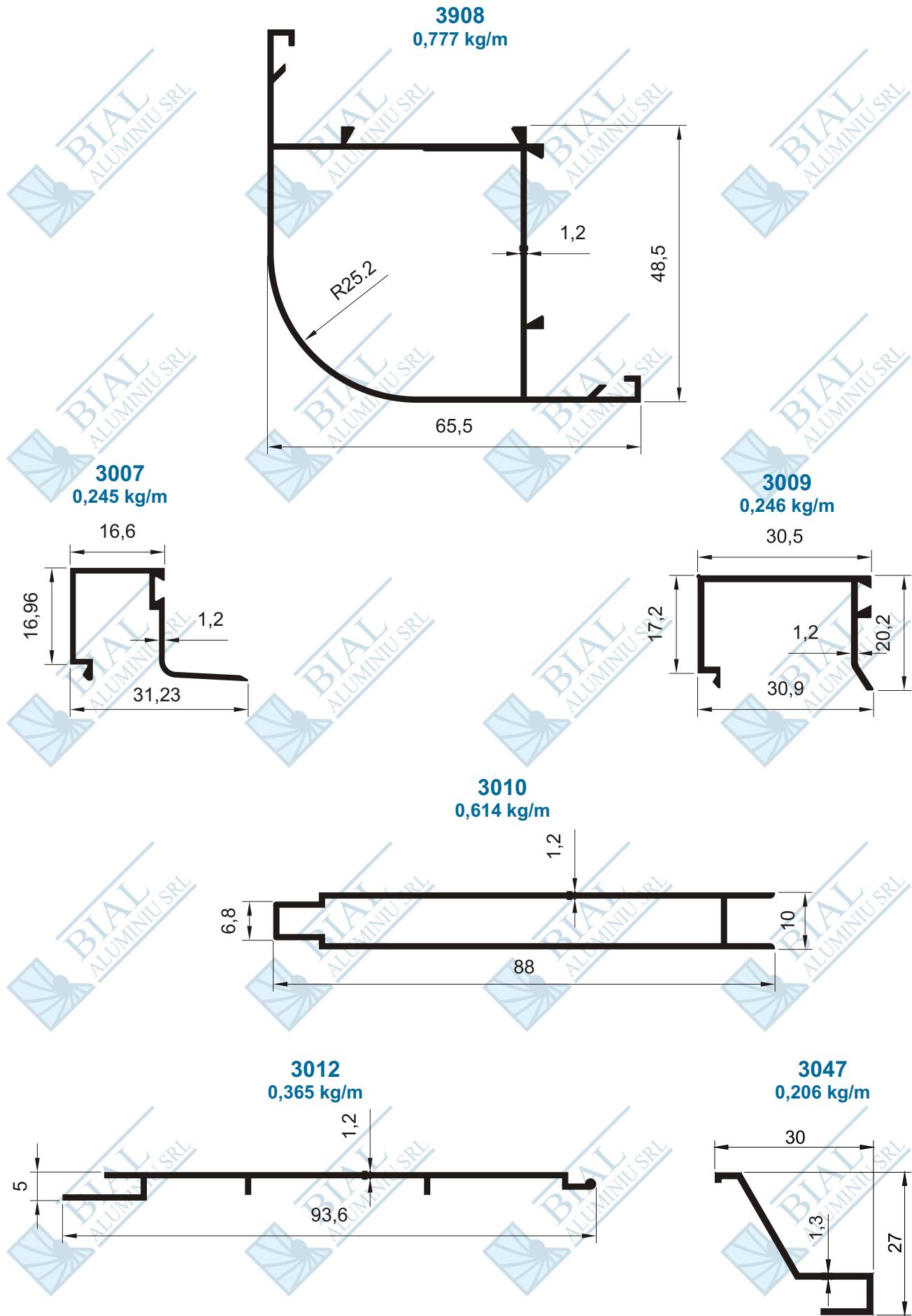


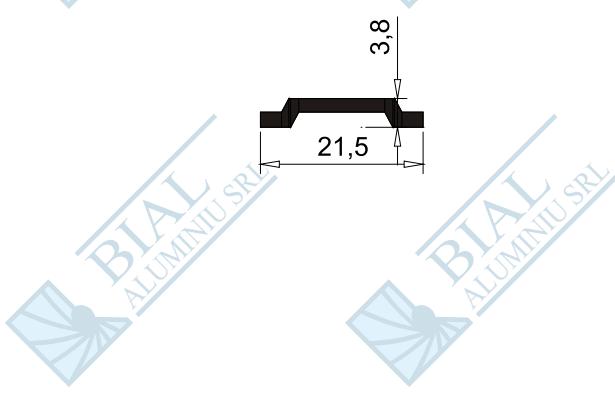
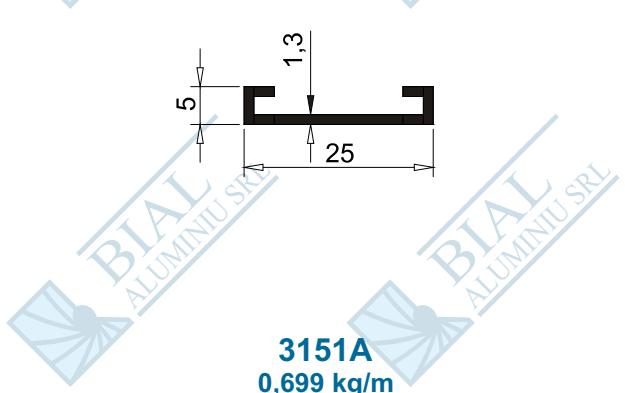
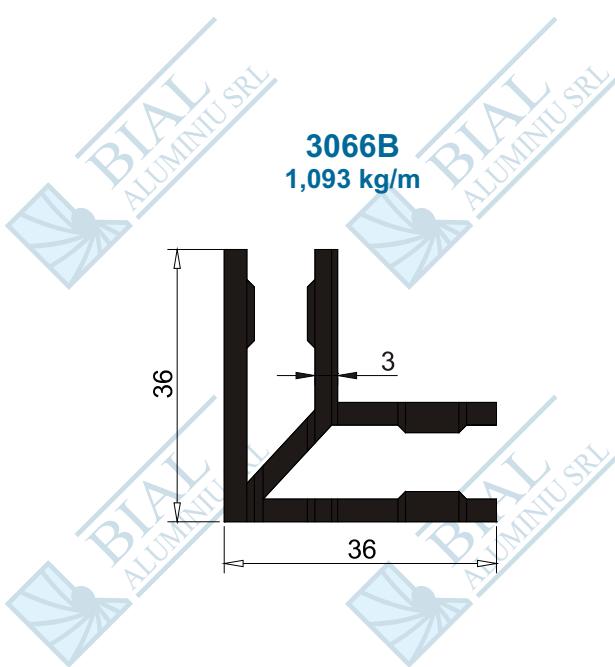
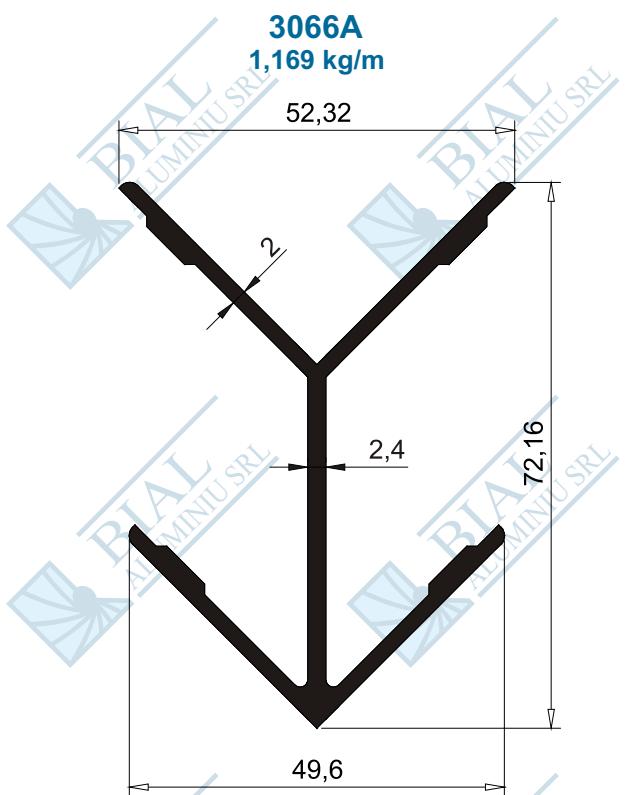
3079
0,656 kg/m

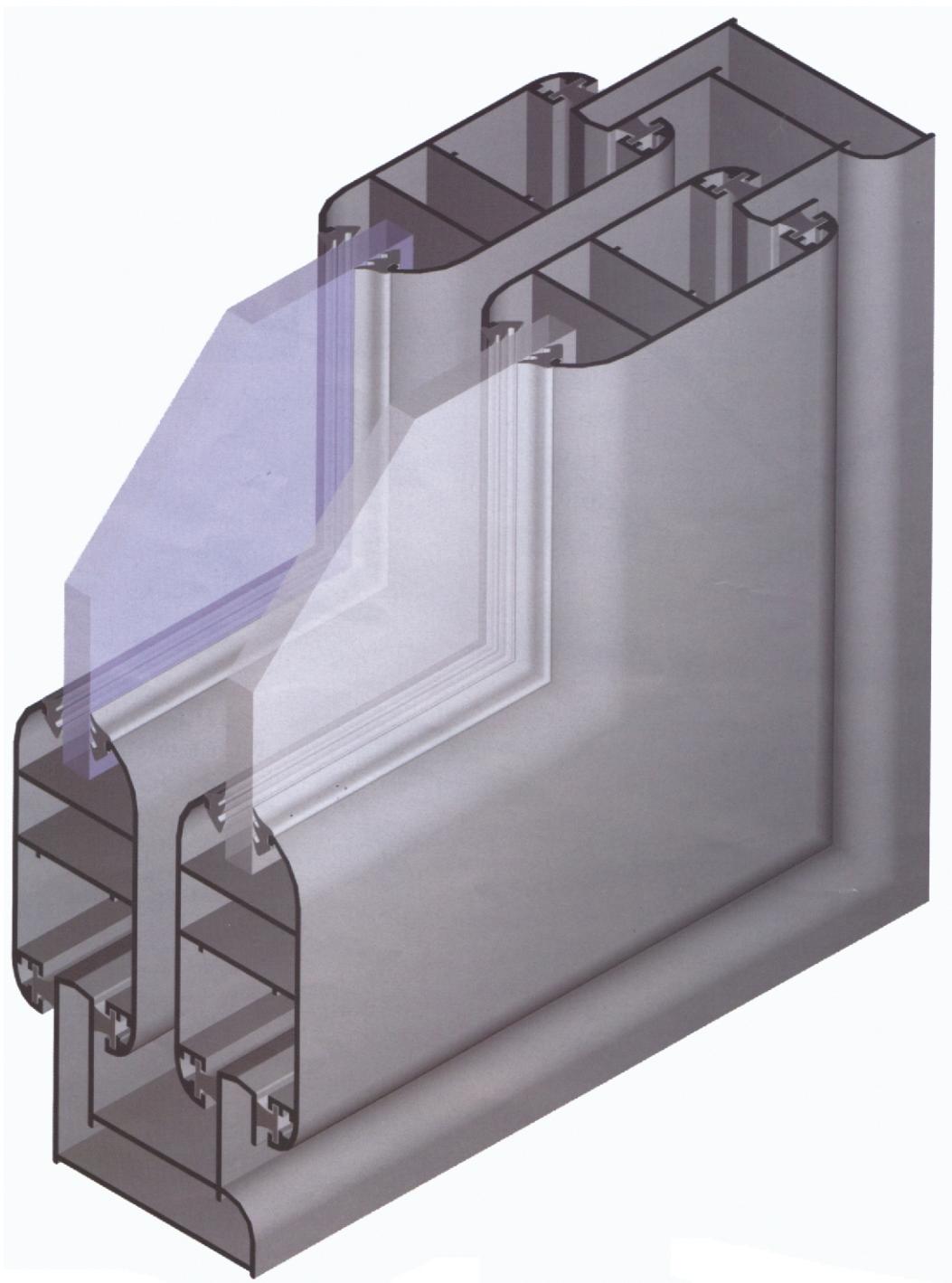


3080
0,536 kg/m

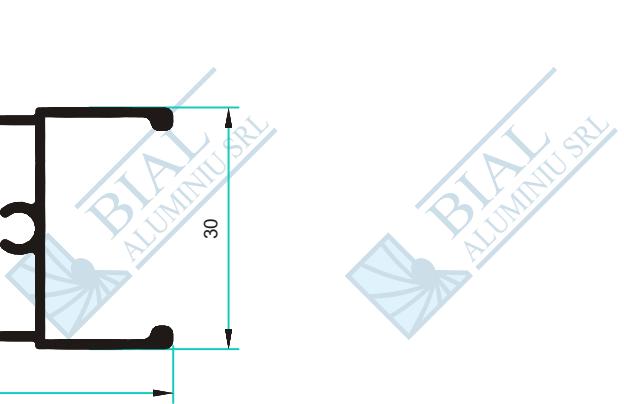
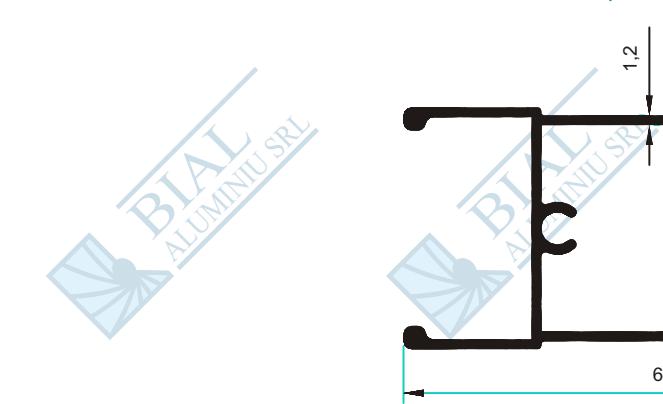
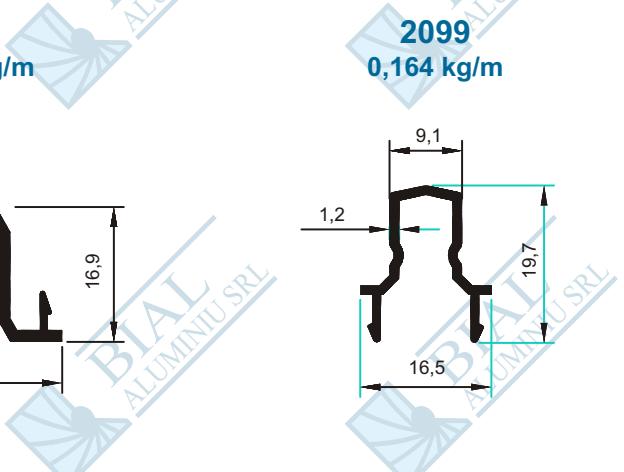
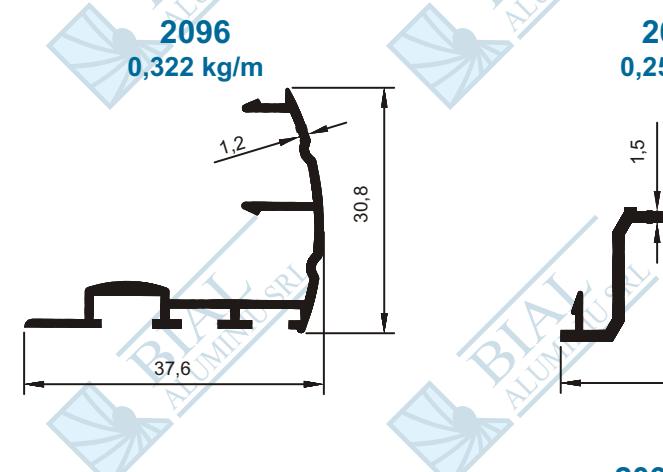
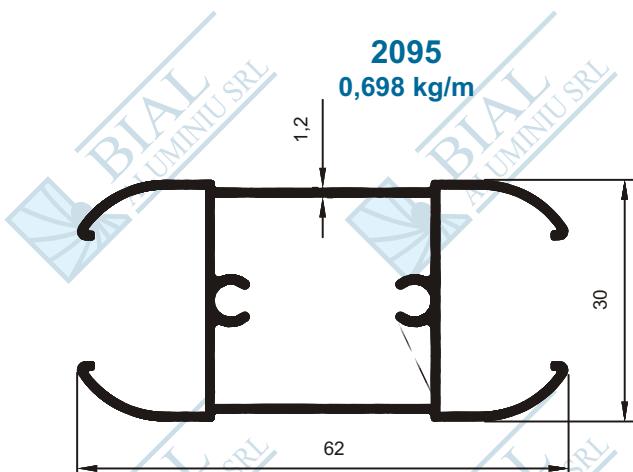
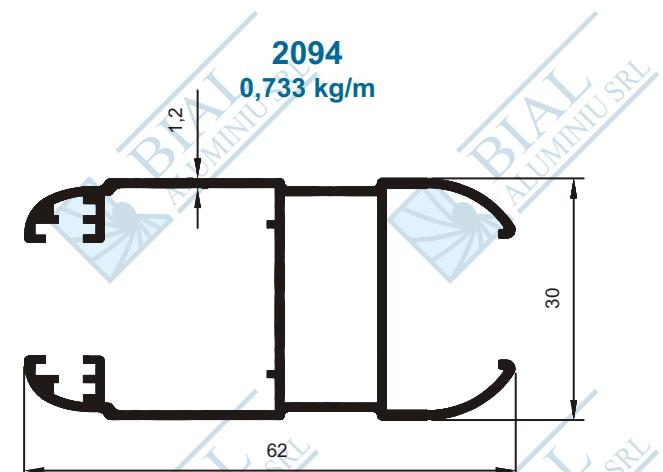
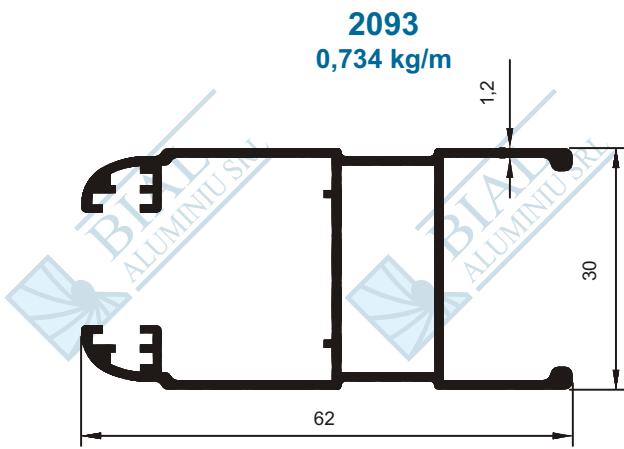
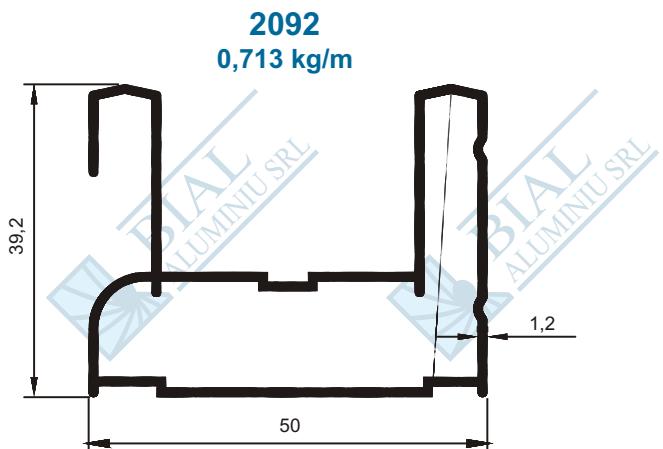






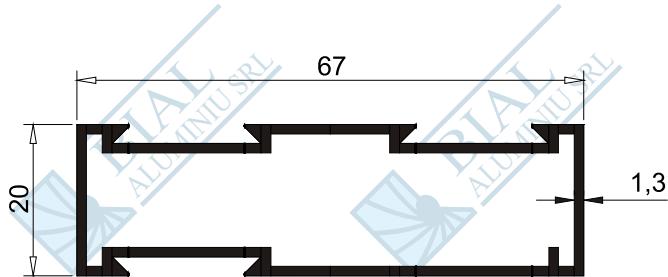


Cod	Denumire profil	Masa unitară (kg/m)	Aria secțiunii (mm ²)	Perimetru total (mm)	Perimetru exterior (mm)	Pagina
GLISANT MIC DECOR						
2092	Toc	0,713	264,0	435,5	260,9	P05.2
2093	Ramă	0,734	271,6	424,2	349,2	P05.2
2094	Ramă	0,733	271,2	432,8	357,8	P05.2
2095	Ramă	0,698	258,2	412,3	274,8	P05.2
2096	Capac	0,322	119,1	200,9	200,9	P05.2
2097	Baghetă geam simplă	0,252	93,3	133,1	133,1	P05.2
2098	Ramă	0,699	258,9	395,1	257,5	P05.2
2099	Adaptor	0,164	60,7	103,2	103,2	P05.2
GLISANT MARE						
3020	Ramă	0,715	264,0	391,6	213,3	P05.3
3021	Toc	0,680	251,3	396,8	303,4	P05.3
3022	Adaptor	0,413	152,7	229,4	229,4	P05.3
3023	Capac	0,267	98,9	173,0	173,0	P05.3
3024	Ornament	0,180	66,5	84,5	83,5	P05.3
3025	Baghetă	0,195	72,0	116,6	116,9	P05.3
3026	Şină	0,119	55,7	83,8	83,8	P05.3
3027	Capac S	0,289	106,8	157,5	157,5	P05.3
3028	Teu	0,631	232,9	362,1	259,0	P05.3
3066C	Colțar mic	0,751	278,0	182,8	182,8	P05.3
3066C	Profil U mic	0,444	163,0	140,7	140,7	P05.3
GLISANT MIC						
3370	Toc	0,675	240,3	398,9	241,4	P05.4
3371	Ramă	0,690	254,0	410,1	335,9	P05.4
3372	Rama	0,710	260,6	423,3	349,1	P05.4
3373	Rama	0,670	250,7	412,9	267,5	P05.4
3374	Capac	0,285	108,1	195,4	195,4	P05.4
3375	Baghetă geam simplu	0,185	99,2	141,0	141,0	P05.4
3376	Ramă dreapta	0,676	249,5	404,7	404,7	P05.4
3377	Adaptor	0,179	66,1	104,8	104,8	P05.4

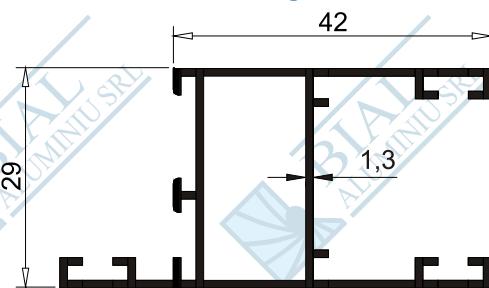




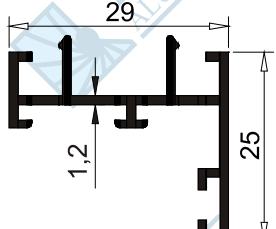
3020
0,715 kg/m



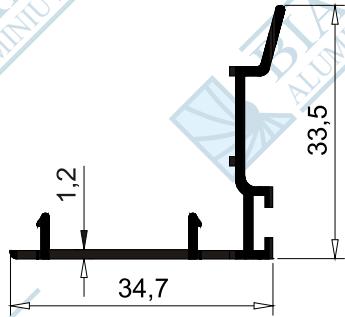
3021
0,680 kg/m



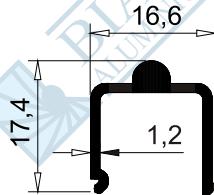
3022
0,413 kg/m



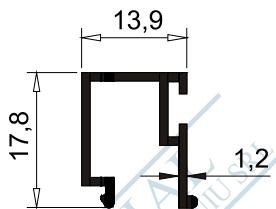
3023
0,267 kg/m



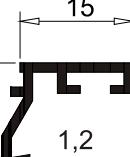
3024
0,180 kg/m



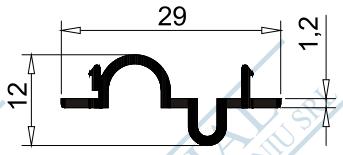
3025
0,195 kg/m



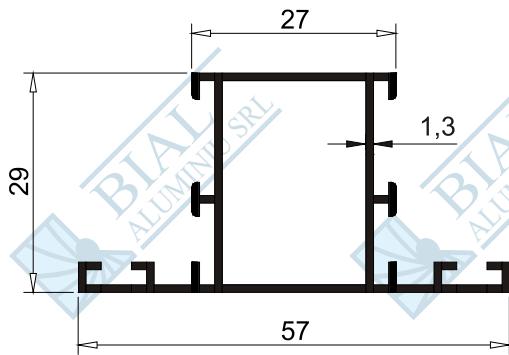
3026
0,119 kg/m



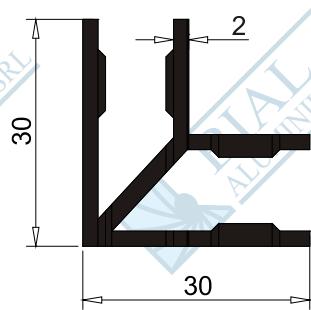
3027
0,289 kg/m



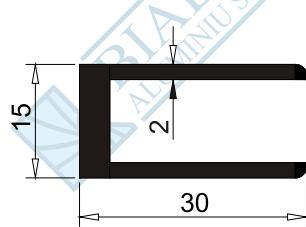
3028
0,631 kg/m

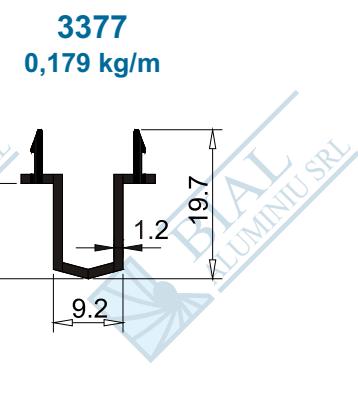
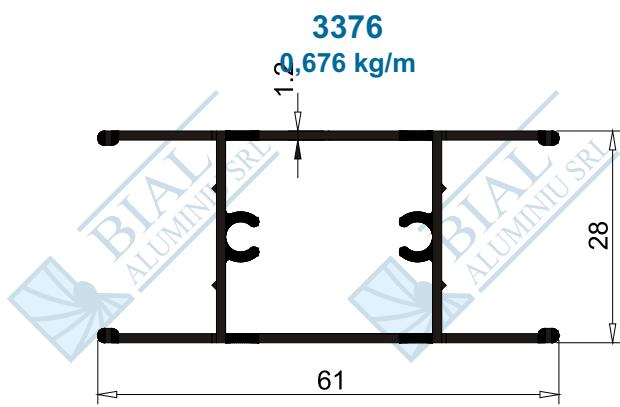
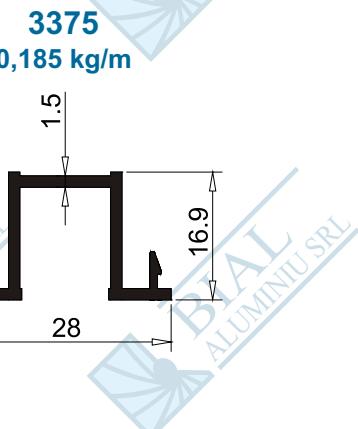
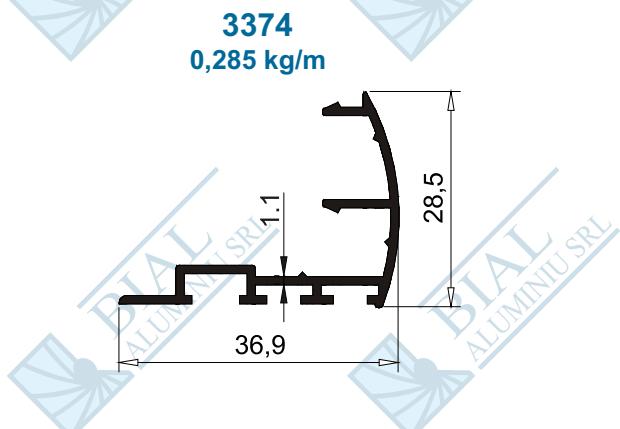
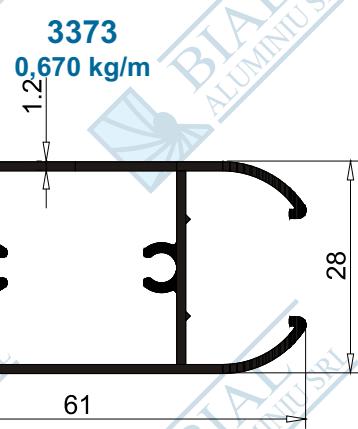
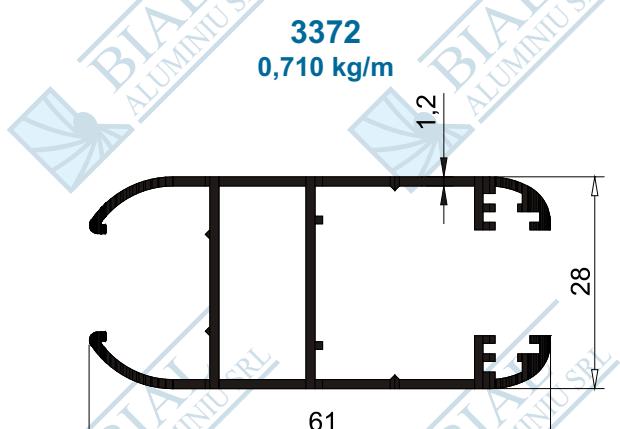
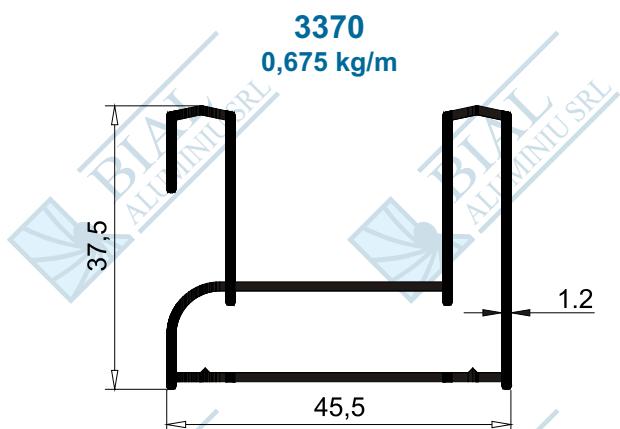


3066C
0,751 kg/m



3151C
0,444 kg/m







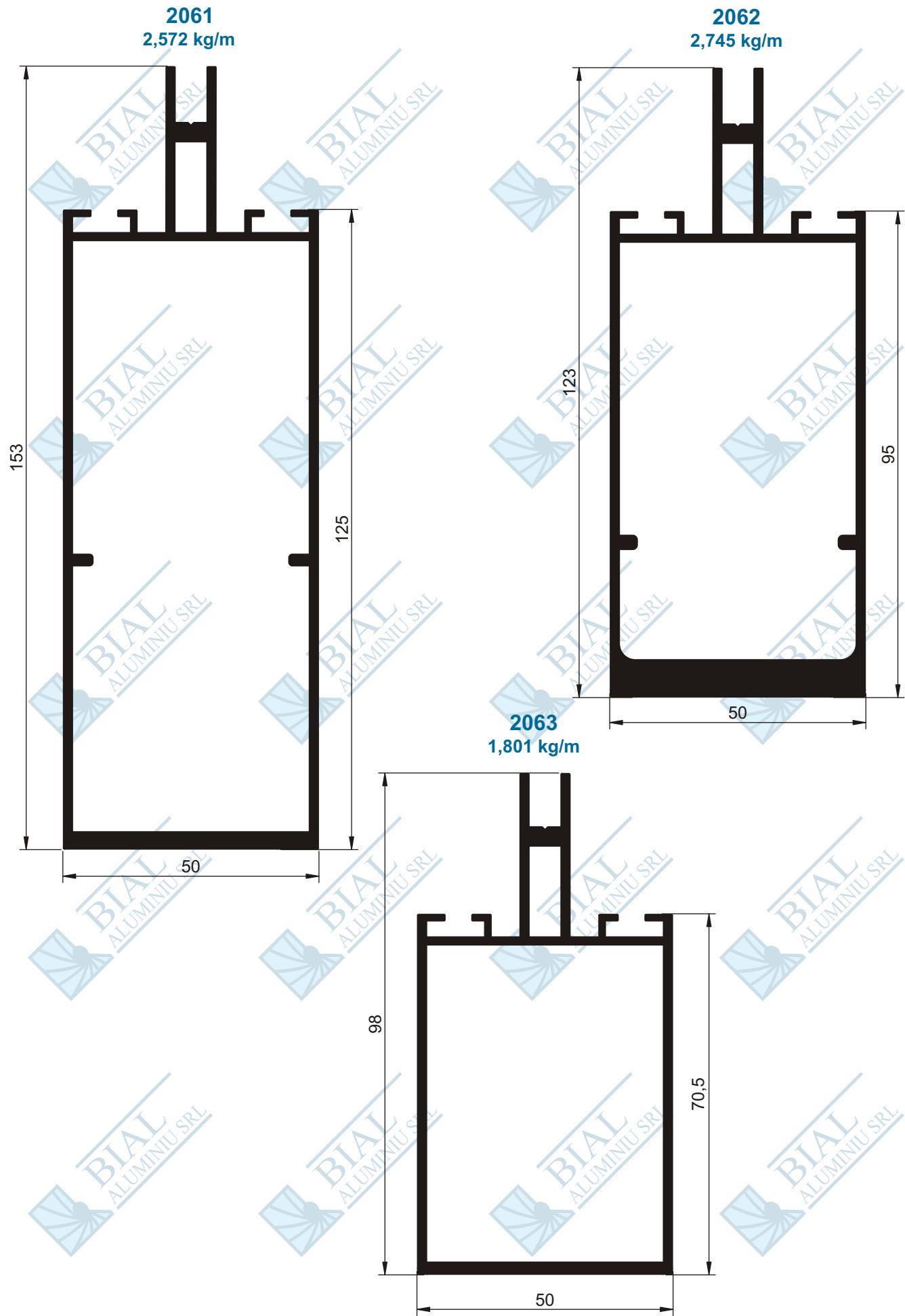
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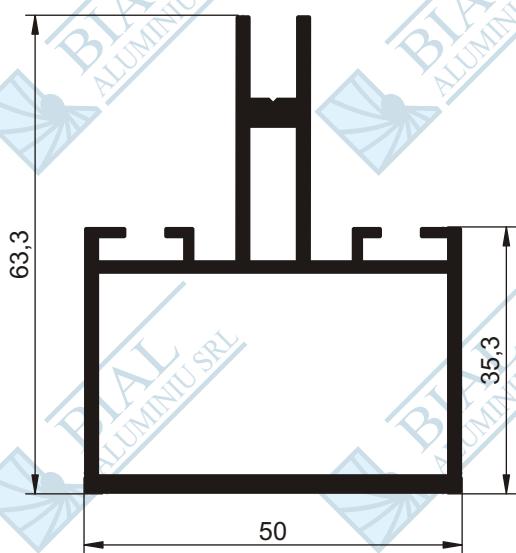


Cod	Denumire profil	Masa unitară (kg/m)	Aria secțiunii (mm ²)	Perimetru total exterior	Pagina
2061	Montant greu	2,572	952,4	869,6	485,5
2062	Montant mare	2,745	1016,3	736,7	425,4
2063	Montant mijlociu	1,801	666,9	636,9	374,5
2064	Montant mic	1,426	528,1	498,1	306,1
2065	Capac fixare	0,473	175,2	164,7	164,7
2066	Capac fixare	0,569	210,8	177,8	177,8
2067	Capac mascare	0,385	142,6	190,2	190,2
2068	Capac mascare	0,438	162,2	216,2	216,2
2069	Adaptor	0,624	231,0	160,7	160,7
2070	Profil îmbinare	0,851	314,9	193,8	193,8
2071	Adaos	0,252	93,0	131,1	131,1

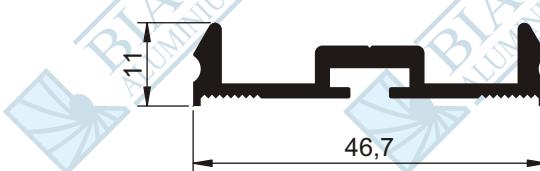




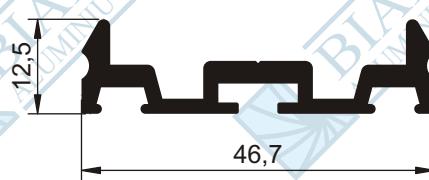
2064
1,425 kg/m



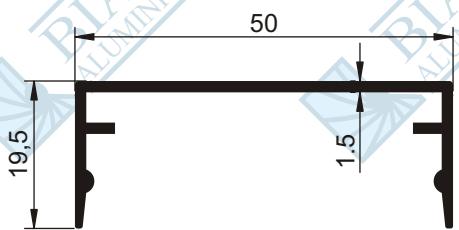
2065
0,473 kg/m



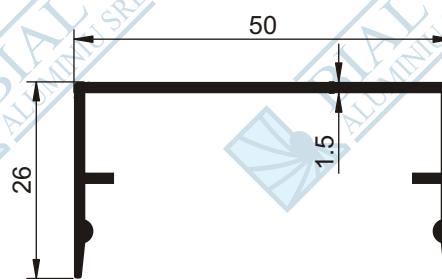
2066
0,569 kg/m



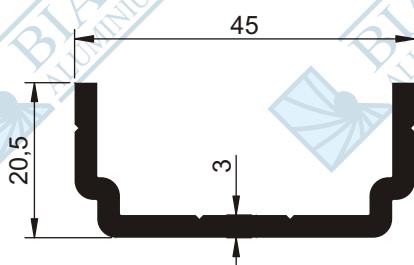
2067
0,385 kg/m



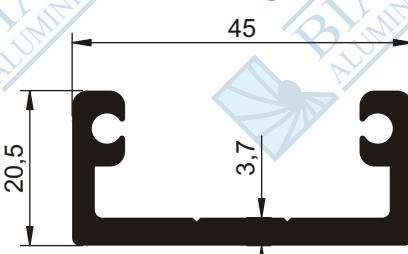
2068
0,438 kg/m



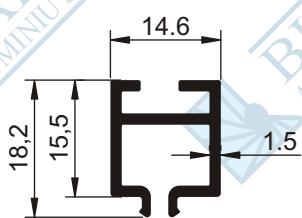
2069
0,624 kg/m

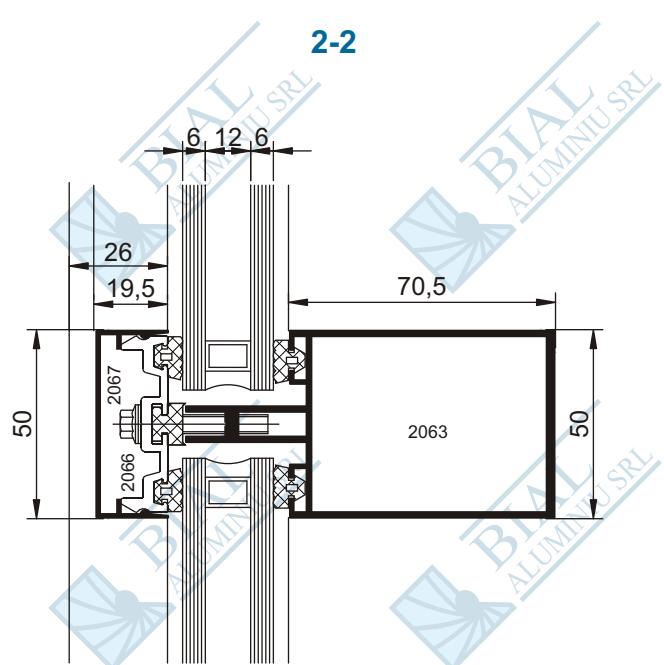
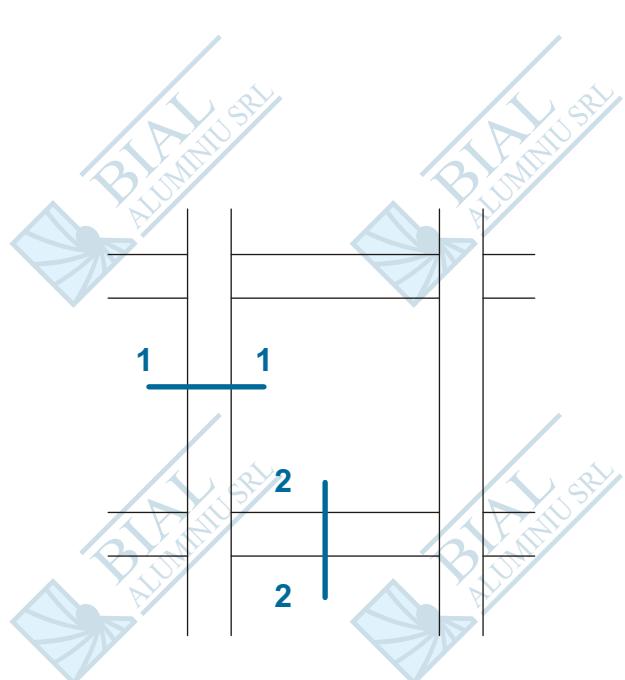
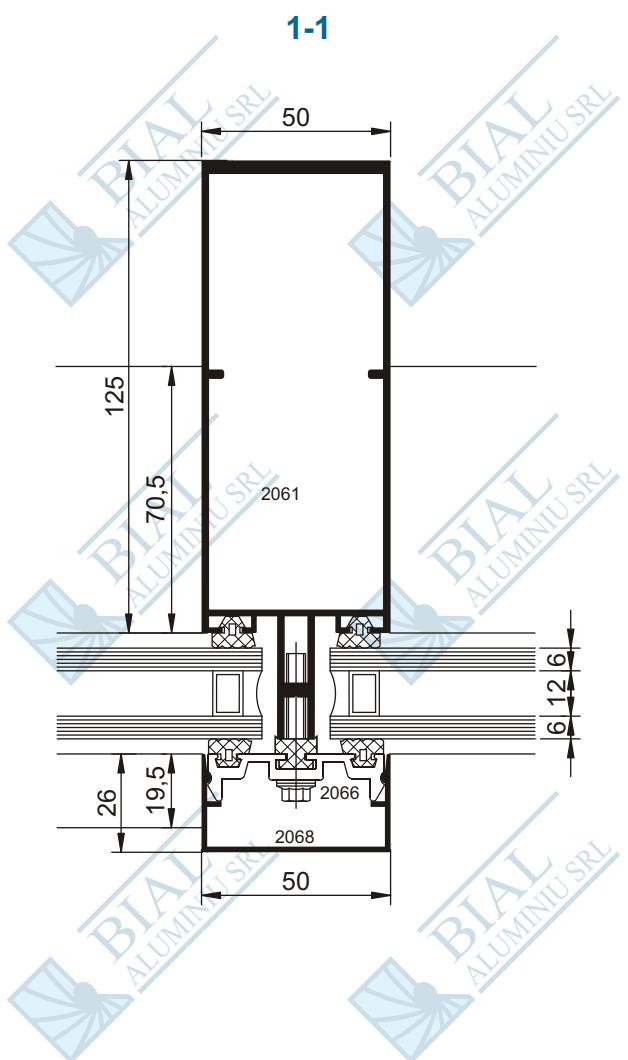


2070
0,851 kg/m



2071
0,252 kg/m







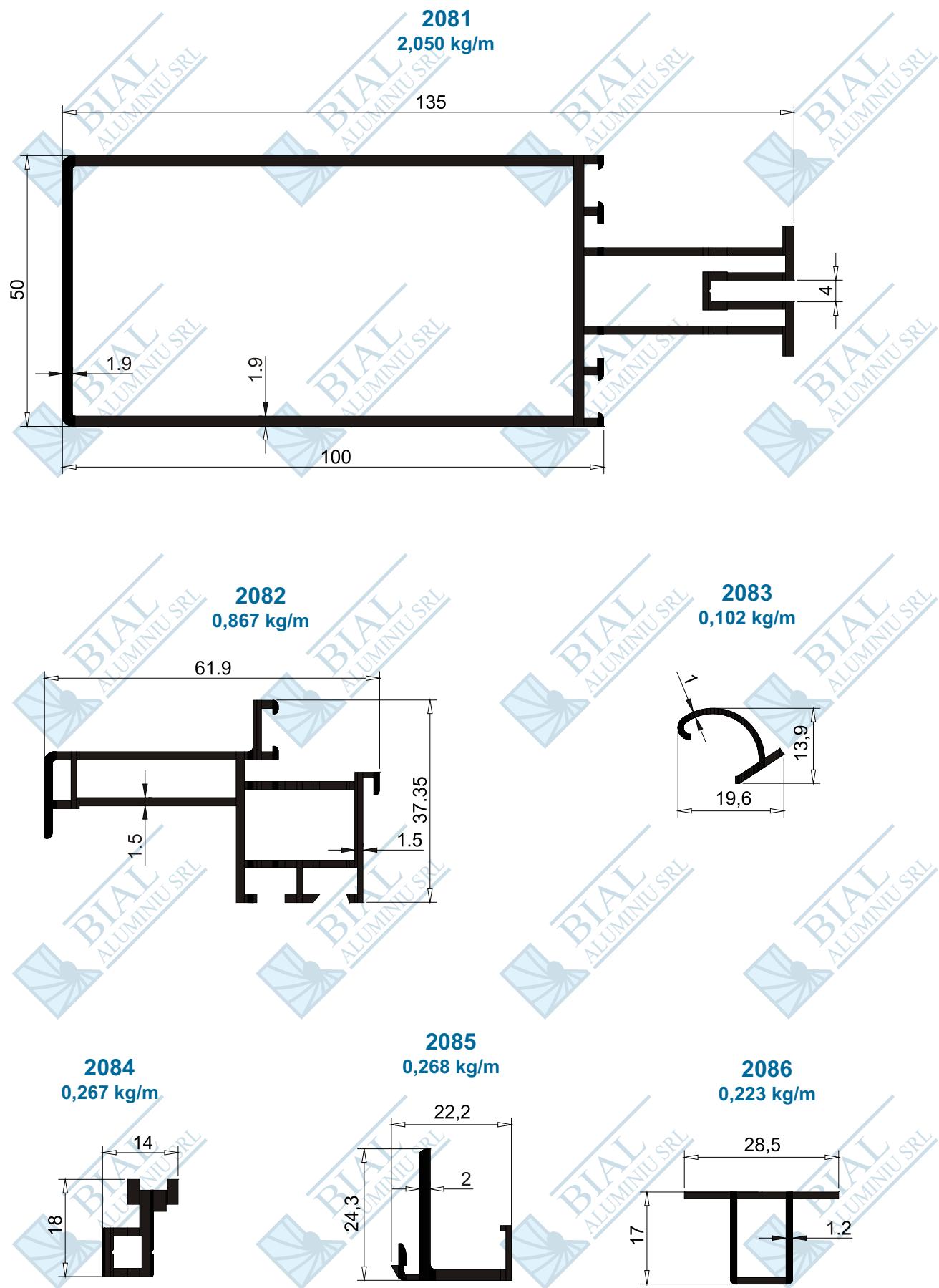
BIAL
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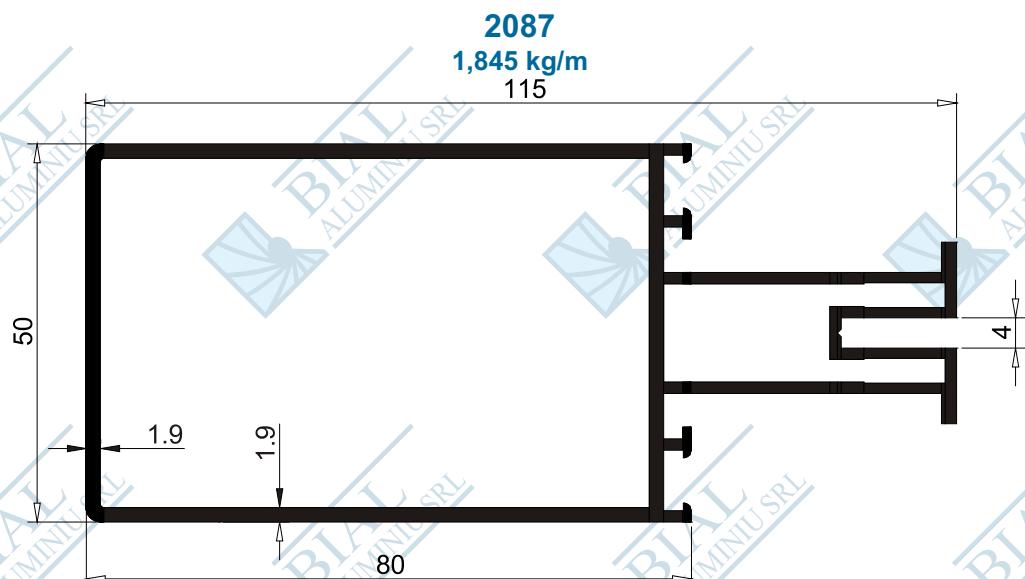
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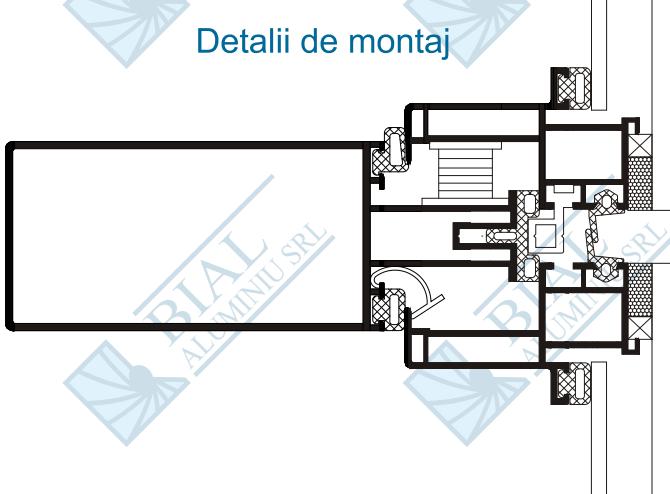


Cod	Denumire profil	Masa unitară (kg/m)	Aria secțiunii (mm ²)	Perimetru total (mm)	Perimetru exterior (mm)	Pagina
2081	Montant	2,050	759,2	866,1	456,7	P07.2
2082	Ramă panou	0,867	320,9	445,2	283,6	P07.2
2083	Adaptor	0,102	37,6	71,5	71,5	P07.2
2084	Piesă fixare	0,267	98,9	95,1	72,2	P07.2
2085	Ramă geam	0,268	99,2	120,6	120,6	P07.2
2086	Distanțier	0,223	82,6	137,6	90,2	P07.2
2087	Montant mic	1,845	683,2	786,1	416,7	P07.3





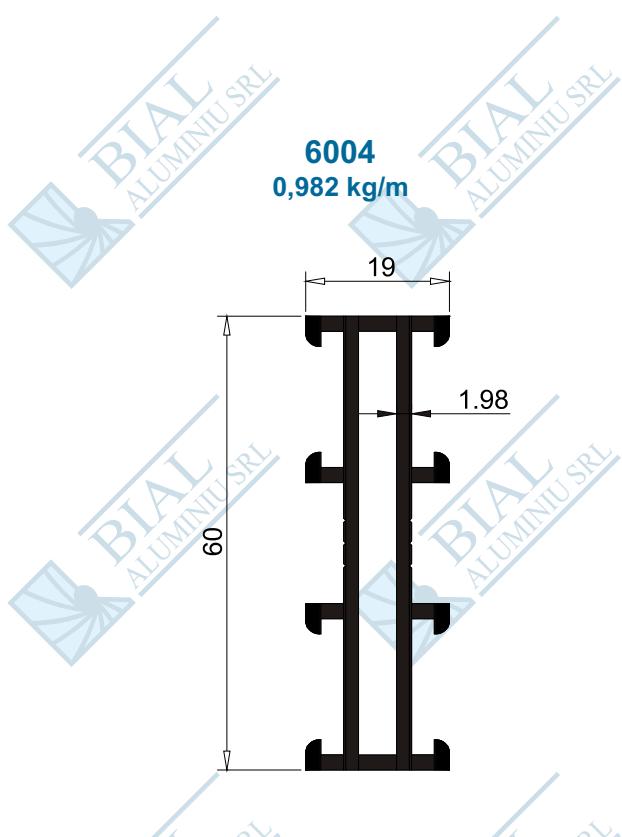
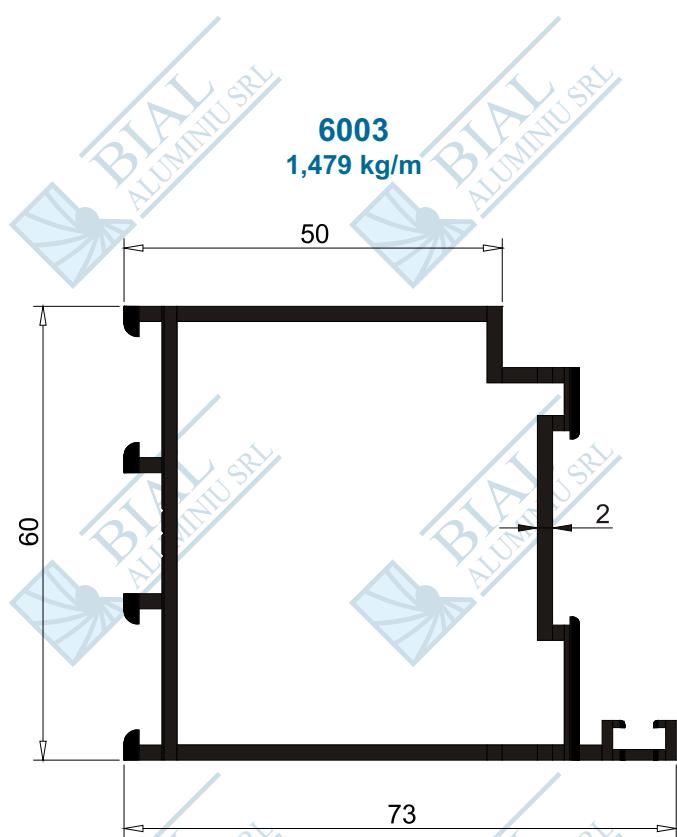
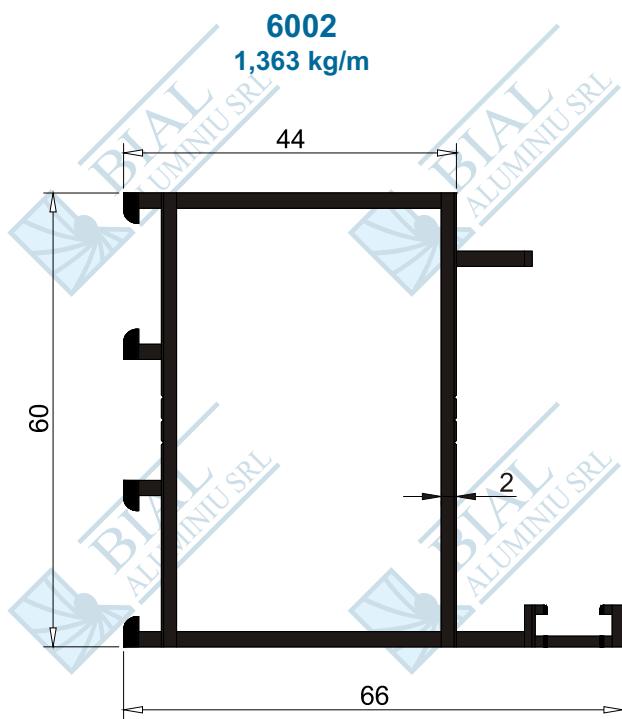
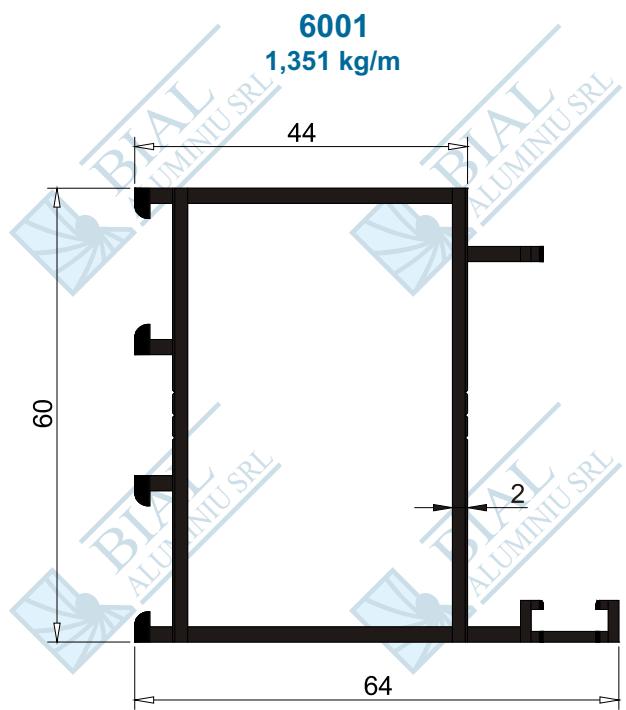
Detalii de montaj



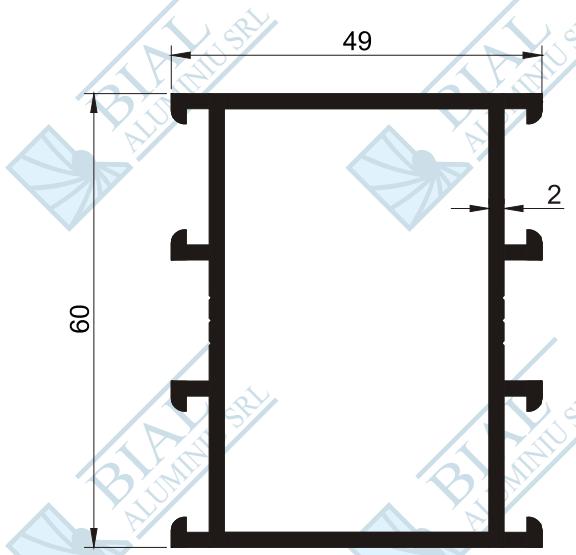




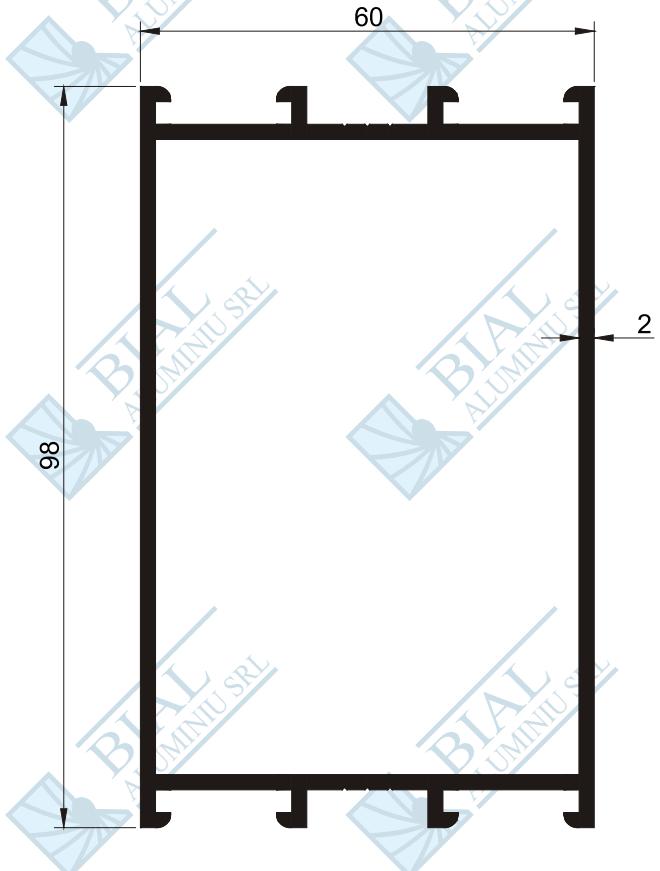
Cod	Denumire profil	Masa unitară (kg/m)	Aria secțiunii (mm ²)	Perimetru total exterior	Pagina
6001	Toc cercevea	1,351	500,1	515,6	337,6
6002	Toc cercevea	1,363	504,8	519,6	337,6
6003	Toc	1,479	547,7	561,9	340,4
6004	Teu mic	0,982	363,5	367,5	245,3
6005	Teu mediu	1,312	485,9	487,3	305,3
6006	Teu lat	1,842	681,9	683,3	403,3
6007	Teu grilaj	1,798	665,9	667,3	385,3
6008	Plinta	1,518	561,9	619,5	383,9
6009	Plinta lata	2,098	776,9	777,9	463,9
6010	Colț 135°	1,146	424,4	441,4	263,5
6011	Colt 90°	1,354	501,3	522,2	303,3
6012	Adaptor	1,014	375,4	368,2	368,2
6013	Adaptor	0,609	225,2	240,7	240,7
6014	Adaptor	0,418	154,6	223,8	223,8
6015	Adaptor aripă	0,217	80,4	120,3	120,3
6016	Adaptor ușă batanta	0,460	170,1	242,6	242,6
6017	Adaptor ușă batanta	0,398	147,2	221,6	221,6
6018	Baghetă	0,249	92,5	130,9	130,9
6019	Bagheta	0,268	99,2	143,2	143,2
6020	Baghetă	0,338	125,3	180,7	180,7
6021	Piesă îmbinare	1,126	416,9	255,3	255,3
6022	Contraplacă broască	0,473	175,1	110,5	110,5
6023	Contraplacă broască	0,534	198,1	114,6	114,6
6024	Balama	1,674	619,7	234,3	172,5
6025	Capac balamă	0,471	174,2	81,3	81,3
6026	Balama	2,749	1017,9	241,5	206,9
6027	Capac balama	0,610	225,7	105,1	105,1
6028	Colțar	9,806	3631,6	555,4	555,4
6029	Colțar	6,161	2281,7	714,0	314,3



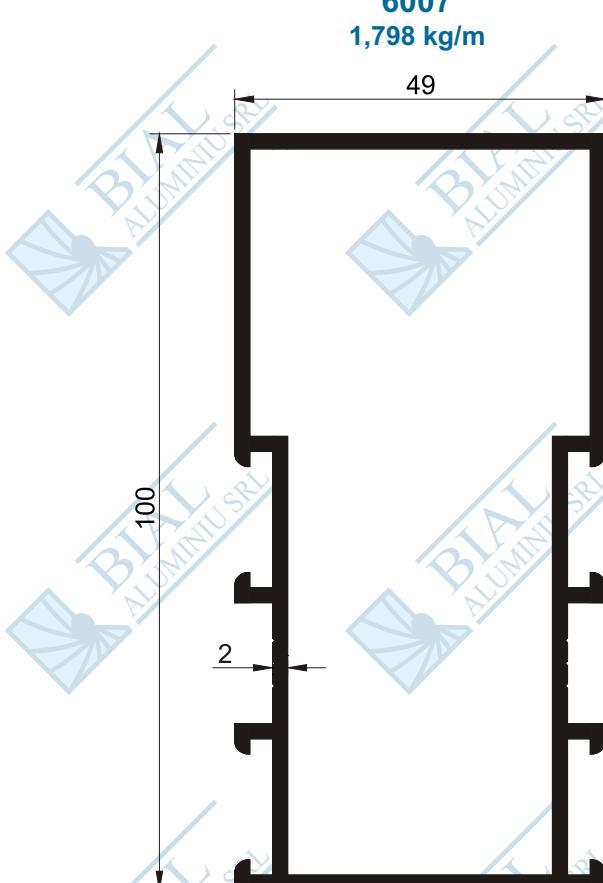
6005
1,312 kg/m



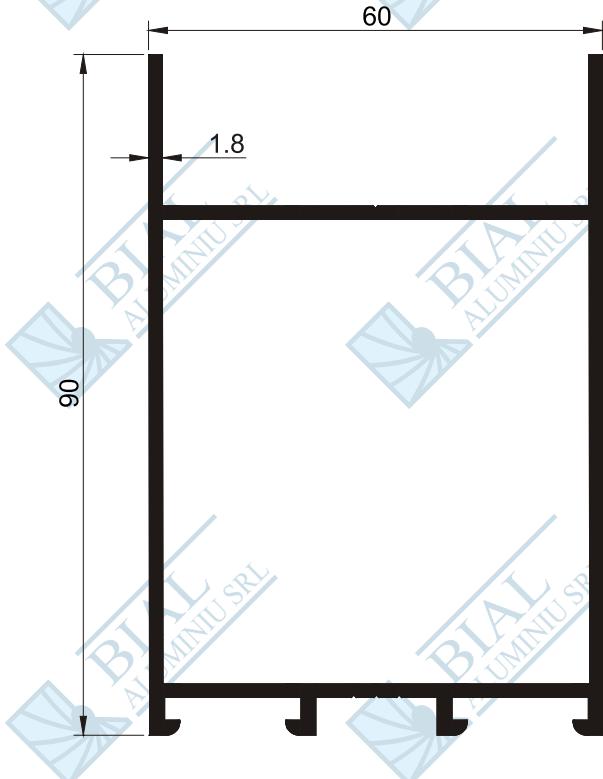
6006
1,842 kg/m

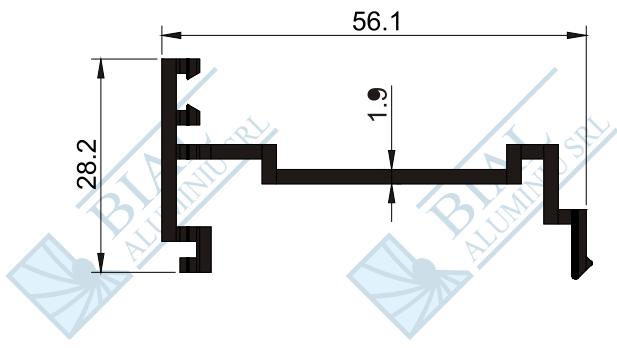
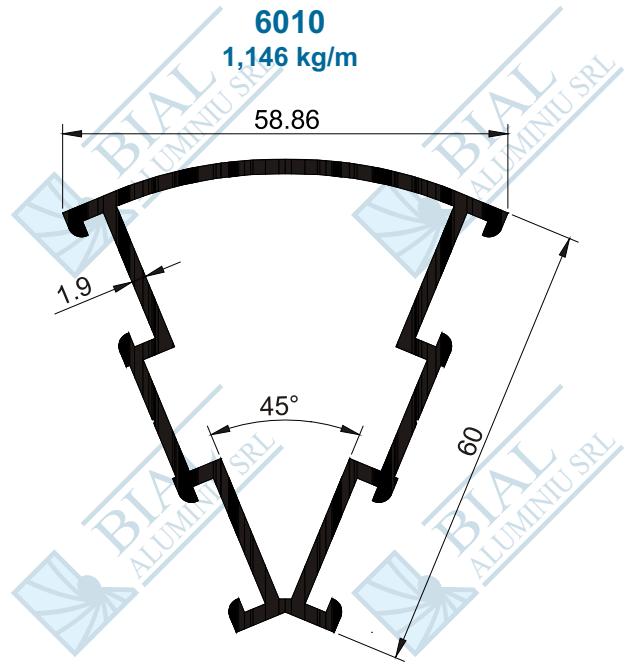
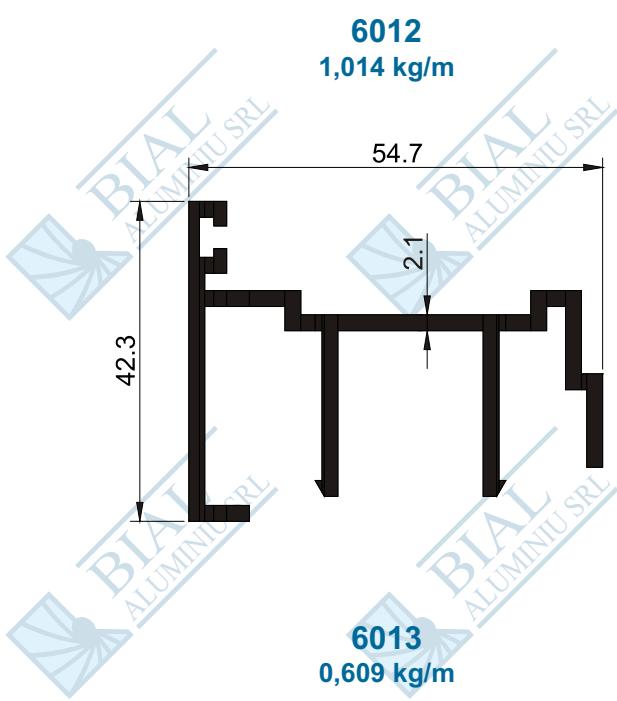
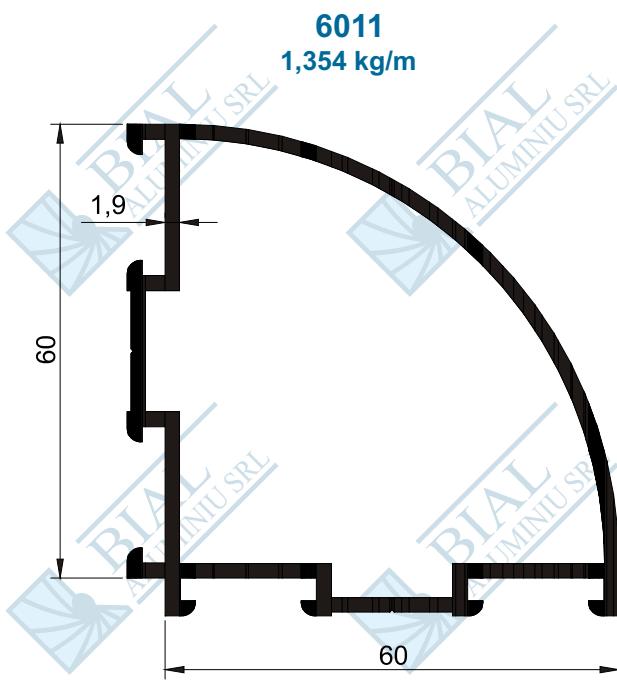
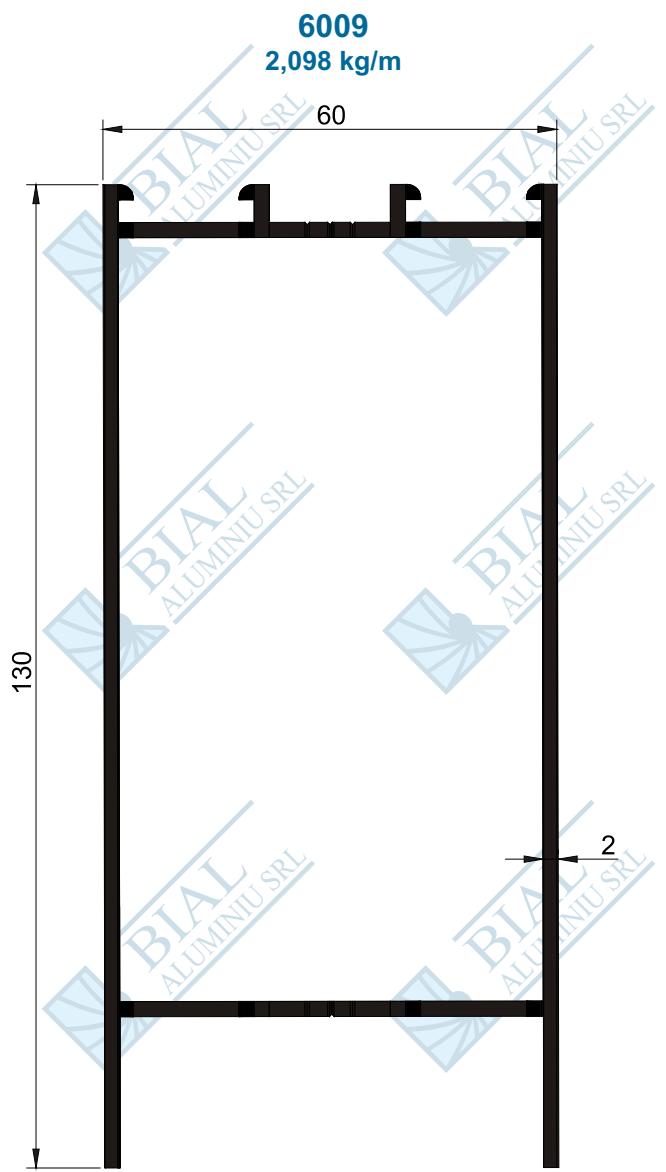


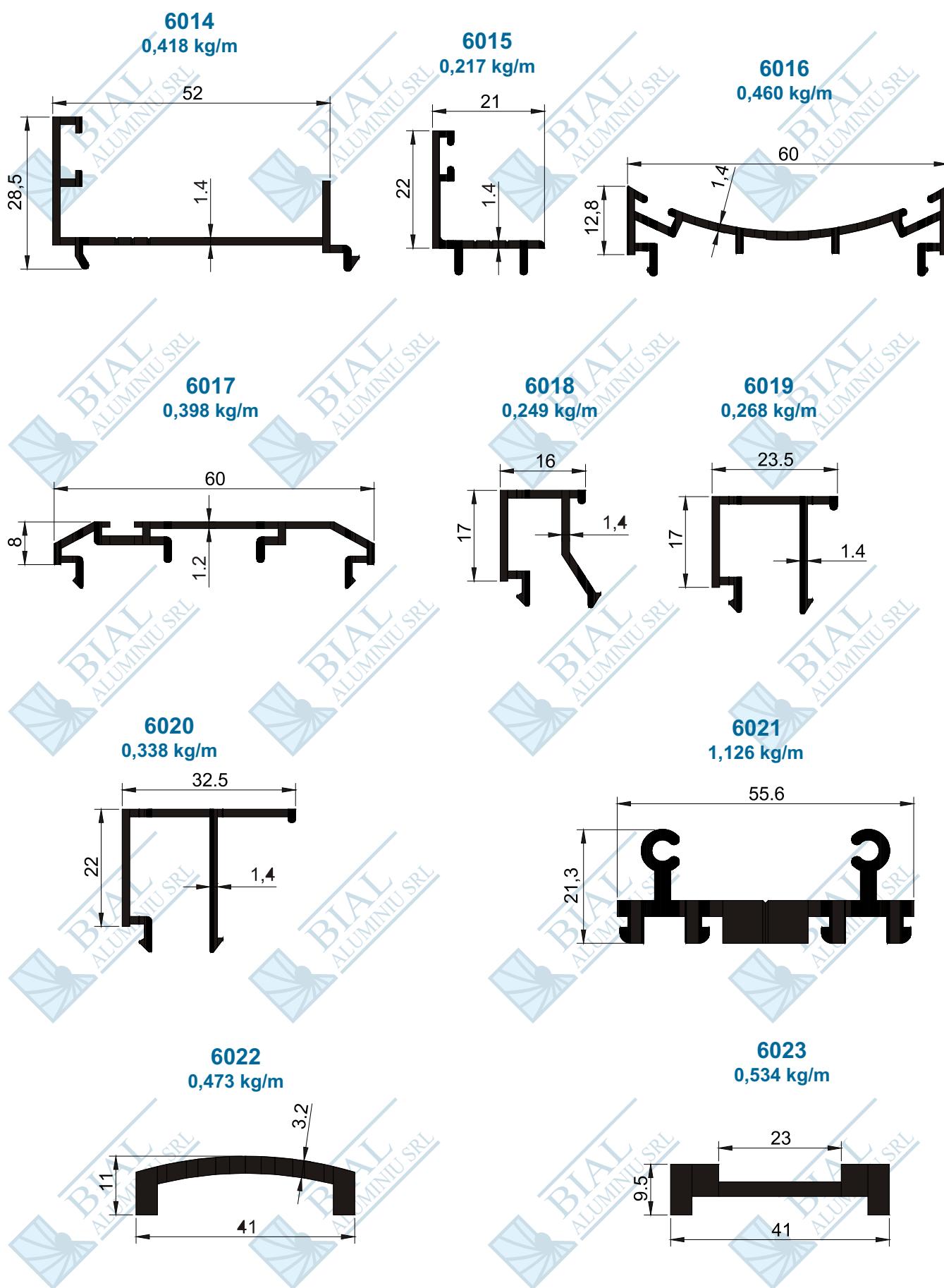
6007
1,798 kg/m

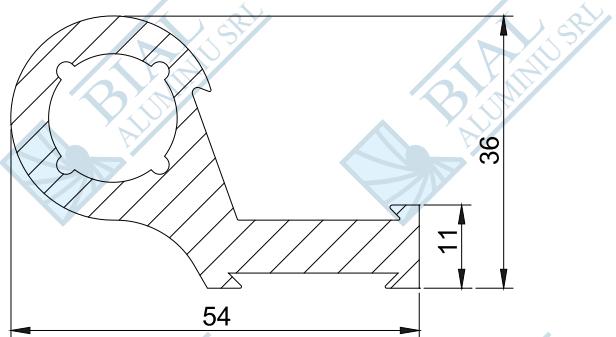
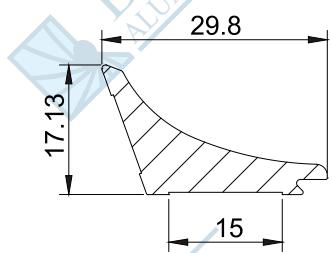
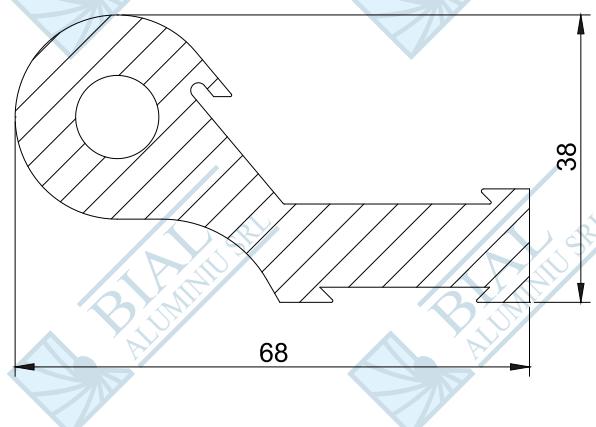
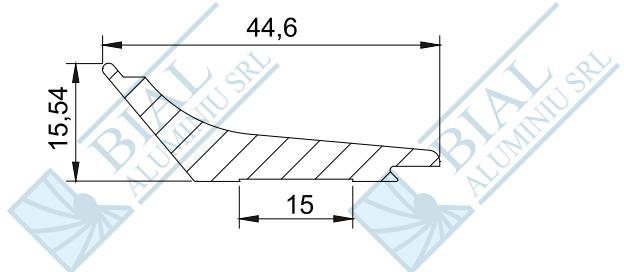
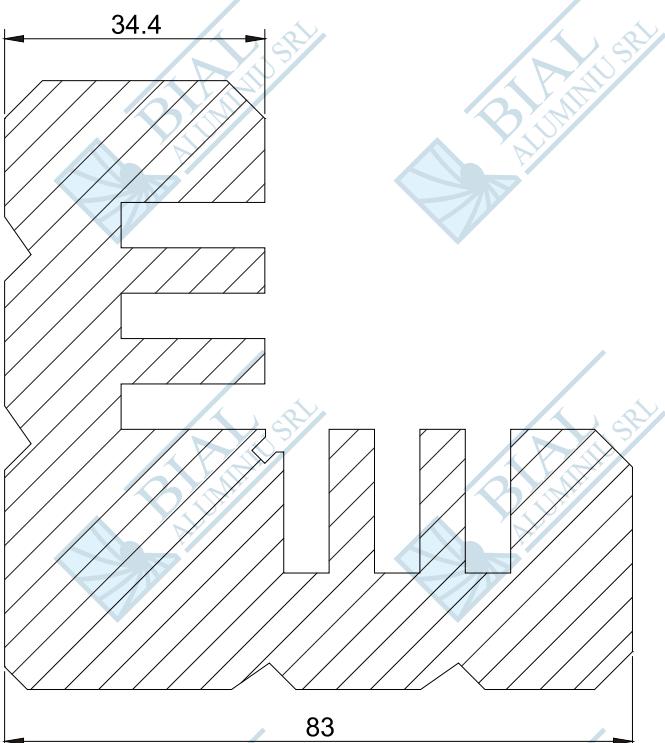
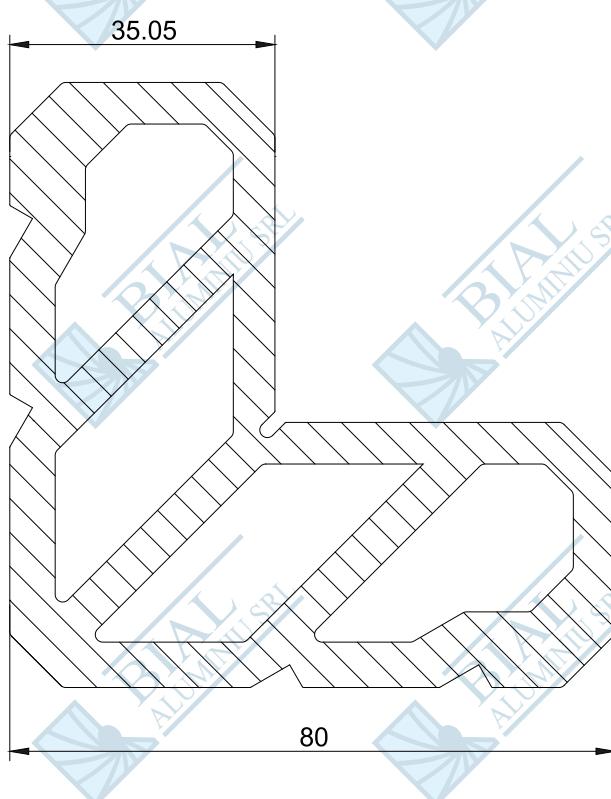


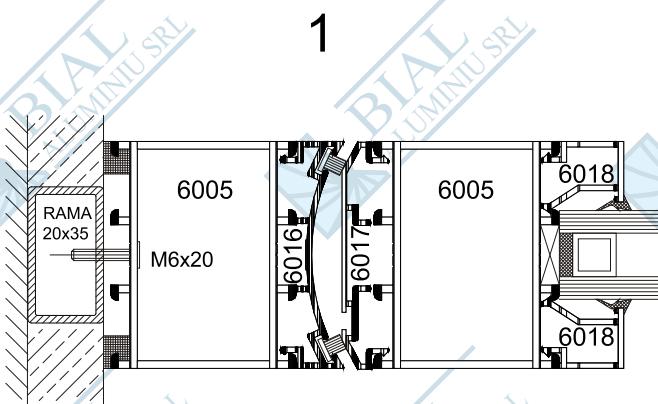
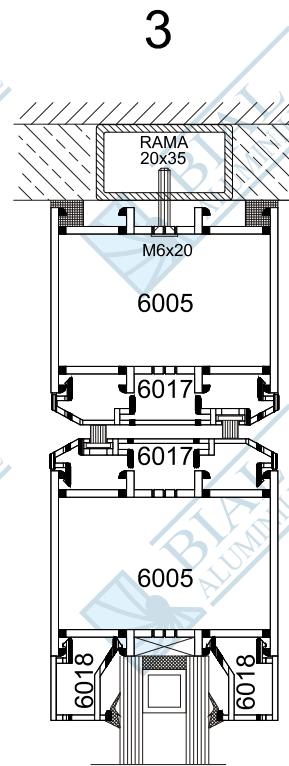
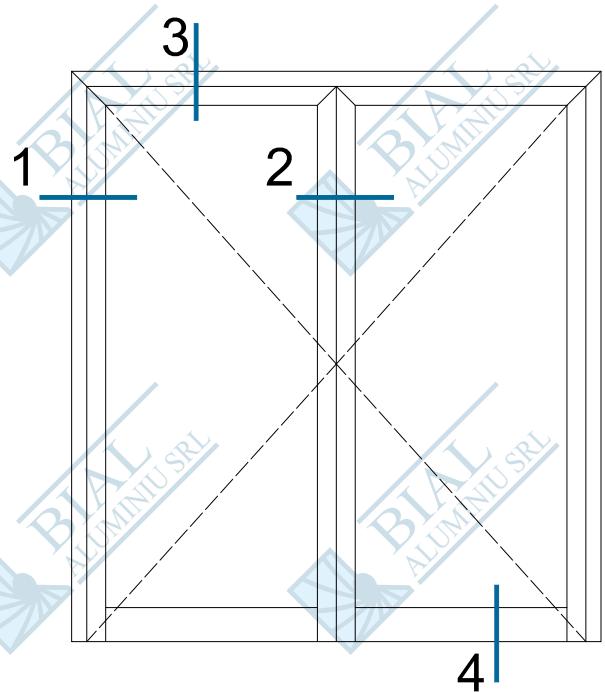
6008
1,518 kg/m



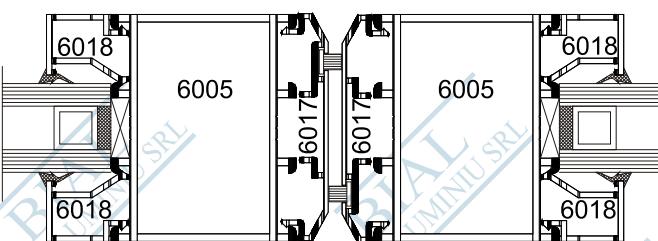
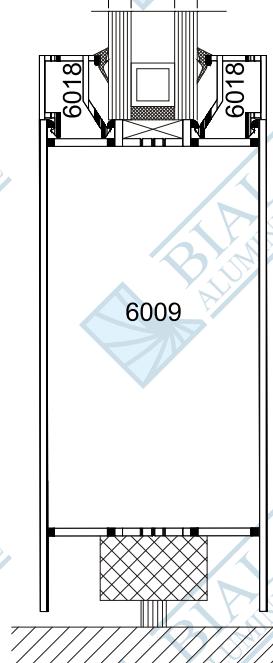


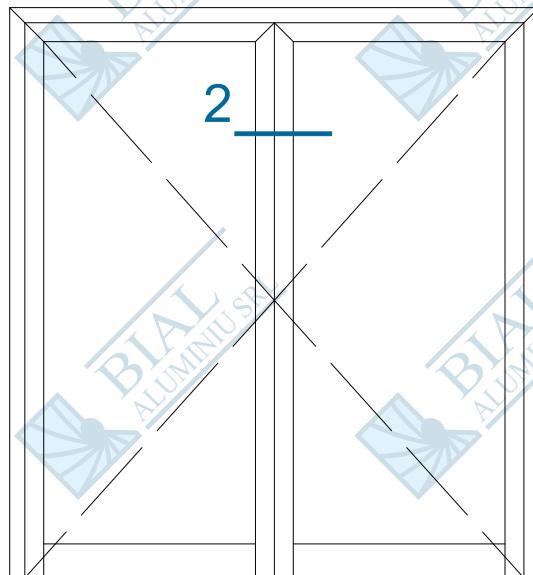


6024
1,674 kg/m**6025**
0,471 kg/m**6026**
2,749 kg/m**6027**
0,610 kg/m**6028**
9,806 kg/m**6029**
6.161 kg/m

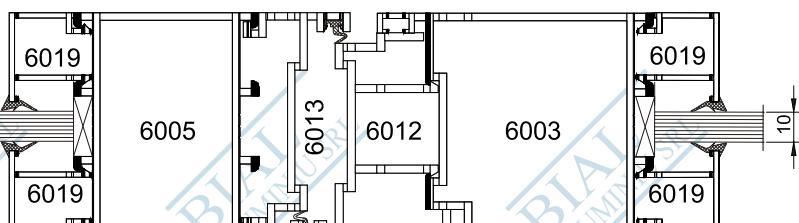


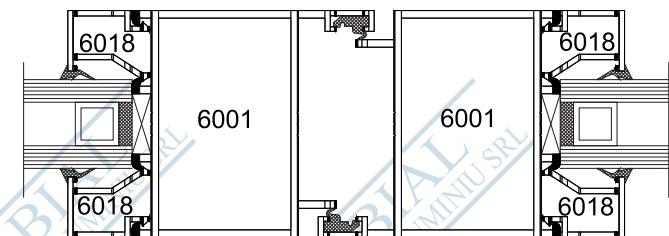
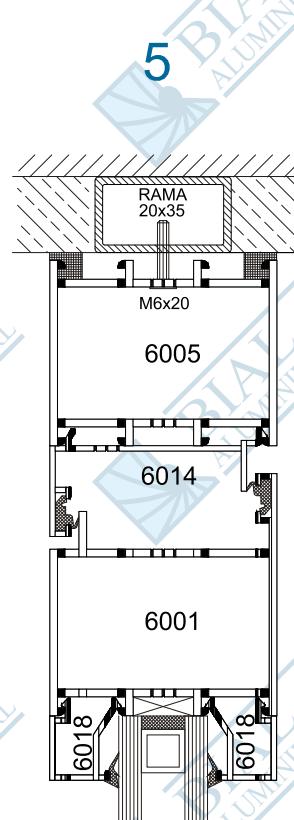
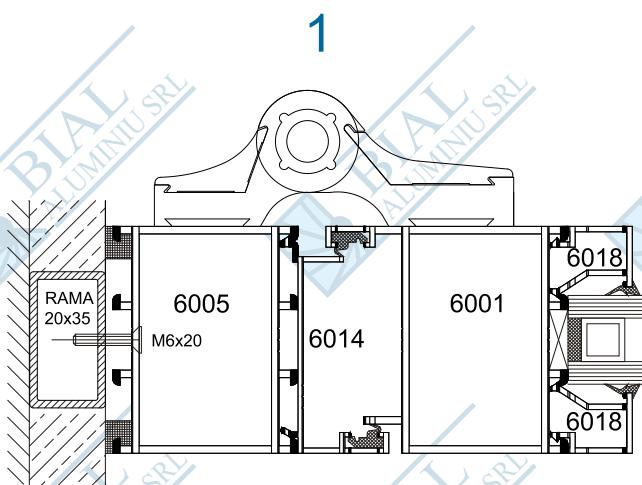
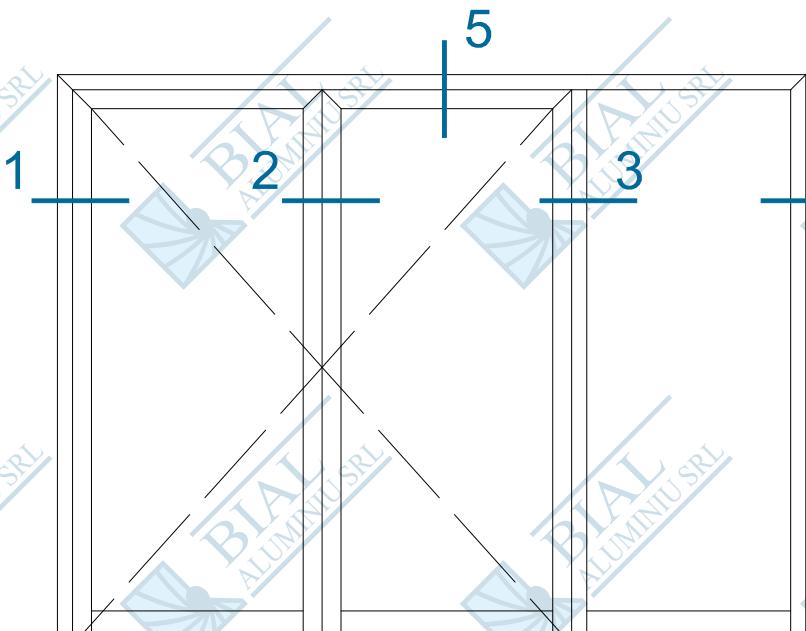
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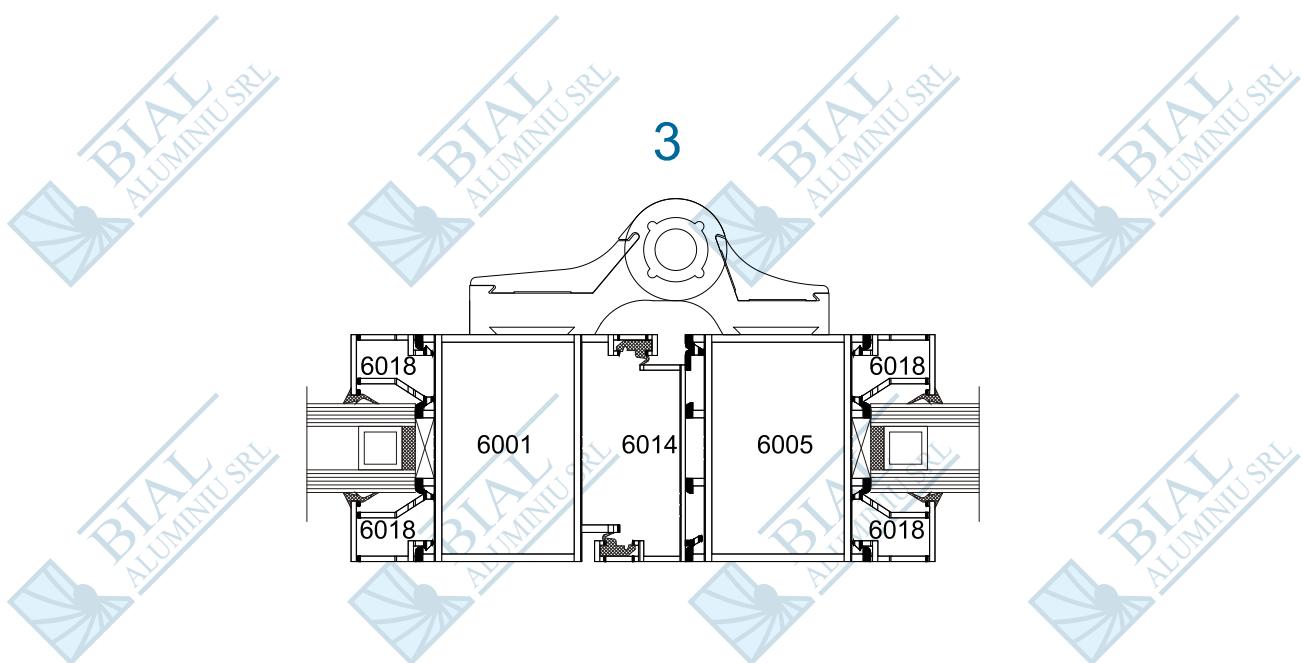




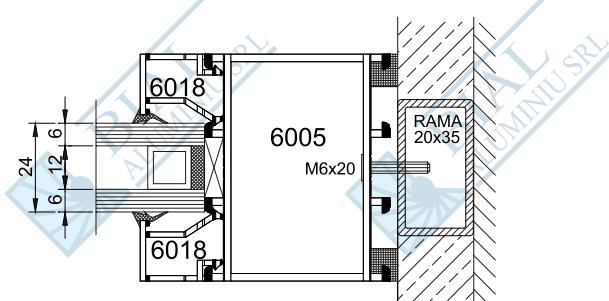
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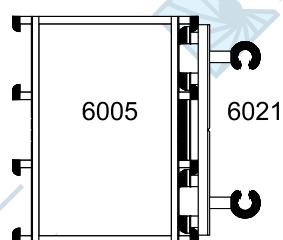




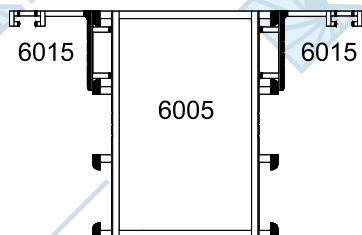
4



PIESA IMBINARE TEU



ADAPTOR ARIPA TEU





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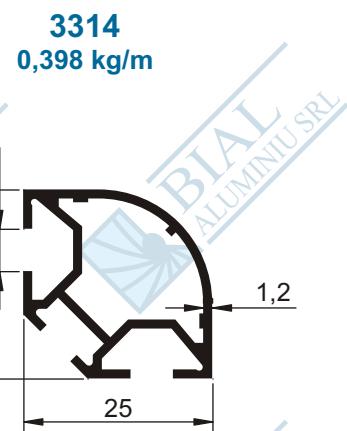
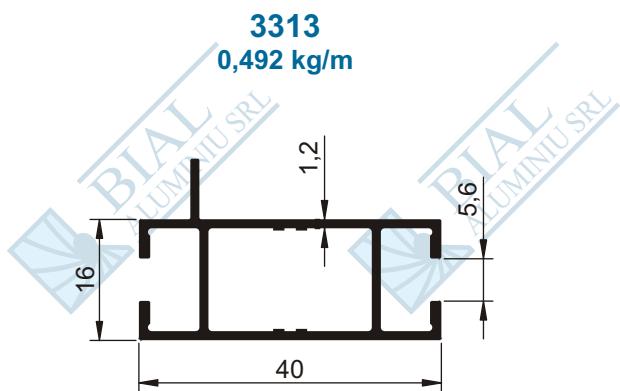
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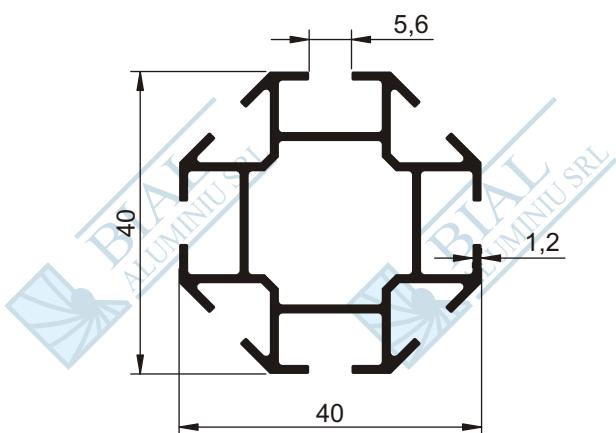
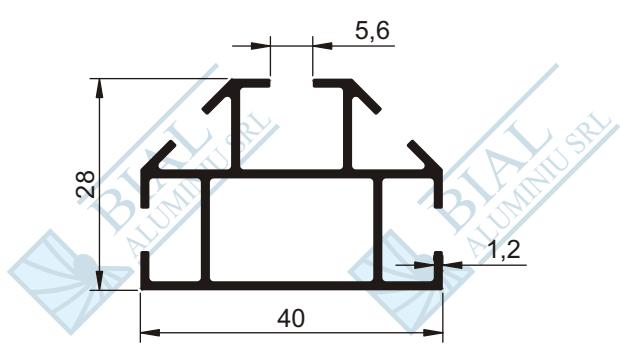




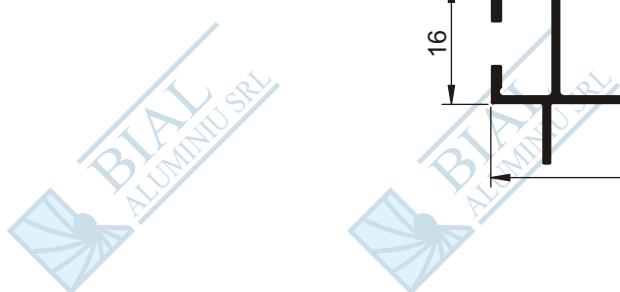
Cod	Denumire profil	Masa unitară (kg/m)	Aria secțiunii (mm ²)	Perimetru (mm)	Pagina
				total	exterior
3313	Profil drept	0,492	163,6	262,6	190,7
3314	Profil colț rotund	0,398	141,8	224,5	153,5
3581	Profil colț drept	0,606	221,7	338,7	269,2
3582	Profil colț octagon	0,770	272,6	426,9	345,8
3583	Profil drept	0,475	173,2	278,1	206,2



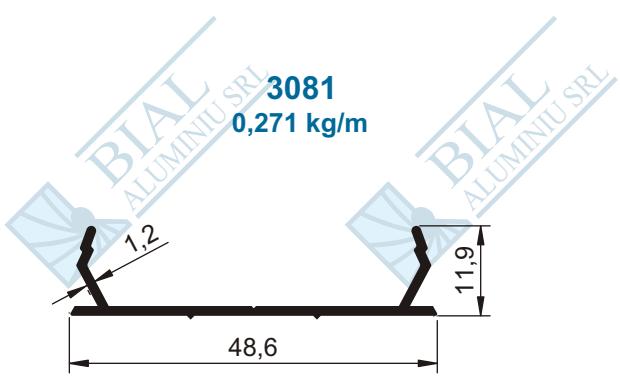
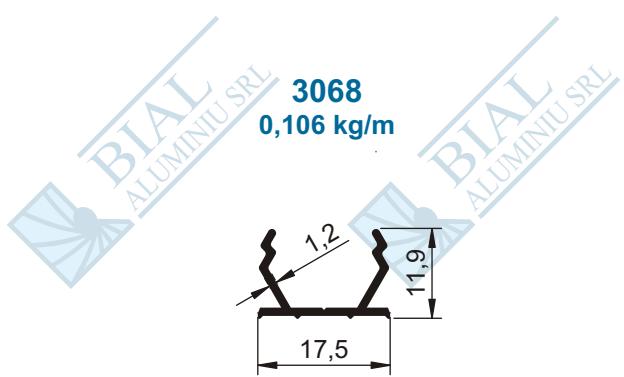
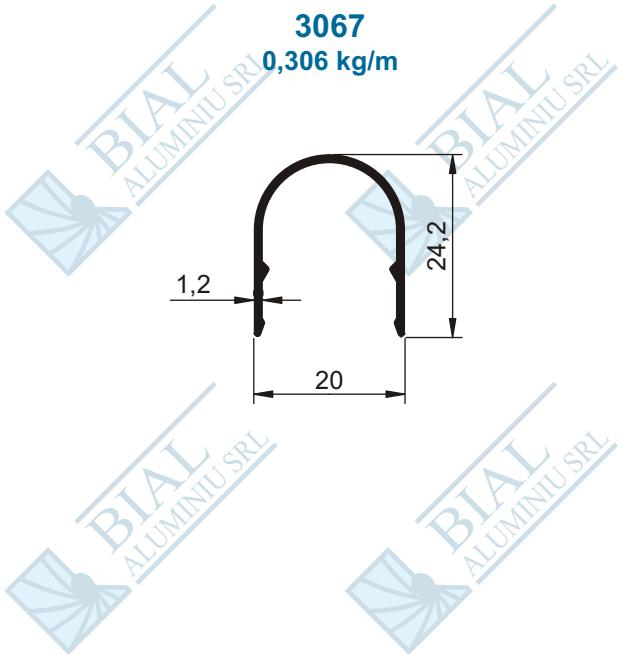
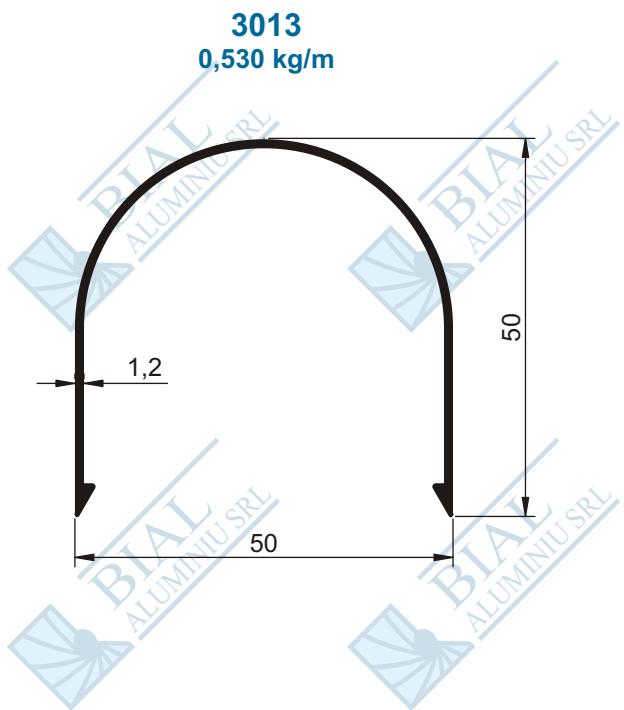
3582
0,770 kg/m



3583
0,475 kg/m

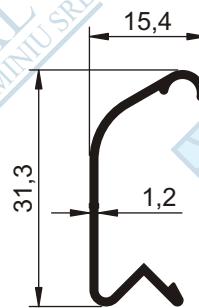


Cod	Denumire profil	Masa unitară (kg/m)	Aria secțiunii (mm ²)	Perimetru total exterior (mm)	Pagina
profile ornament					
3013	Ornament 50	0,530	156,8	257,8	P10.2
3067	Ornament 20	0,306	72,3	118,5	P10.2
3068	Capac ornament 20	0,106	46,2	84,8	P10.2
3081	Capac ornament 50	0,271	93,3	145,1	P10.2
profile pentru reclamă					
3112	Ramă iluminare	0,519	192,3	322,8	P10.2
3113	Ramă față	0,188	69,5	114,9	P10.3
3114	Ramă spate	0,221	81,9	120,3	P10.3
profile pentru ramă insecte					
3115	Ramă mare	0,279	103,2	170,8	P10.3
3116	Ramă mică	0,213	78,8	130,2	P10.3
profile pentru accesorii					
3818	Colțar	3,061	1146,3	363,8	P10.3
profile de completare					
3119	Graf 165	0,957	354,3	434,9	P10.4
3120	Graf 135	0,735	272,1	374,5	P10.4
3121	Graf 195	1,206	446,4	495,8	P10.4
3122	Graf 105	0,617	228,4	313,6	P10.4
3123	Graf 75	0,503	186,2	252,8	P10.4

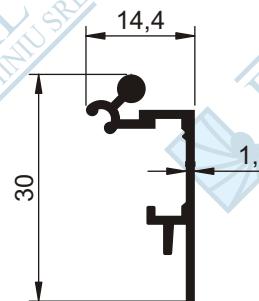




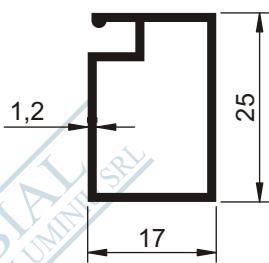
3113
0,188 kg/m



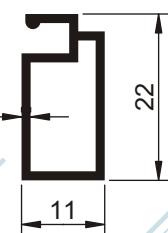
3114
0,221 kg/m



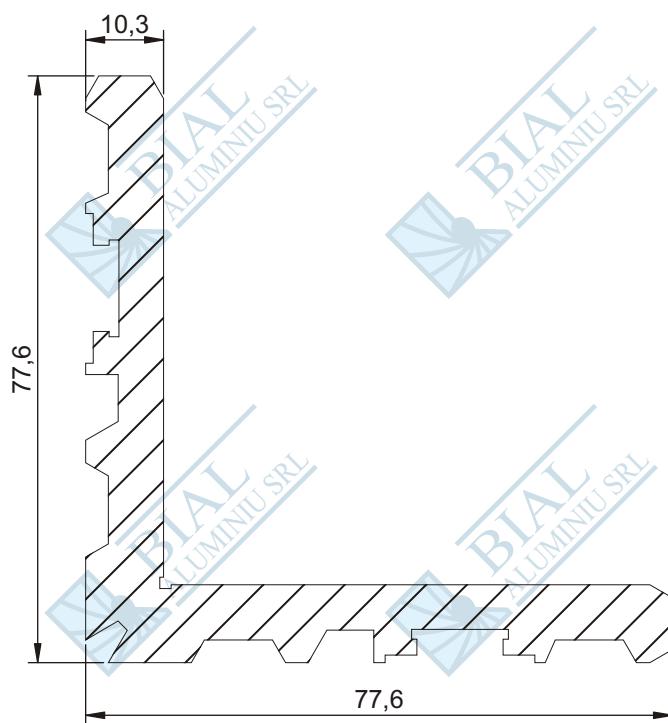
3115
0,279 kg/m

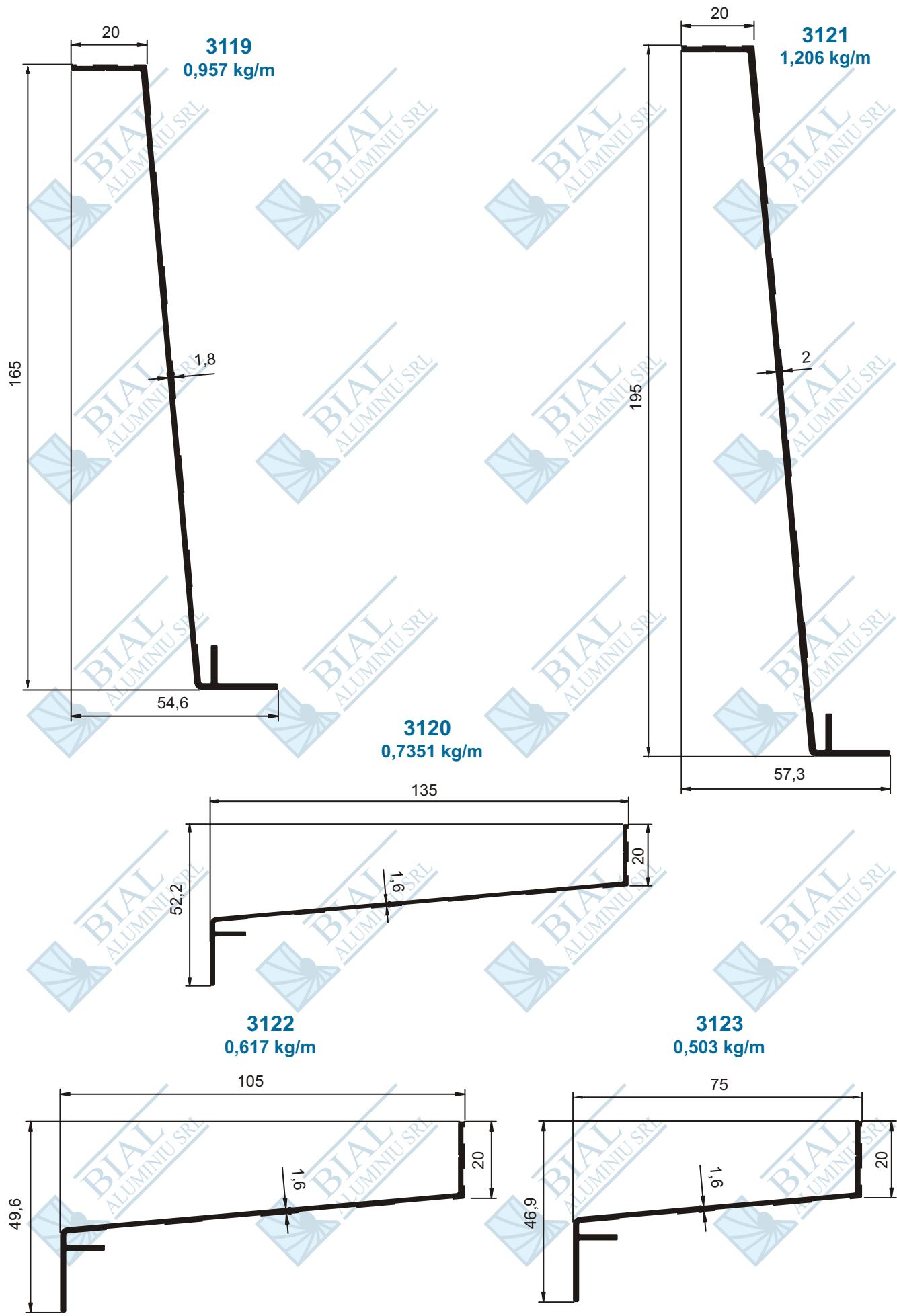


3116
0,213 kg/m



3818
3,061 kg/m

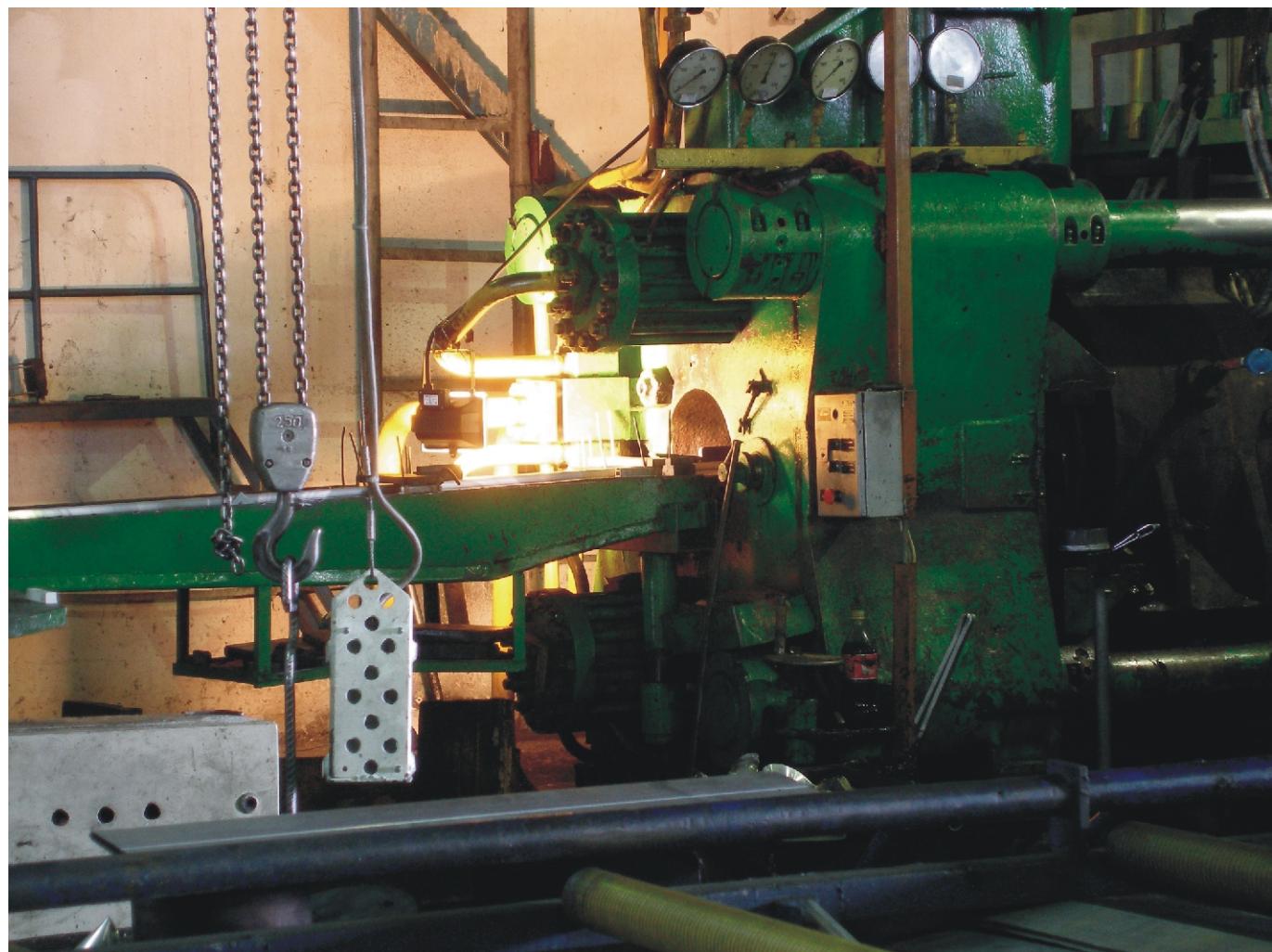






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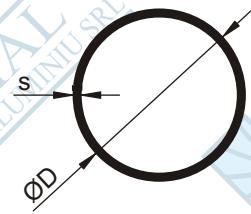




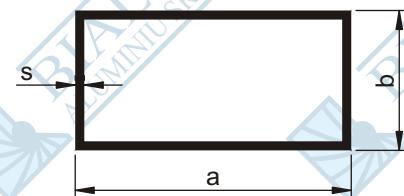
Tipul profilului

Țevi rotunde	P11.2
Țevi rectangulare	P11.2
Țevi rectangulare racordate	P11.3
Țevi pătrate	P11.3
Țevi pătrate racordate	P11.3
Profile cornier cu aripi egale	P11.4
Profile cornier cu aripi inegale	P11.4
Profile teu	P11.5
Profile teu racordate	P11.5
Profile U	P11.6
Bare dreptunghiulare	P11.6
Bare dreptunghiulare racordate	P11.7
Bare hexagonale	P11.7
Bare pătrate	P11.7
Bare rotunde	P11.7

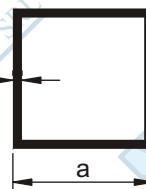
Pagina



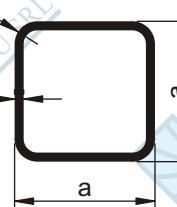
Cod	D mm	s mm	Masa kg/m
0001	18	1,5	0,209
0002	19	1	0,153
0003	19,8	1,9	0,305
0004	22	1	0,178
0005	25	6,5	1,023
0006	25	1,5	0,300
0007	25	6	0,970
0008	27,5	2,35	1,040
0009	30	3	1,455
0010	30	4,9	1,063
0011	30	8	1,498
0012	32	2,5	0,640
0013	40	3	0,965
0014	45	3,5	2,577
0015	46,2	1	0,385
0016	49,8	1,7	0,696
0017	50	2	0,817
0018	50	4	1,566
0019	60	1,8	0,895
0020	60	1,7	0,696
0021	120	4	3,958
2033	70	1,5	0,872
2053	50	1,7	0,697



Cod	a mm	b mm	s mm	Masa kg/m
0026	25	17	1	0,216
0027	25	17	1,2	0,256
0028	40	20	1,5	0,463
0029	45	35	2	0,825
0030	50	25	1,5	0,585
0031	50	40	1	0,476
0032	60	40	2	1,040
0033	60	40	1,2	0,634
0034	60	45	2	1,095
0035	75	32	1,2	0,569
0036	80	40	1,5	0,926
0037	90	53	2	1,507
0038	95	50	1,2	1,150
0039	100	25	2	1,311
0040	100	50	4	3,078
0041	120	40	2	1,691
0042	120	60	1,9	1,815
0043	150	50	2	2,124
3014	67,5	27,5	1,2	0,608
3015	50	40	1,2	0,536
3017	40	20	1,2	0,374



Cod	a mm	s mm	Masa kg/m
0051	30	1,2	0,375
0052	30	1,5	0,463
0053	40	1	0,422
0054	50	1,5	0,789
3019	40	1,2	0,503



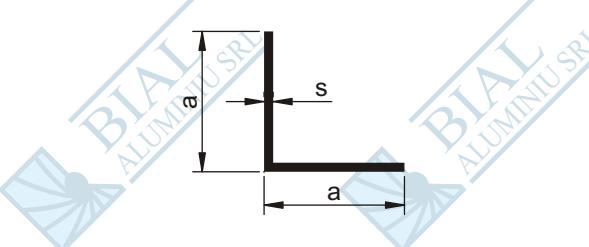
Cod	a mm	r mm	s mm	Masa kg/m
0060	30	4	2	0,580
0061	30	4	3	0,850



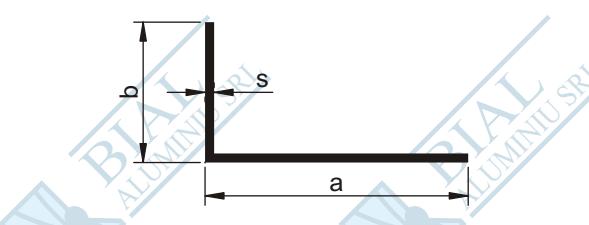
Cod	a mm	b mm	r mm	s mm	Masa kg/m
0065	29	18,5	3,5	1	0,232
0065	50	40	1,5	1,2	0,536

profile STANDARD

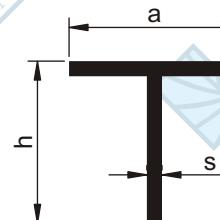
profile cornier cu aripi egale, profile cornier cu aripi inegale



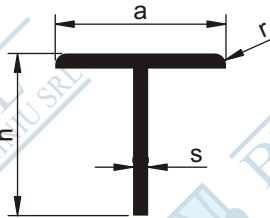
Cod	a mm	s mm	Masa kg/m
0071	30	4	0,603
0072	40	4	0,821
1202	20	1,2	0,126
1206	15	1,2	0,094
1207	25	1,2	0,158
1208	30	1,2	0,191
1211	40	1,2	0,255



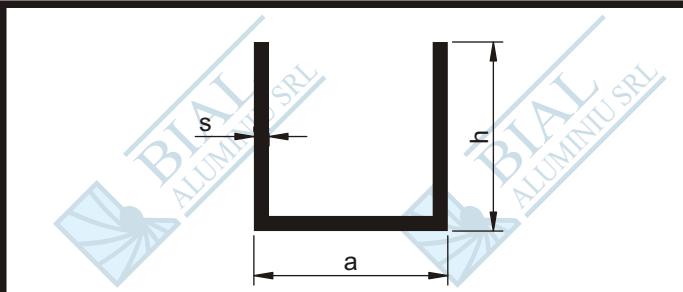
Cod	a mm	b mm	s mm	Masa kg/m
0076	30	15	1,2	0,142
0077	60	20	1,2	0,255
1209	40	20	1,2	0,191



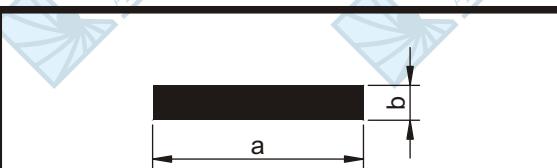
Cod	a mm	h mm	s mm	Masa kg/m
1300	15	15	1,2	0,094
1301	20	20	1,2	0,126
1302	25	25	1,2	0,158
1303	30	30	1,2	0,191



Cod	a mm	h mm	r mm	s mm	Masa kg/m
0081	20	31,1	1	1,2	0,174



Cod	a mm	h mm	s mm	Masa kg/m
0085	17	17	1	0,132
0086	18	16,5	1,5	0,195
0087	19	20	1	0,154
0088	19	20	1,2	0,183
0089	21	25	1	0,186
0090	21	25	1,2	0,222
0091	21	30	1,2	0,255



Cod	a mm	b mm	Masa kg/m
0096	16	3	0,130
0097	22	10	0,598
0098	30	7	0,569
0099	40	2	0,216
0100	40	5	0,540
0101	40	30	3,252
0102	70	10	1,897
0103	80	2	0,433
0104	180	15	7,317

Cod	a mm	b mm	r mm	Masa kg/m
0111	20	6	3	0,310
0112	24,9	5,9	2,95	0,377
0113	49,9	5,9	2,95	0,777
0114	62,5	6	3	0,990
0115	74,9	6,9	3,45	1,372
0116	74,9	5,9	2,95	1,177
0117	74,9	3,49	1,745	0,701
0118	99,9	6,9	3,45	1,840
0119	99,9	3,49	1,745	0,937
0120	119,9	3,49	1,745	1,126
0121	129,9	6,9	3,45	2,401

Cod	D mm	Masa kg/m
0136	8	0,137
0137	12,6	0,340
0138	16	0,555
0139	25	1,333
0140	30	1,915

Cod	a mm	Masa kg/m
0130	30	4,320

Cod	a mm	Masa kg/m
0125	27	1,710



Mână geam alb



Mână geam alb (Reform)



Mână geam glisare



Mână glisare piscină



Mână geam rotativ



RAS Cremon Lady



Mână Çelik AA



Mână Çelik BI-AK



Mână ușă tip MEPERO



Mână ușă



Mână ușă Flamingo



Mână ușă naylon cu arc



Mână naylon + AL



Mână ondulat AK115, AK90



Mână ușă ondulat AK20, AK22, AK30, AK40

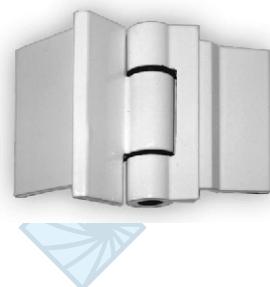
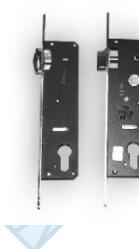
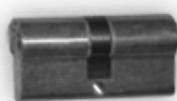
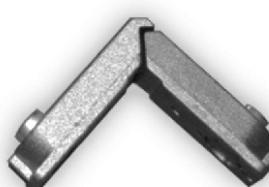
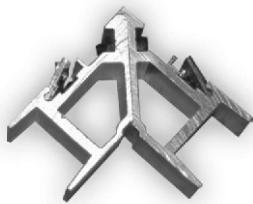
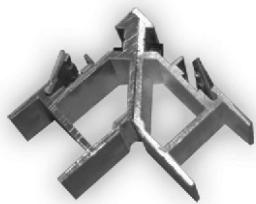
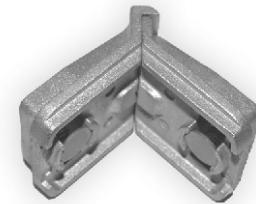


RAS Mână Pomolo



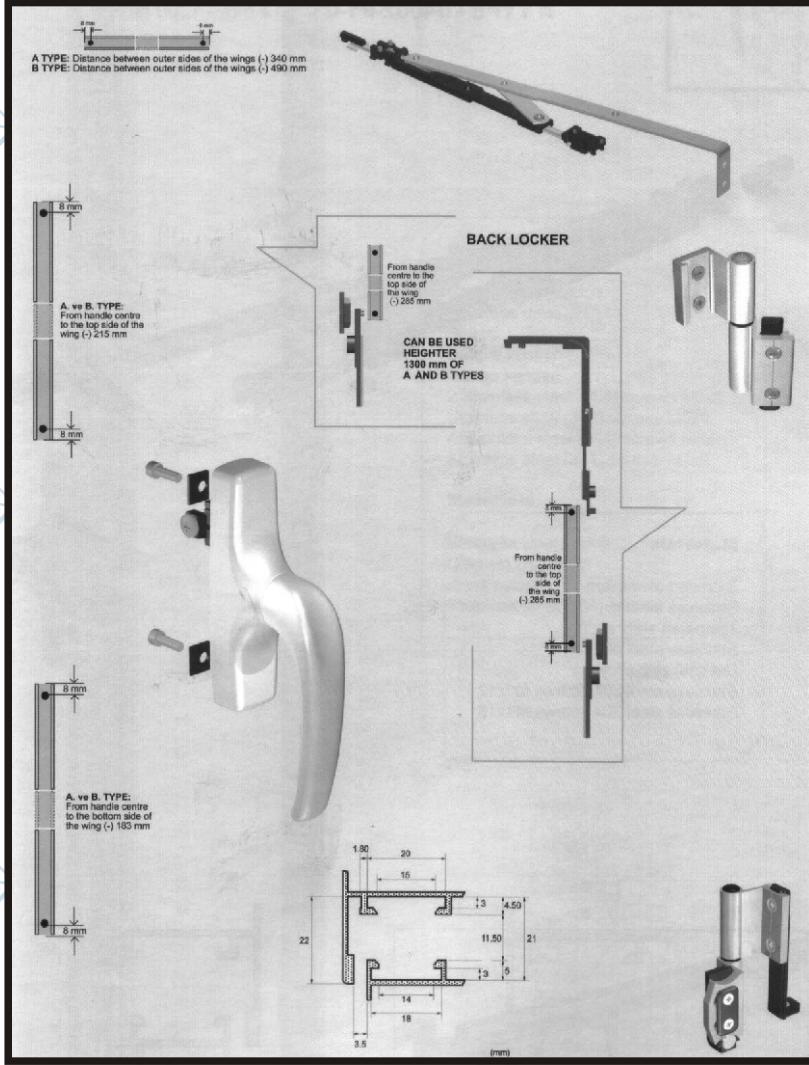
Accesorii

Accesorii pentru tâmplărie aluminiu - geamuri și uși

Balamale pt rapid**Balamale normale****Balamale ?xe (Aldox)****Balamale Italia****Balamale triple****Broască cu butuc****Broască fără butuc****Butuc****Colțar pt 26 mm****Colțar pt 19 mm****Colțar pt arc mic****Colțar pt arc mare****Colțar zamak****Colțar presă mic****Colțar presă mare****Colțar pt baghetă**



Sistem dublă deschidere



Accesorii

Accesoriile pentru tâmplărie aluminiu glisantă

Colțar pt 24 mm



Broască glisare cu/fără butuc



Rulment simplu



Rulment dublu



Rulment glisare auriu



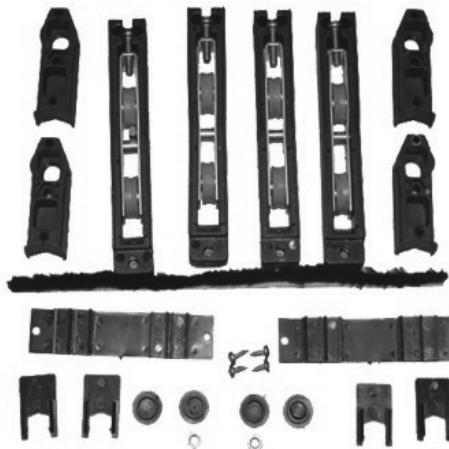
Rulment glisare auriu dublu



Rulment glisare plastic



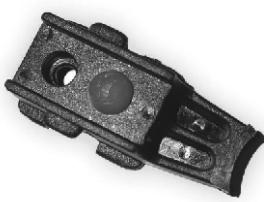
Set glisare



Fitil perie glisare

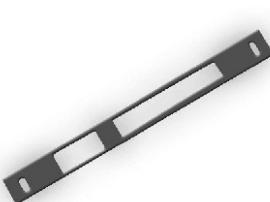
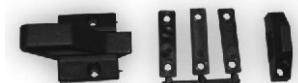


Rulment glisant opritor



Capac MS 07 glisare



Colțar aliniere plastic**Colțar aliniere metal****Colțar scoică****Îmbinare seria rotund L****Îmbinare forma T****CP îmbinare mic****CP îmbinare mare****CP broască seria rotund****Capac MO 23 plastic****Capac MO 37 plastic****Capac MO 97 plastic****Snapar alb****Snapar plastic****Snapar seria rotund****Amortizor ușă KALE**





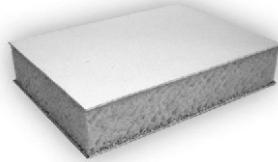
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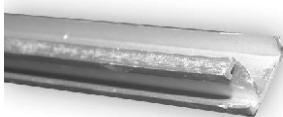


Accesorii

Paneluri, Rame și accesorii tablou, Izolatori

Panel PVC 800x2100,
1200x3000, 1500x3000Panel PVC 800x2100,
1200x3000, 1500x3000

Ramă tablou mare



Agățătoare pentru rame



Colțar pentru rame



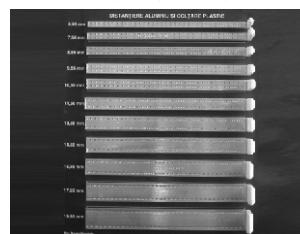
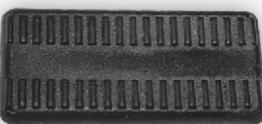
Șurub pentru rame



Bandă butilică



Adeziv Super Glue

Baghetă
mm: 9, 12, 14.5, 15.5Colțar
mm: 9, 12, 14.5, 15.5CP plastic
geam termopanCP plastic
geam normal

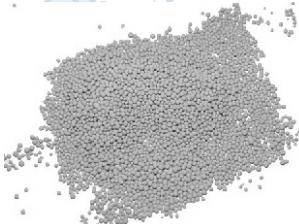
Distanțier geam



Mastic termopan



Silicagel



Curățător spumă

Silicon (alb, maro,
negru, transparent)

Spumă pentru pistol



Spumă 750 ml manual



Spray alb



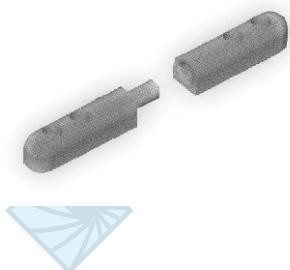
Pistol pentru silicon



Pistol pentru spumă



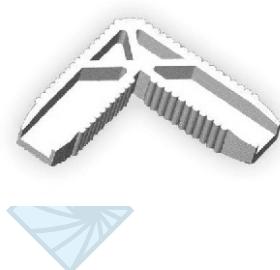
Balamale mici



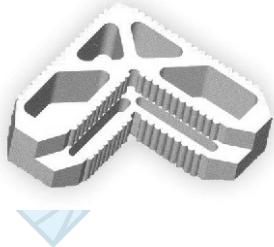
Balamale mari



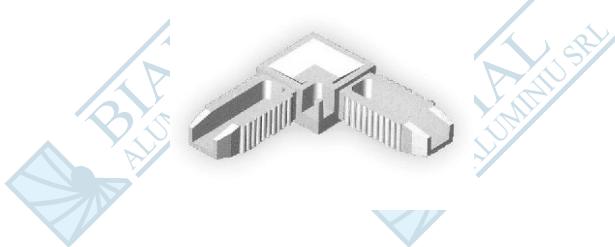
Colțar 45° mic



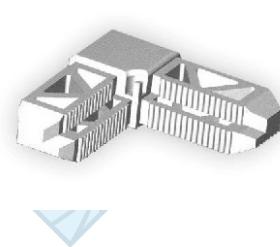
Colțar 45° mare



Colțar 90° mic



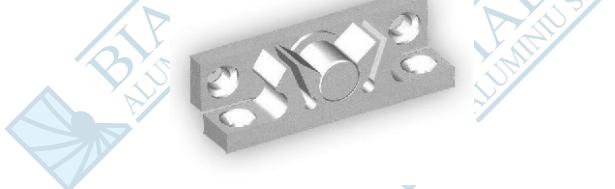
Colțar 90° mare



Opritor magnetic



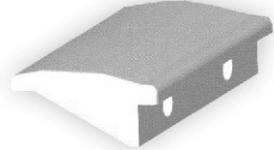
Opritor plastic



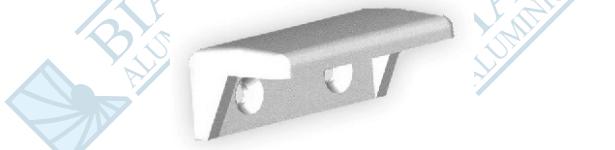
Opritor zamăc



Mâner mic



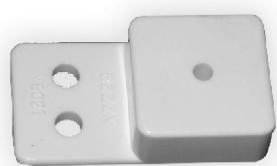
Mâner mare



Mâner inel



Suport pentru mâner plastic



Plasă de țânțari



Accesorii

Scule pentru tâmplărie aluminiu

Cheie colțar 4 mm**Cheie colțar 5 mm****Cheie colțar 5 mm lux****Ciocan lemn****Ciocan fier
300 gr / 500 gr****Ciocan plastic
mare / mic****Nivelă
30, 50, 90, 100 cm****Aparat pentru garnitură****Ruletă 10 m Fisco****Ruletă 3m/5m Fisco****Dibluri 6x60****Nituitor****Disc Freud****Cuțite pentru mașinile
P100, P101, P102****Bormașină cu baterie****Bormașină cu cablu**

ALUMINIU

Mașină de freză FR 222



Mașină de tăiat KD 300



Mașină de tăiat KY 300



Mașină de tăiat KM 212
3 cut



Mașină de găurit
P100, P101, P102



Menghină pentru
tâmplărie 200x50



Suport grădat KN 200



PVC

Mașină de lipit
A200



Mașină de tăiat
A110



Mașină de debavurat
A410



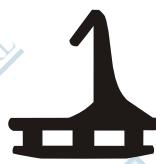
C 01



C 02



C 03



C 04



T 02



T 03



T 04



T 08



T 14



T 14-4



T 10



T 20



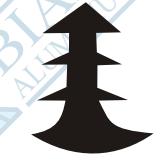
C 03



C 04



C 05



DC 01



DC 02



DC 03



DC 04



DC 05



P 01



P 02



P 03



P 04



P 05





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